REQUIREMENTS MANUAL
DIMENSIONING AND TOLERANCEING IN ACCORDANCE WITH ASME Y14.5M, 1994
THIRD ANGLE PROJECTION

X.XX ±
FRACTIONS:

INTERPRET DRAWING PER GLOBAL ENGINEERING DOCUMENTS DRAWING
REMOVE ALL BURRS AND BREAK SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1

SHARP EDGES:

X.XXX ±
SURFACE FINISH:

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UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN:

TOLERANCES:

X.X   ±

DECIMALS:

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ANGLES:

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INCHES

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DEPARTMENT OF ENERGY UNDER U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725
OAK RIDGE NATIONAL LABORATORY

QA LEVEL:

CHANGE PROCEDURE NO:

ORIGINATING FACILITY AND DOCUMENT NUMBER

SNS PROCEDURE:

DO NOT SCALE DRAWING

THIS DOCUMENT PREPARED ON:

**AutoCAD**

SHEET:

LEVEL 1:

LEVEL 2:

LEVEL 3:

CHECKED:

DRAWN:

QA APPROVED:

DATE:

DATE:

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PALLATION

SIZE:

DRAWING NUMBER:

SOURCE

REV.

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ECN

DATE:

APR:

BY:

CMC

AS BUILT FOR ORIGINAL CMS ORS INSTALLED IN SERIES UPSTREAM OF NEW ORS

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SURFACE FINISH:

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ANGLES:

± .005 .01 .06 .125 .1 INCHES

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