

ADS Target Challenges

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Goal of ADS Target Systems

- Create lots of neutrons useful for some downstream purpose
- Many possible paths

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- Will focus here on waste transmutation
- Spallation is efficient for high efficiency neutron production

Process	Example	Energy cost-on target only
(D,T) fusion	400 keV on T	10,000 MeV/n
Li (D,n) breakup	35 MeV D on Li	14,000 MeV/n
U-238 (y,n) photo-nuclear	20 MeV e⁻ on U- 238	2000 MeV/n
⁹ Be (p,n;p,pn)	11 MeV proton on Be	2000 MeV/n
Spallation	800 MeV on Pb	55 MeV/n
	800 MeV proton on U- 238	30 MeV/n

Table source: Nema, P. K. (2011). Application of Accelerators for Nuclear Systems: Accelerator Driven System (ADS). Energy procedia, 7, 597-608. doi:10.1016/j.egypro.2011.06.080

Targets Provide Neutrons for Amplification

- Beam power to target required depends on required power output and the surrounding core
- Burners may need >GW total power
- Optimal target designs could provide energy gain >100X with k_{eff}=0.98 cores
 - Gain isn't end goal in transmutation



- χ = Neutrons out from target per GeV beam in
 - φ = Neutron importance (factor > 1)
 - ν = Average neutrons released per fission
 - E_f = Useable energy per fission

Reference: Hashemi-Nezhad, S. R., Westmeier, W., Zamani-Valasiadou, M., Thomauske, B., & Brandt, R. (2011). Optimal ion beam, target type and size for accelerator driven systems: Implications to the associated accelerator power. *Annals of Nuclear Energy*, *38(5)*, *1144-1155*. *doi:10.1016/j.anucene.2010.12.008*

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High-Z Materials Are the Best for Spallation Targets

 Historically, tungsten (W), lead (Pb), uranium (U) and mercury (Hg) have been used for spallation target materials



Periodic table from https://pubchem.ncbi.nlm.nih.gov/periodic-table/



Figure from: International Atomic Energy, A. (2015). Status of accelerator driven systems research and technology development(IAEA-TECDOC-1766). Vienna : International Atomic Energy Agency.

Liquid Metal Options and Problems

- Mercury (used at the SNS)
 - Melting point –40°C
 - Boiling Point 350°C/ 670°F
- Lead
 - Melting point 330°C / 620°F
 - Boiling point 1,750°C / 3,200°F
- Lead bismuth eutectic (LBE)
 - Melting point 125°C / 260°F
 - Boiling point 1,670°C / 3,000°F

- All can cause liquid metal embrittlement and chemical incompatibility issues
- All are harmful to humans
- Lead and LBE require elevated temperatures for operation
- LBE has higher polonium production
- Mercury has higher vapor pressure

Fast Reactor Coolant ≈ Spallation Target Material

- Lead/LBE coolant can be used as a spallation target material
 Planned approach for MYRRHA
- Lead/LBE works for fast reactor coolant
 - Blocks gamma, not neutrons
 - Good heat conductivity
- Removes separate cooling system for target

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Image from: Mansani, L., Artioli, C., Schikorr, M., Rimpault, G., Angulo, C., & Bruyn, D. D. (2012). The European Lead-Cooled EFIT Plant: An Industrial-Scale Accelerator-Driven System for Minor Actinide Transmutation-I. *Nuclear Technology, 180(2),* 241-263. doi:10.13182/NT11-96

Reactor Fuel ≈ Spallation Target Material

- Shoot the beam directly at a solid core
- Use liquid fuel as spallation target
 - Molten salts can provide high-Z fissile or fissionable materials
 - Single fluid system simplicity
- Tradeoff in increased peak heat removal
 - Spallation heat + fission heat

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 Relatively short beam penetration concentrates beam energy near the impact area



1: Proton beam, 2: Salt inlet, 3: Salt outlet, 4: Reactor vessel, 5, 6: Graphite, 7: Primary loop, 8: Heat exchanger, 9: Main salt pump, 10: Throttle valve, 11: Overflow line, 12: Storage tank, 13: High-pressure salt outlet, 14: Gate valve, 15: Vacuum line, 16: Vapor trap, 17: Duct, 18: Orifice. 19: Focussing magnet

Image from: Furukawa, K., Tsukada, K., & Nakahara, Y. (1981). Single-Fluid-Type Accelerator Molten-Salt Breeder Concept. *Journal Of Nuclear Science And Technology, 18(1), 79-81. doi:10.3327/jnst.18.79*

High Beam Power + Normal Spallation Target Problems

- Some solutions call for 10MW of beam power or more
 - Large compared to existing spallation sources
- Heat removal is a key driver
- Solutions

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- Liquid target material
- Granular target material
- Rotating through multiple targets
- Spread beam across target(s)

Table adapted from: Rummana, A. (2019). Spallation Neutron Source for an
Accelerator Driven Subcritical Reactor. In: ProQuest Dissertations Publishing

Beam Power Facility Location energy (MW) (GeV) CSNS IHEP, China 0.1 1.6 ISIS RAL, UK 0.16 0.8 PSI, SINQ 0.9 0.6 Switzerland J-PARC, JSNS 1.0 3 Japan SNS ORNL 1.4 5 2.5 ESS Sweden (planned) (planned)

ADS Target Challenges

Compact Neutron Source = High Energy Intensity

- Energy deposition can be high per volume
 - SNS target peak is ~560 MW/m³ at 1.4 MW
- Length of energy deposition zone is a function of beam power
 - Relates to size of surrounding core to prevent neutron leakage
- Usefulness of the target for downstream function is related to size of beam
 - Tight beam gives bright source, but is harder on the area it hits



Energy deposition in SNS target at 1.4MW. Image credit: Wei Lu, ORNL, 106100200-DA0083. Heat Generation 5.50e+008 5.00e+008 4.50e+008 3.50e+008 3.00e+008 2.50e+008 2.00e+008 1.50e+008 1.50e+008 5.00e+007 0.00e+000 [W m^-3]



Beam Transients Lead to Thermal Cyclic Stress

- Continuous wave (CW) beam eliminates pulse transient problem seen at short-pulse neutron scattering spallation sources
- High beam powers can lead to significant thermal transients during beam trips
 - Most concern driving accelerator reliability has been for fuel cladding
 - Thermal fatigue is also a concern for target components



Note: SNS accelerator is more complicated than a CW source

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Challenges Surround Targets

- Surrounding structure may be an operational limit
 - Proton beam windows, other structures who experience high dose can become embrittled
- SNS proton beam windows last ~16 GW*hr of proton beam
 - ~2 months of continuous 10 MW operation
 - Will vary depending on the beam intensity

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Target Design Choices Affect Challenges

- Liquid and granular targets could operate without some structure
 - Proton beam windows
 - Target boundaries
- Reduces lifetime concerns due to
 - Radiation damage to materials
 - Fatigue damage

SOURCE SUBJECT SUBJECT AND CALLATION SOURCE

 Multi-use fluids (spallation/coolant or spallation/coolant/fuel) can simplify systems Targets must serve the integrated system.

They are only a means to an end.

MYRRHA Target System Example

- LBE used as coolant and spallation target material
 - Would have beam window
- 0.6 GeV, 1.5 MW beam
- 50 to 100 $\mathrm{MW}_{\mathrm{th}}$ output

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- Want (amazingly) good beam reliability to reduce thermal cycles
 - ≤ 10 beam trips >3 seconds per 3 months



Adbderrahim, H. (2016, August 2016). MYRRHA Project Status (06.2016). Paper presented at the 4th Workshop on ADS and thorium, Huddersfield, UK. Junquera, T. (2016, August 2016). Accelerator Reliability Requirements for ADS: the MYRRHA project goals. Paper presented at the 4th International Workshop on ADSR systems and thorium, Huddersfield, UK. Image from:https://myrrha.be/myrrha-project/myrrha-reactor/

Chinese ADS Target (CIADS) Example

- Flowing granular target material
 - Liquid like without liquid metal problems
 - Tungsten grains with coatings
 - Potential issues with dust and wear
- Windowless design
- Up to 600 MeV, 6 MW



Images from: Han-Jie Cai, Fen Fu, Jian-Yang Li, Ya-Ling Zhang, Xun-Chao Zhang, Xue-Song Yan, Zhi-Lei Zhang, Jian-Ya Xv, Mei-Ling Qi & Lei Yang (2016) Code Development and Target Station Design for Chinese Accelerator-Driven System Project, Nuclear Science and Engineering, 183:1, 107-115, DOI: 10.13182/NSE15-59 and

He, Y., Zhan, W., Xu, H.-S., & Yang, L. (2016, August 2016). Status and future plan of Chinese ADS project. Paper presented at the 4th International Workshop on ADSR systems and Thorium, Huddersfield, UK. ADS Target Challenges



Key Takeaways and Thoughts for Discussions

- Where goal is most neutrons per energy input, spallation is king
- Targets must be thought of as one part of an integrated ADS
 - A vital link in a chain to final product, not the main show
- ADS concept leverages beam power, but burners are hungry for neutrons
 - Large facilities will likely require multi-MW beam power
- Heat removal and material issues are major engineering problems and could limit large burner ADS reliability
 - High peak energy deposition, damage at proton beam path
 - Chemical compatibility