

Luminescent Materials Development for Beam-on-Target Imaging at the European Spallation Source

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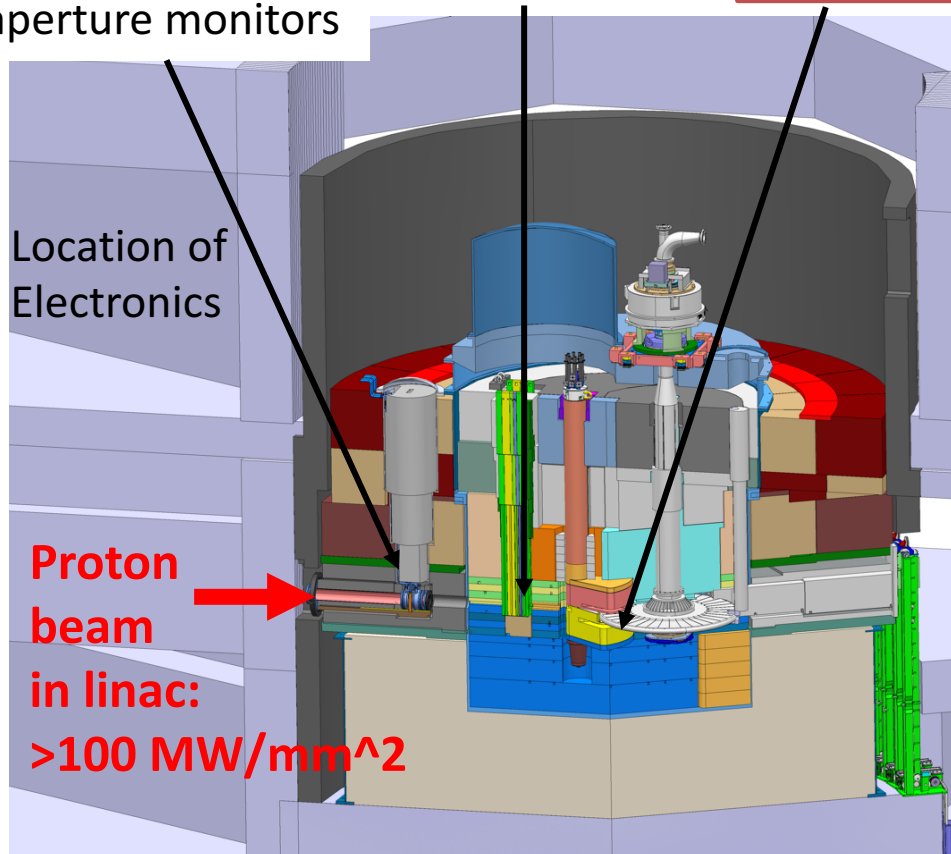
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ESS Beam-on-Target Imaging

Proton beam window:
luminescent coating,
aperture monitors

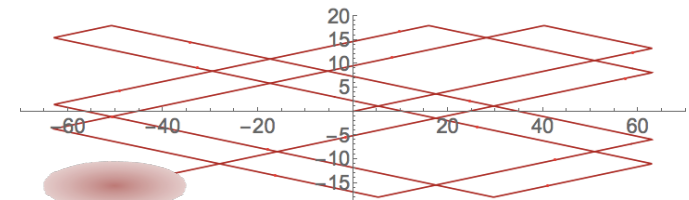
Proton beam instrument plug:
wire grid, optics,
aperture monitors

Target Wheel:
luminescent coating

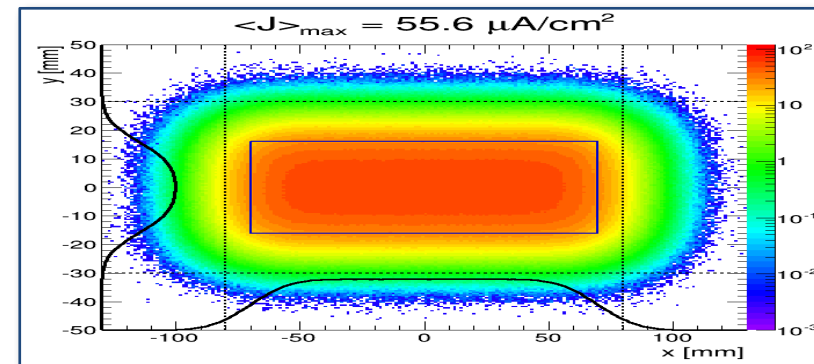


99% beam footprint	160 by 60 mm
Avg. current density	56 $\mu\text{A}/\text{cm}^2$

Beamlet Rastered on Sector of Target during 2.86 ms pulse ($\sim 10 \text{ mm}/\mu\text{s}$)



Imaging system should measure
2-D beam density map of each pulse

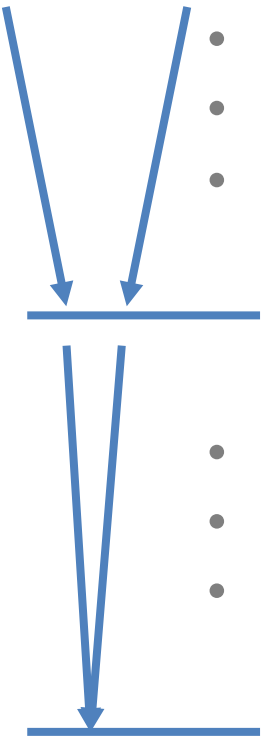


Luminescent Coating Development Goals

- **High photon yield:** Require adequate signal relative to background and noise. Example: 250 photons per proton (similar to SNS) results in $1e10$ photons per pulse through optics and onto image sensor.
- **Appropriate emission spectrum:** Within range where imaging sensors are efficient (visible and nearby IR and UV bands), and selectable from He background.
- **Short luminescence lifetime:** Time between pulses ~ 70 ms. Target wheel moves 8 mm during pulse. Rastered beamlet scans at ~ 10 mm/ μ s.
- **High radiation tolerance:** $8.75E20$ p/cm² lifetime proton fluence per sector, with most displacement damage due to spallation neutrons
- **Characterized (and moderate) temperature dependence:** Temperature up to ~ 200 C peak, with ~ 20 C increase during pulse. Non-uniform temperature distribution.
- **Characterized response to secondary particles:** Secondaries will also stimulate emission and distort image.
- **Compatibility with thermal spray process.** Sprayable without degrading properties of 316L or Al substrate.
- **Tolerance of gas environment:** Helium impurities or \sim mbar vacuum pressure.

Also relevant for other ESS imaging applications: beam window and tuning dump

Downselection Process

- 
- The diagram illustrates a two-stage downselection process. It begins with two blue arrows pointing downwards from the top left towards a horizontal blue line. From this line, two more blue arrows point downwards towards a second horizontal blue line. This visualizes the narrowing of options from an initial pool to a final selection.
- Material selection and evaluation of process compatibility
 - Sample preparation: process refinement; factory floor testing
 - Photoluminescence and low energy particle beams

Result at this stage: candidates for irradiation campaigns

- Irradiation with no or minimal activation*
- Irradiation with significant activation*
- Industrialization

Result: coating technology for target

* Pre- and Post-irradiation characterization

- photon and proton stimulation
- X-ray and neutron scattering

Candidate Materials

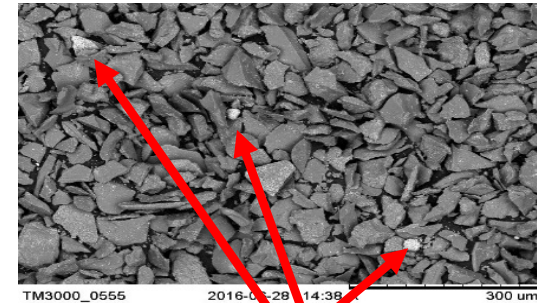
- **Materials:**
 - **Baseline:** Cr³⁺ doped Al₂O₃; developed for SNS; ruby; also shows O₂ lines
 - Y₂O₃: radiation hard, broad luminescence signal
 - Can be doped to enhance some specific narrow band lines
 - Y₂WO₆ and doped Ln_xY_{2-x}WO₆ (Ln=La³⁺, Dy³⁺, ...): according to literature will form easily O₂ in defect positions, luminescence sharp and short-lived for certain doped materials.
 - Still adding to the list based on key criteria
- **Luminescence properties:**
 - High luminescent yield: greater than 250 photons/2GeV proton
 - Narrow band spectral lines: less than 10nm
 - Lifetime shorter than 1μs lifetime
- **Radiation hardness:**
 - material should survive in a high-radiation field for 5 years
 - material should when degrading provide alternate source of luminescence, e.g. “O₂” in defect positions

Activities

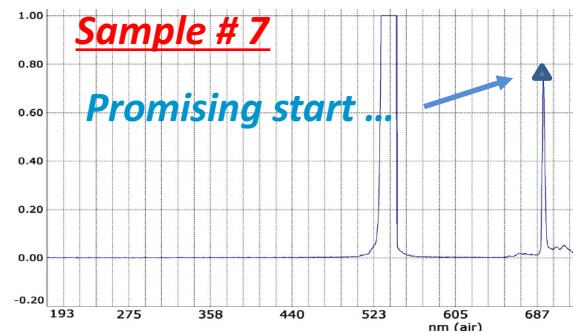
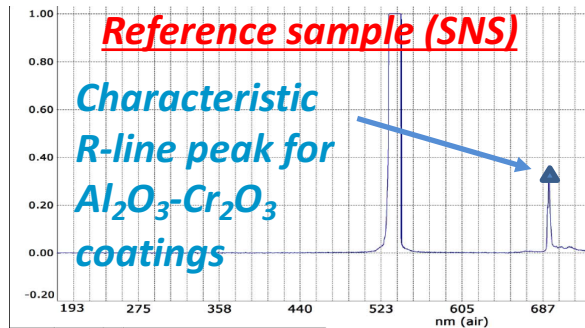
Sample Preparation

Samples: ~ 50 μm oxide coating on Al substrate

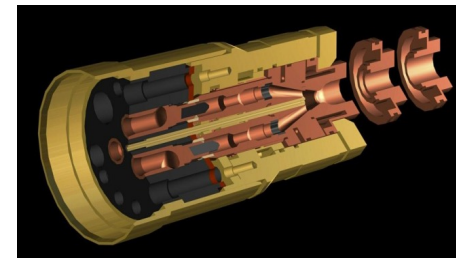
- Continuation thermal spray coating development done by Stony Brook University for SNS
- Short-term Goal: Spray deposition, testing of Al_2O_3 -1.5 wt.% Cr_2O_3 coatings to replicate the SNS results.
- Previously used powder no longer in stock, so develop coating with currently available powder



Cr_2O_3 particles

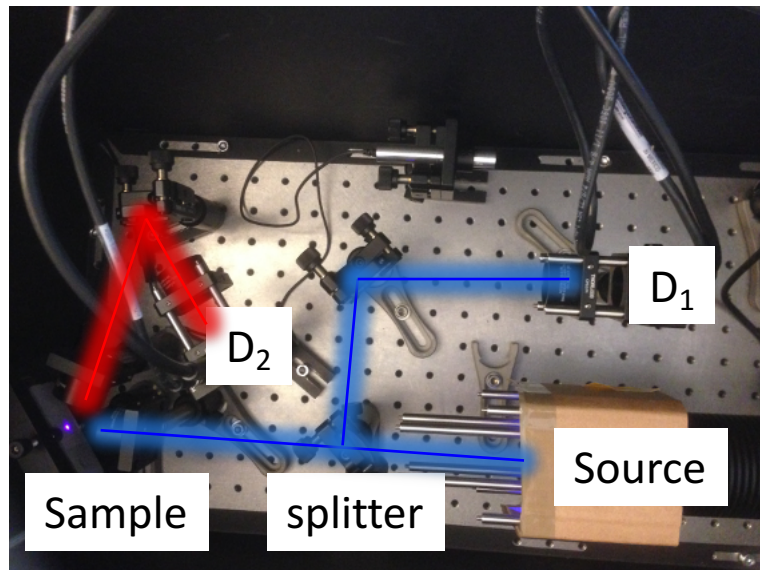


Thermal spray gun



- Looking ahead: Other promising chemistries being explored (e.g., Y_2O_3 , YVO_4 , Y_2WO_6 with and without doping); these can be deposited by powder / suspension / solution-precursor plasma spraying

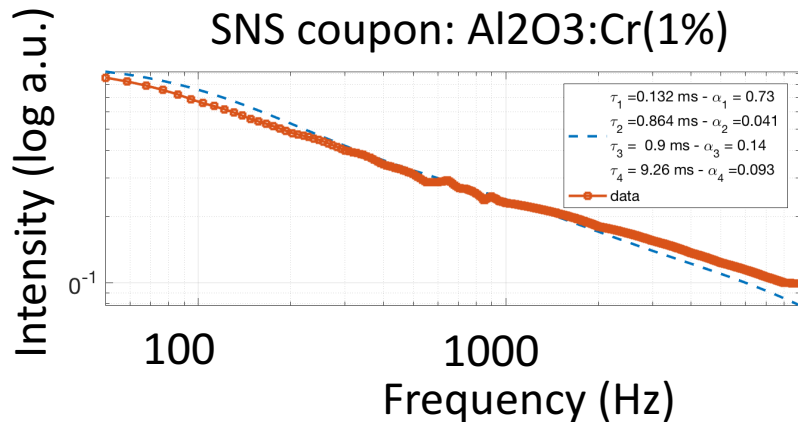
Photostimulated Luminescence



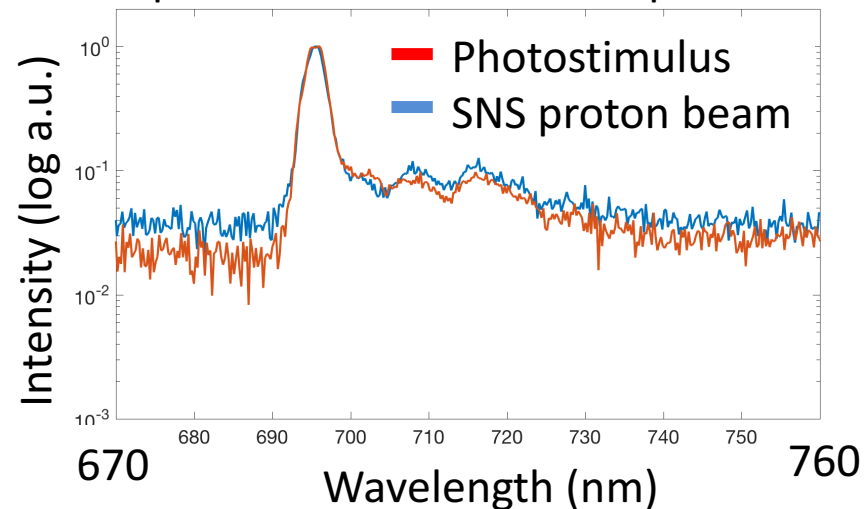
Factory floor inspection kit



Luminescence lifetime of SNS coupon: Al₂O₃:Cr(1%)



Comparison to SNS emission spectrum

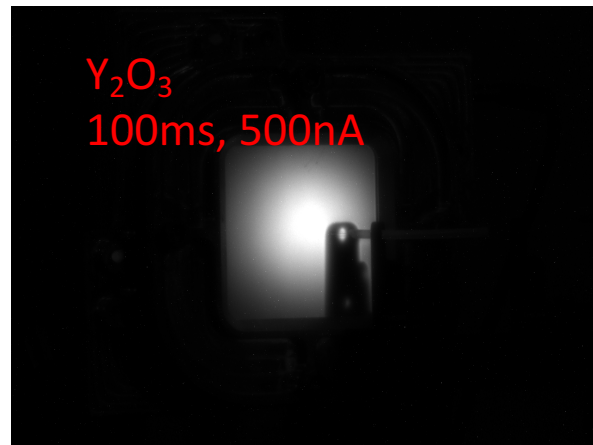
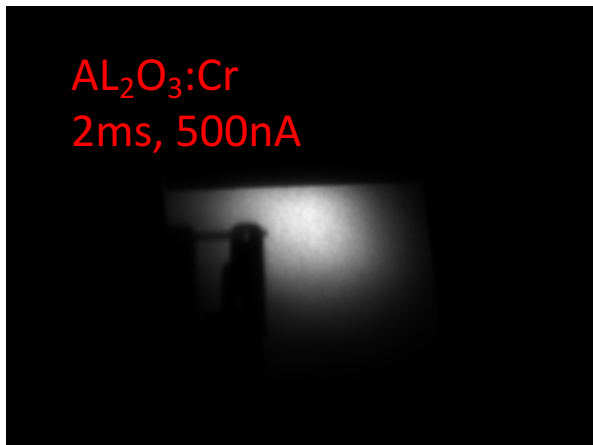
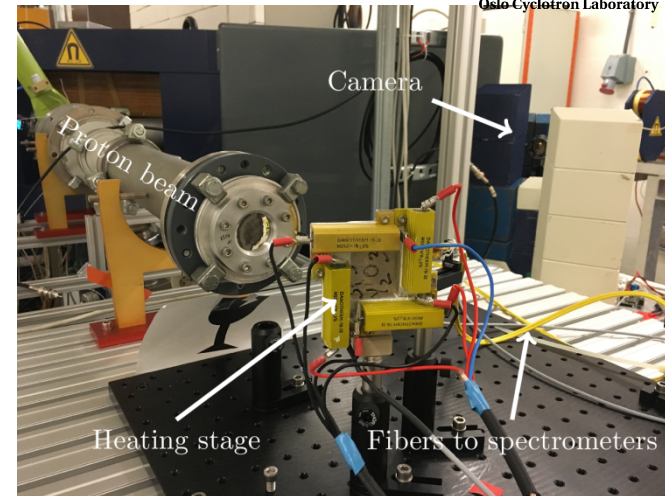


Low-energy proton beam

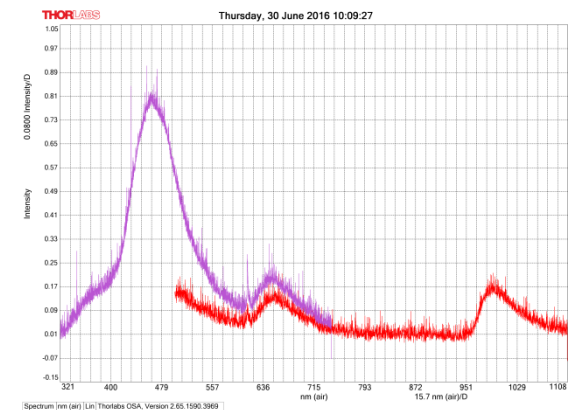
- SCANDITRONIX MC-35 Cyclotron at University of Oslo
- 16 MeV, 2-3 μ A, 1-2cm² beam size, continuous beam
- Semi-permanent setup, new materials can be tested quickly



OCL
Oslo Cyclotron Laboratory

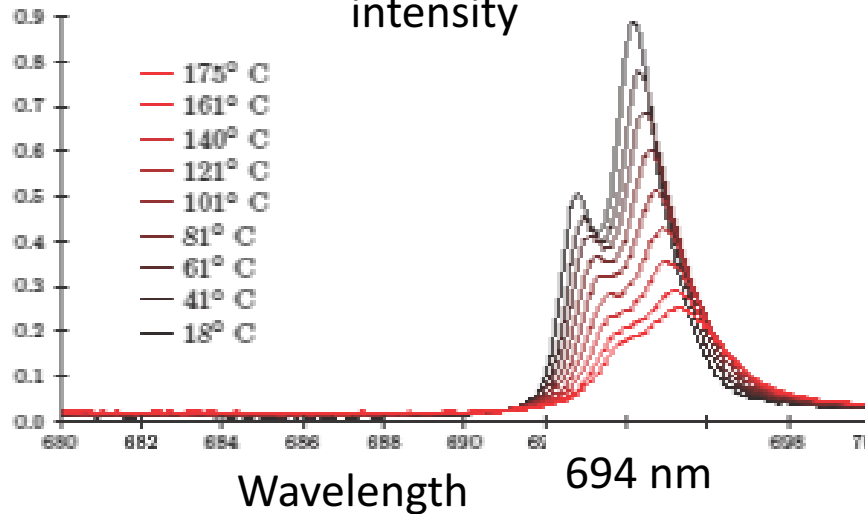


Broad Yttria spectrum

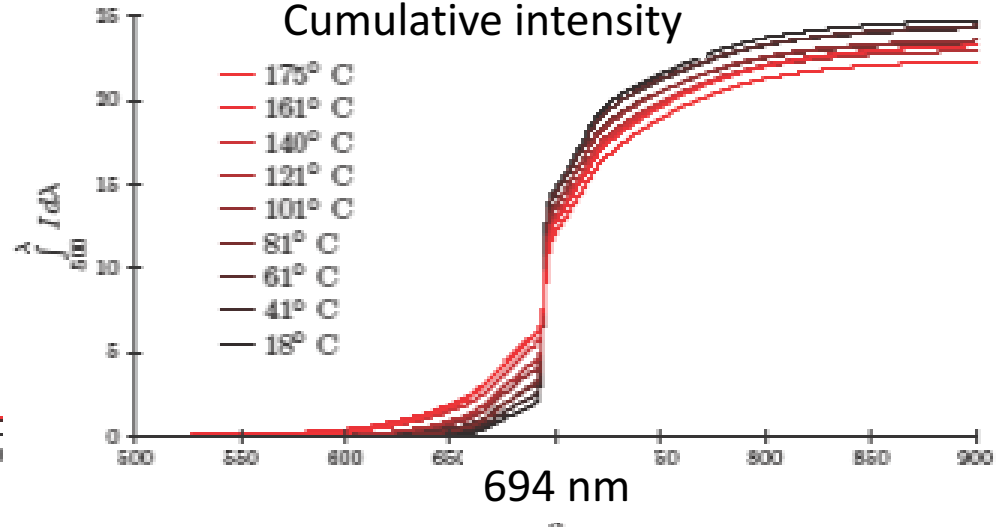


Temperature Dependence

intensity

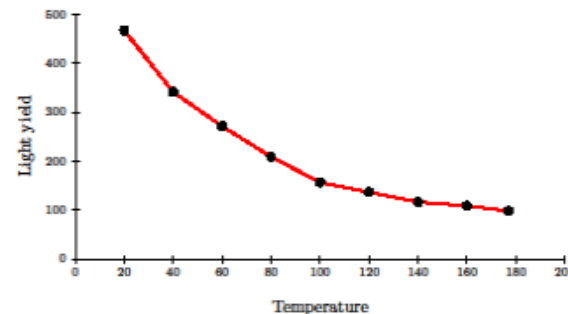


Cumulative intensity



- 18 to 175 C: R-lines lose amplitude with temperature
- Emission below the R-line increases with temperature
- Could also be a temperature diagnostic if characterized over irradiation lifetime

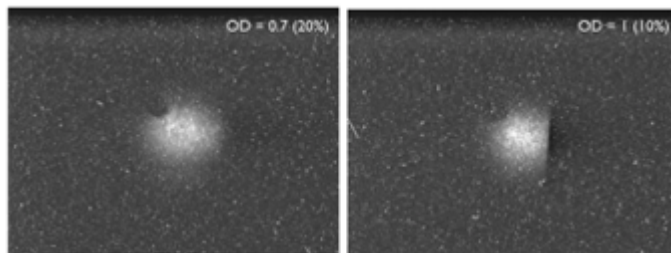
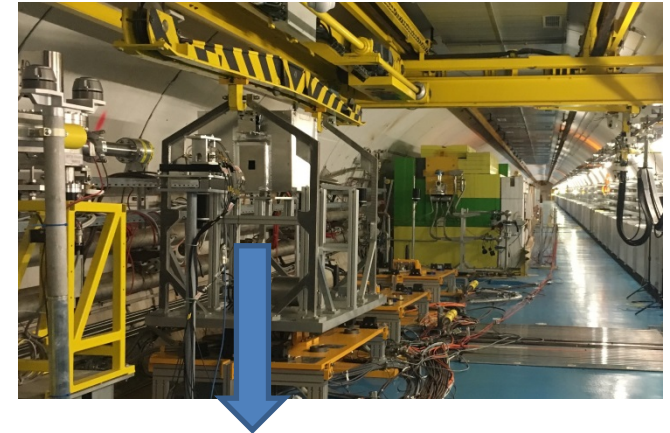
Emission from Yttria decreases with temperature:



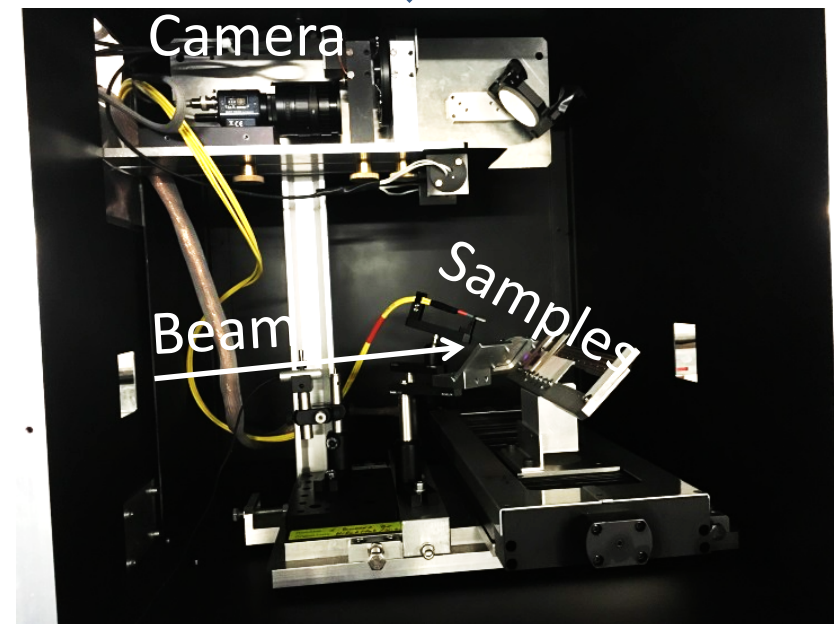
High Energy Protons



- High intensity, high energy proton beam from CERN SPS
- 10^{11} 440 GeV protons per pulse
- Limited access. A few hundred pulses once a year.
- Results to be published



Yttrium stabilized Zirconia in HiRadMat beam. GSI irradiated (left), non-irradiated (right).

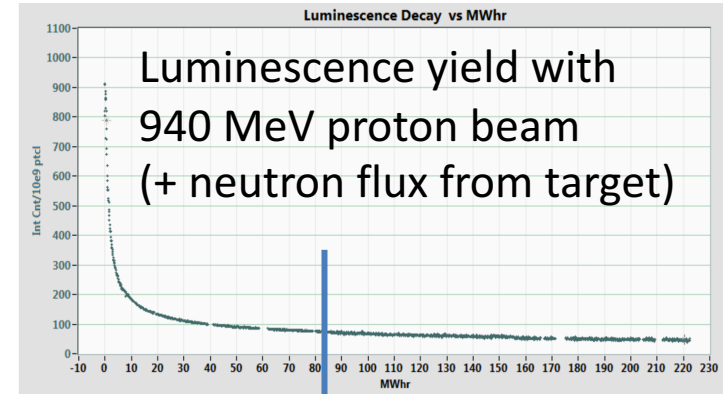


SNS in-situ Measurements

High energy proton beam, target radiation environment most similar to ESS

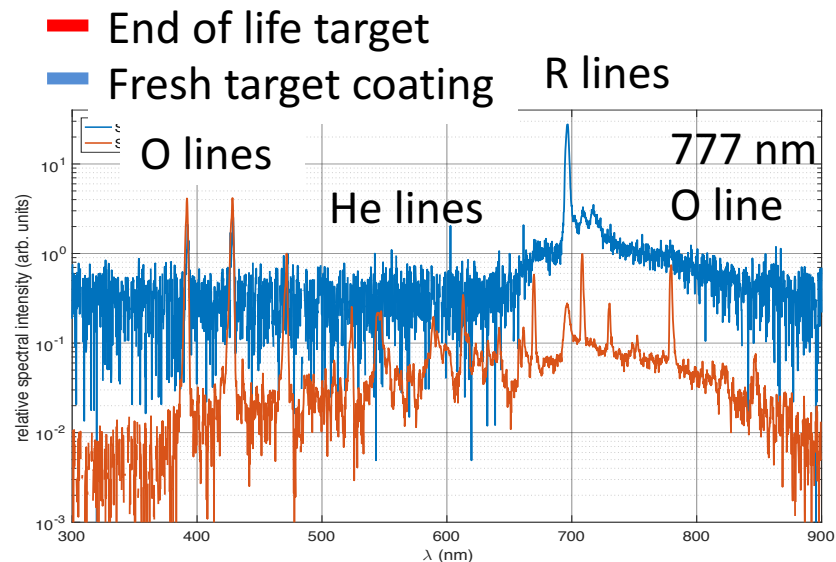
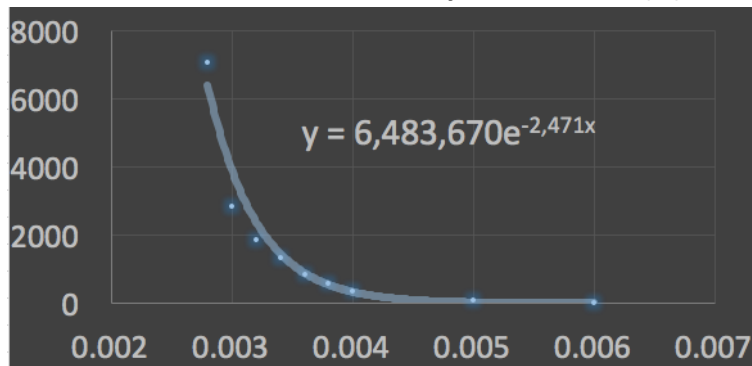
Example measurements:

- Luminescence yield vs. dose
- Time resolved imaging
- Emission spectrum
 - In addition to R-lines from the Cr³⁺ doped Al₂O₃ and He lines: emission at 777nm and 426nm, <1μs lifetime, almost constant intensity after initial irradiation
 - Ruby and He lines imaged; O₂ lines not yet successfully imaged



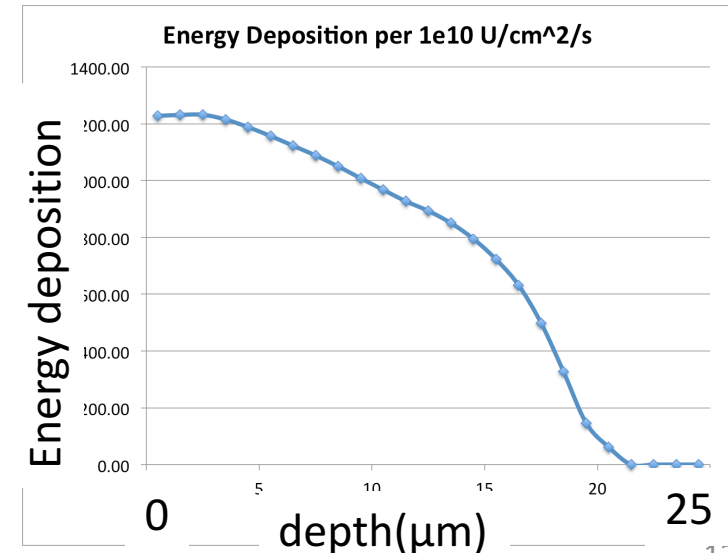
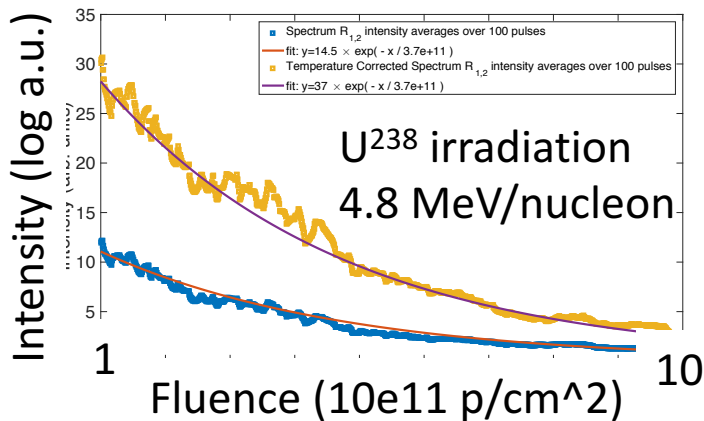
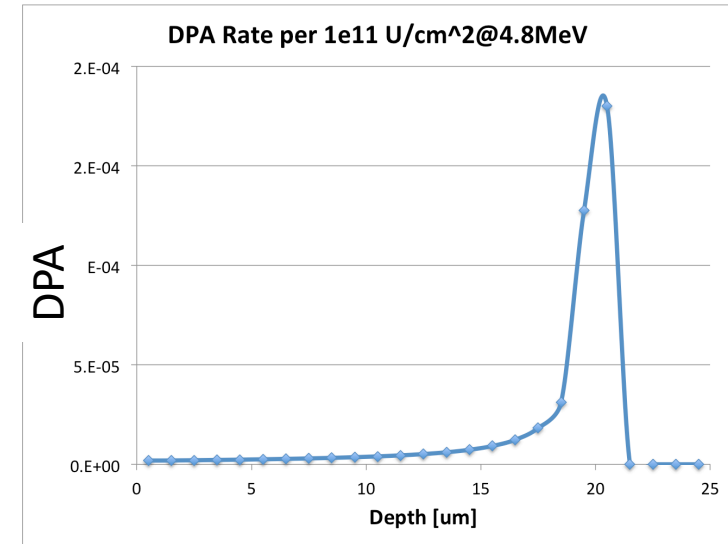
~0.1 DPA in Alumina

Luminescent intensity vs. time (s)



Heavy Ion Bombardment

- Radiation tolerance investigation with limited activation
- Example: $\text{Al}_2\text{O}_3:\text{Cr}$ under (GSI) U^{238} Irradiation:
 - 4.8 MeV/nucleon U ($26e^+$), $1.0e10 \text{ U/cm}^2$
 - Accumulated total fluence: 10^{12} U/cm^2 .
 - 1.8×10^{-3} DPA at $20 \mu\text{m}$: 1 day at 5 MW ESS
 - 1.8×10^{-5} dpa at $1 \mu\text{m}$



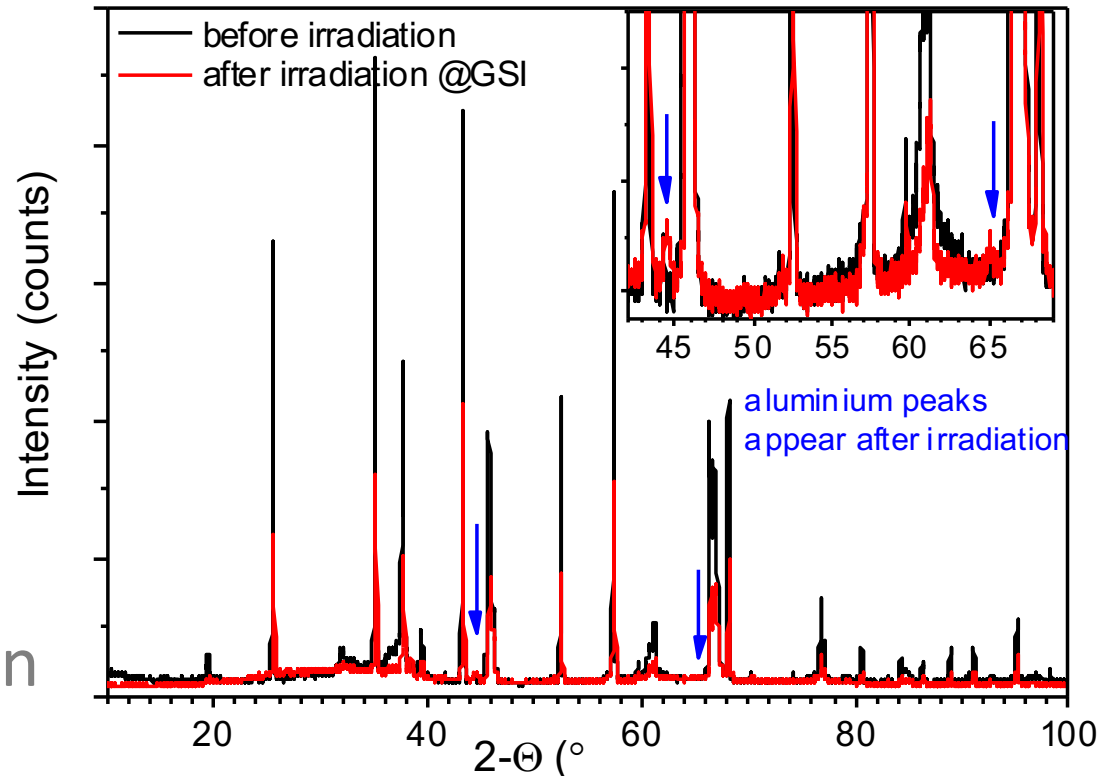
X-ray Diffraction

After irradiation @ GSI

- No uranium detectable
- decrease of η - Al_2O_3
- Aluminium reflections detected:



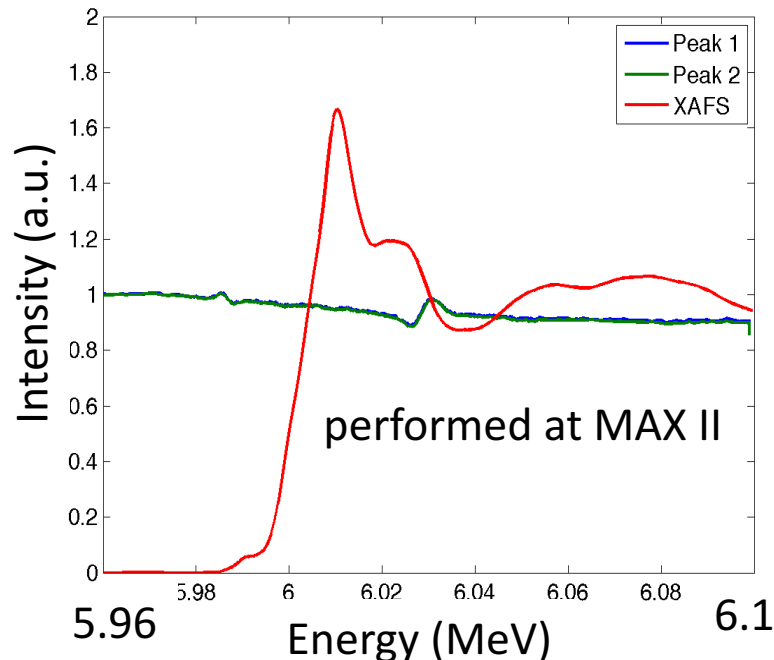
Explanation for O_2 peaks in luminescence spectrum from SNS target?!



	corundum: α - Al_2O_3	η - Al_2O_3	Al
Before	40%	60 %	-
after	42 %	57 %	1 % ¹⁴

Additional X-ray and Neutron Characterization Techniques

- XANES: oxidation state and surrounding of dopants in bulk materials, e.g. Cr^{3+} in Al_2O_3 or La^{3+} in Y_2WO_6
- Diffraction with X-rays and neutrons:
 - to determine structure and phase changes (powder diffraction)
 - to determine macroscopic structure (small angle diffraction)



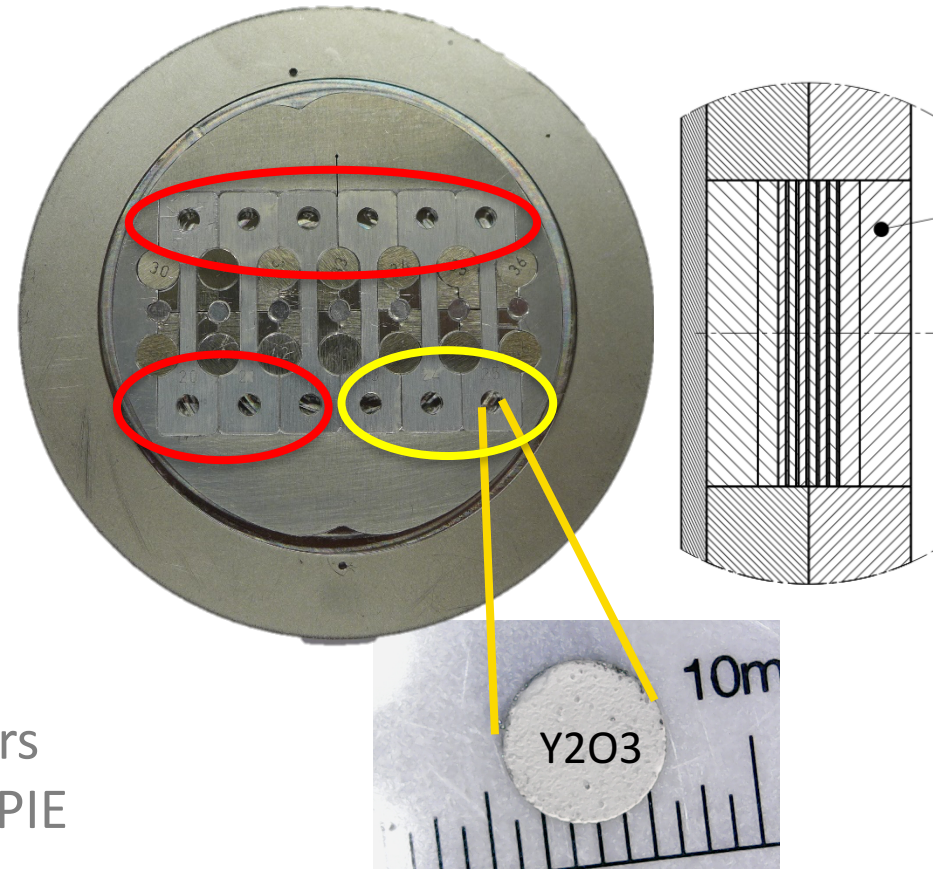
XAFS at MAX-II for SNS Cr^{3+} doped Al_2O_3 :

- As expected: Cr^{3+}
- Cr^{3+} is in octahedral surrounding (Al_2O_3 consists of $\text{Al}(\text{O})_4$ tetrahedra)

✓ Tools in place for the determination of the structure and composition

Irradiation Campaigns with Significant Activation

- BLIP, 2017
 - Sample list:
 - Al₂O₃:Cr (1% Cr) several plasma spray conditions
 - Y₂O₃ plasma sprayed
 - Y₂WO₆ pellet
 - 181 MeV, 165 μ A
 - Temperature < 144 C
 - 0.85 DPA in Al after 12 weeks
- SNS target sample retrieval
 - Coating sample area in corners
 - Retrieve coating samples for PIE



- 3 mm diameter samples
- ~ 50 μ m coating on 0.5 mm Al



- Coming year
 - Decision on coating technology for 1st target coating opportunity: rim components in 2017.
 - BLIP/SNS/Ion irradiation and PIE
 - Identification of proton beam test site, neutron and X-ray instruments, and other PIE facilities
 - Monte Carlo and experimental verification of response to secondaries
- R&D program will continue
 - 2nd target coating opportunity: completed assembly in 2018.
 - Application to proton beam window, tuning dump line, next ESS target, SNS target and other facilities

Thank you