

Preliminary STS Moderator Thermal Hydraulic Analysis

Min-Tsung Kao
Jim Janney

11/29/2023

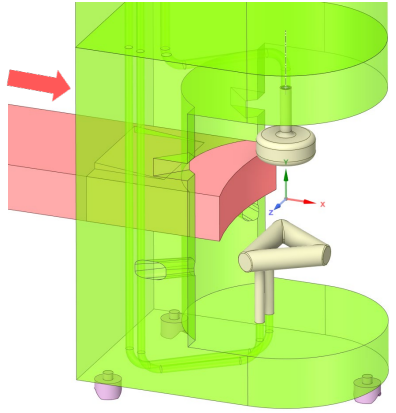
Background

- This thermal-hydraulic analyses were performed to demonstrate that the current cylinder and tube moderator designs can meet the following requirements.
- Requirements
 - Pressure drop < 0.05 bar
 - Low pressure drop allows flexibility for CMS design
 - Maximum hydrogen temperature $< 32\text{K}$
 - Hydrogen density starts to change quickly over 32K
 - Average hydrogen density $> 72.9 \text{ kg/m}^3$
 - This density was assumed by neutronic calculations, but neutronics team thinks small deviations from this value will not cause significant loss of performance
 - Residence time $> 0.2\text{s}$, No regions of much longer residence time
 - Residence time $> 0.2\text{s}$ indicates the hydrogen will be in the moderator for greater than 3 beam pulses at 15 Hz which helps validate the steady state assumption

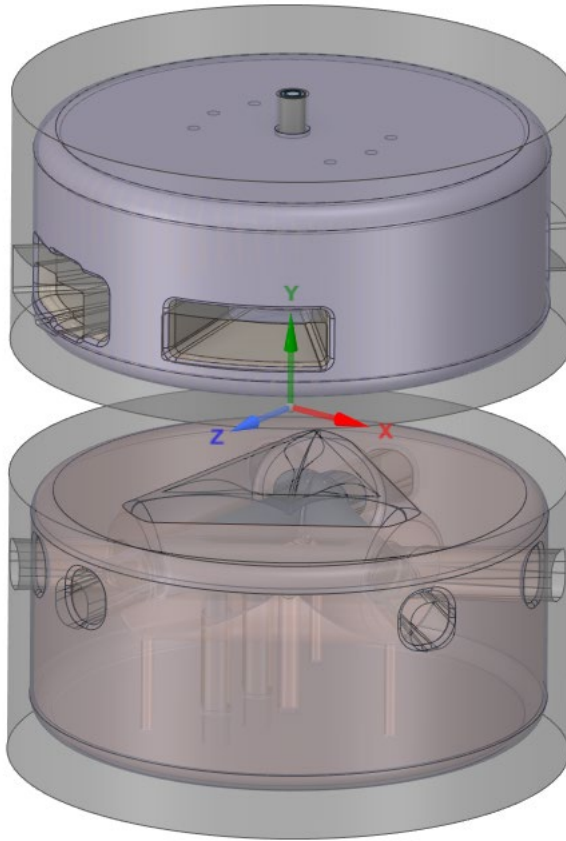
Background

- Previous MRA analysis (2020) done by Elvis (Elvis E Dominguez-Ontiveros) applied bounding curves for the heating. Bounding curve is a more conservative method, and the heating was overestimated by about a factor of 2.
- MRA geometry has been updated by Jim Janney and Ken Gawne since 2020.
- New heat sources were obtained from the MCNP energy deposition calculations done by Lukas Zavorka.
- The new MCNP calculations with Attila4MC unstructured mesh provides higher fidelity of heating results.
- Additional heating from $^{27}\text{Al}(n,g)^{28}\text{Al}$ reaction is also included in the new MCNP heating calculations.

Cylinder and Tube Moderators

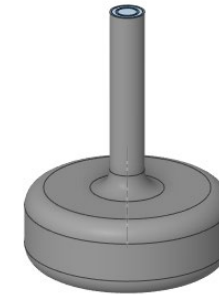


Upper MRA

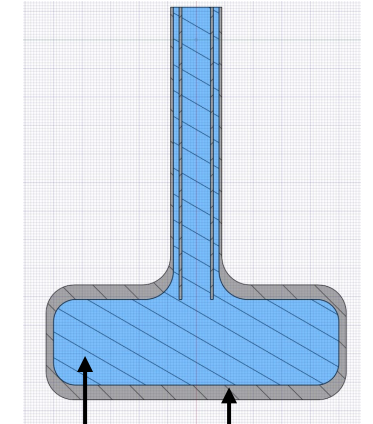
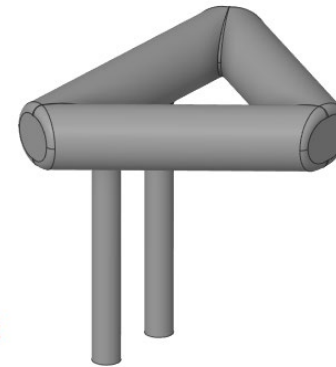


Lower MRA

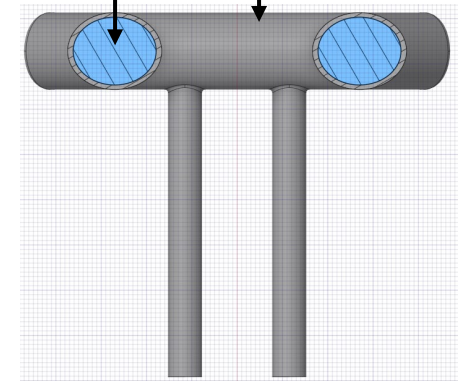
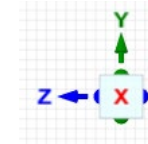
Cylinder Moderator



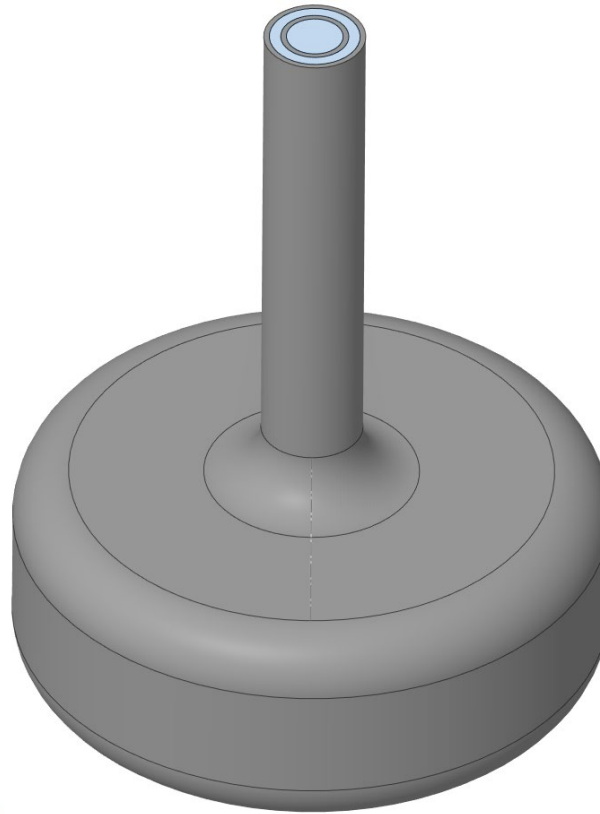
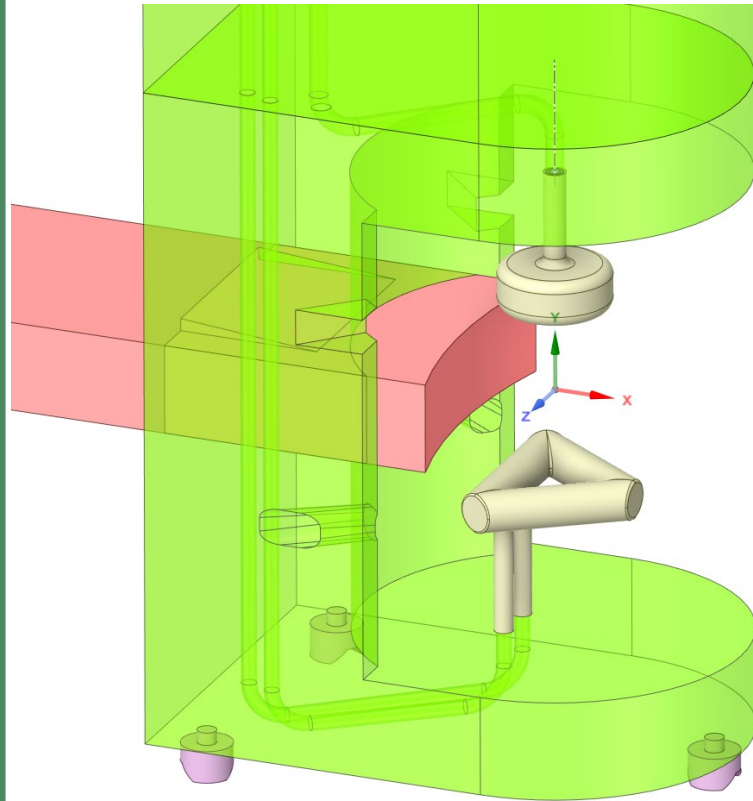
Tube Moderator



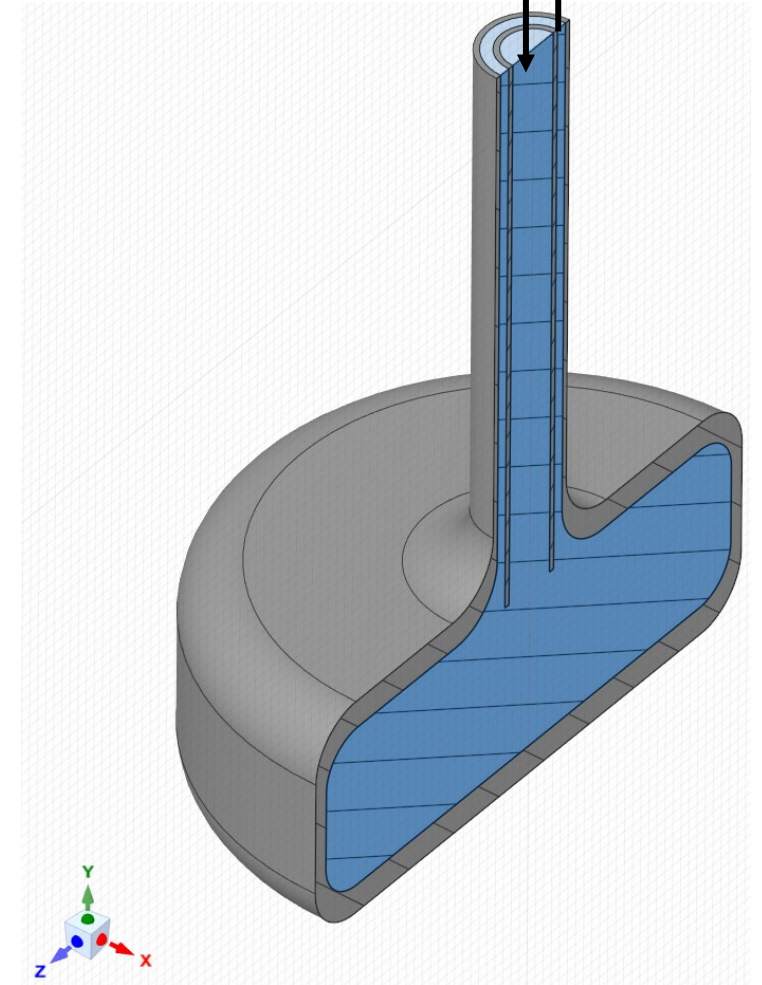
ParaH2 Al



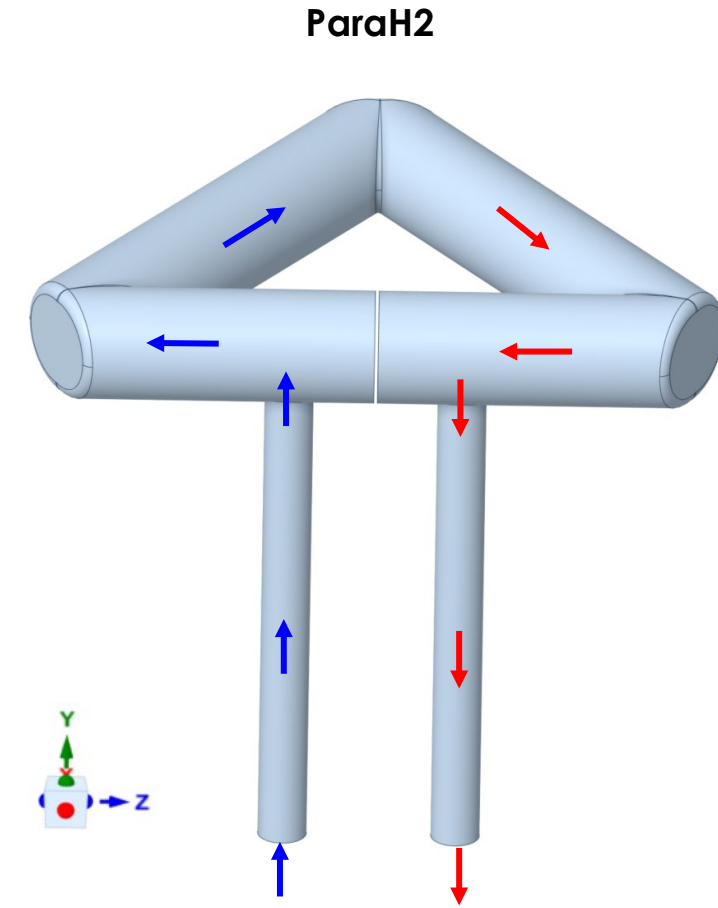
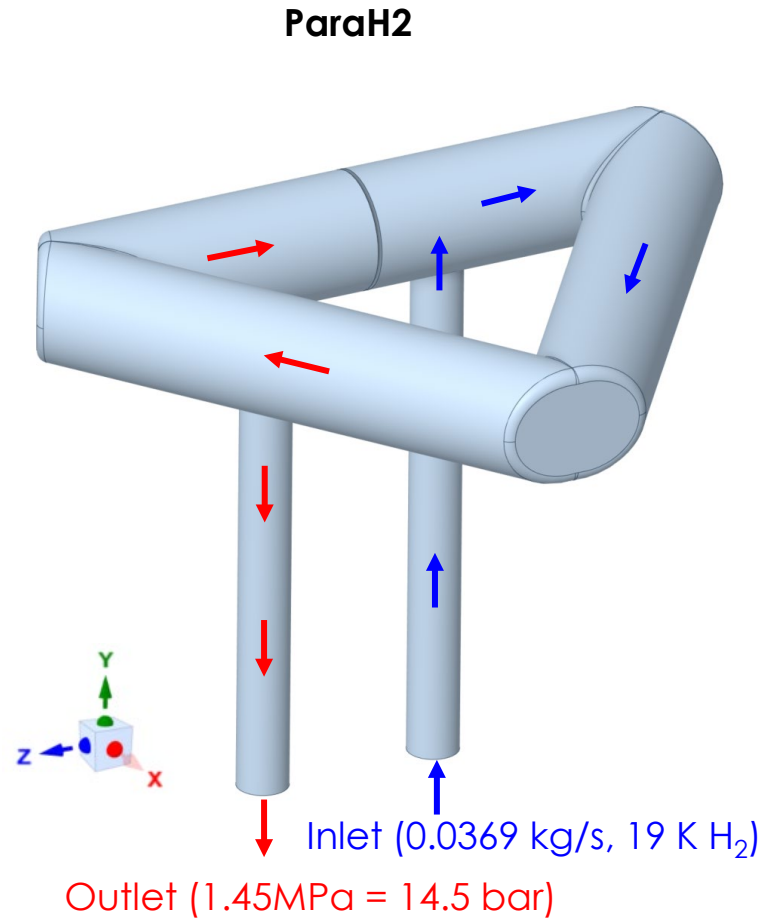
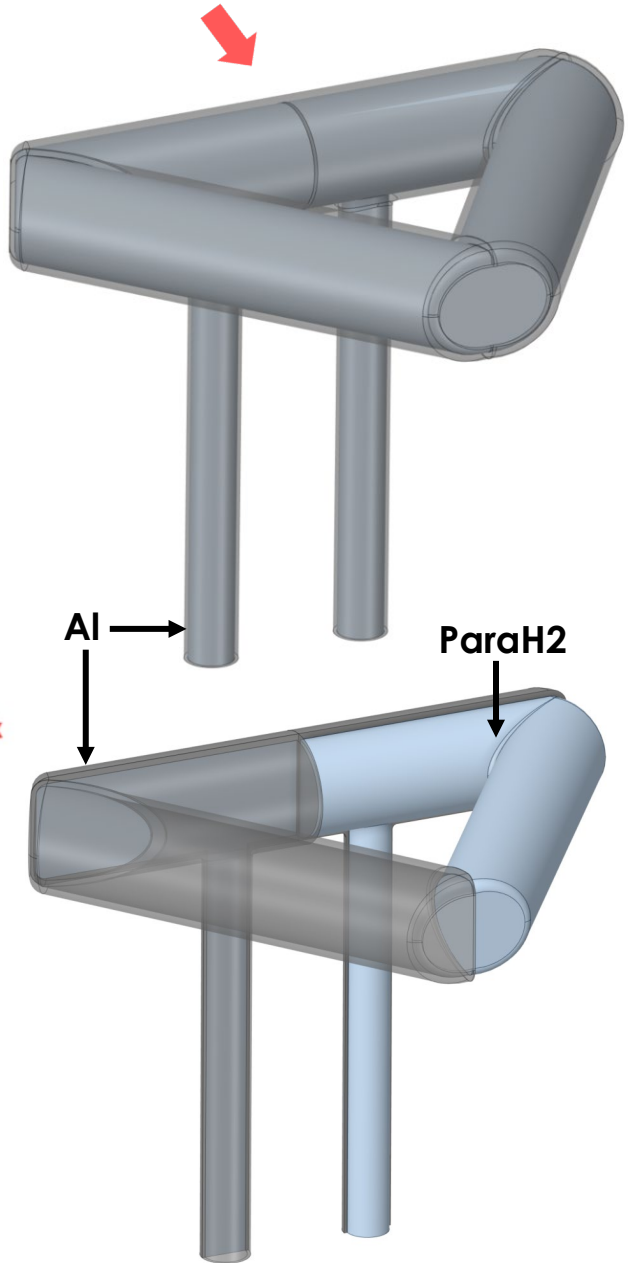
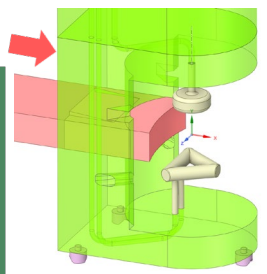
Steady State Heat Transfer Analysis for Cylinder Moderator, **Geometry**



Outlet (1.45MPa = 14.5 bar)
Inlet (0.0369 kg/s, 19 K H₂)

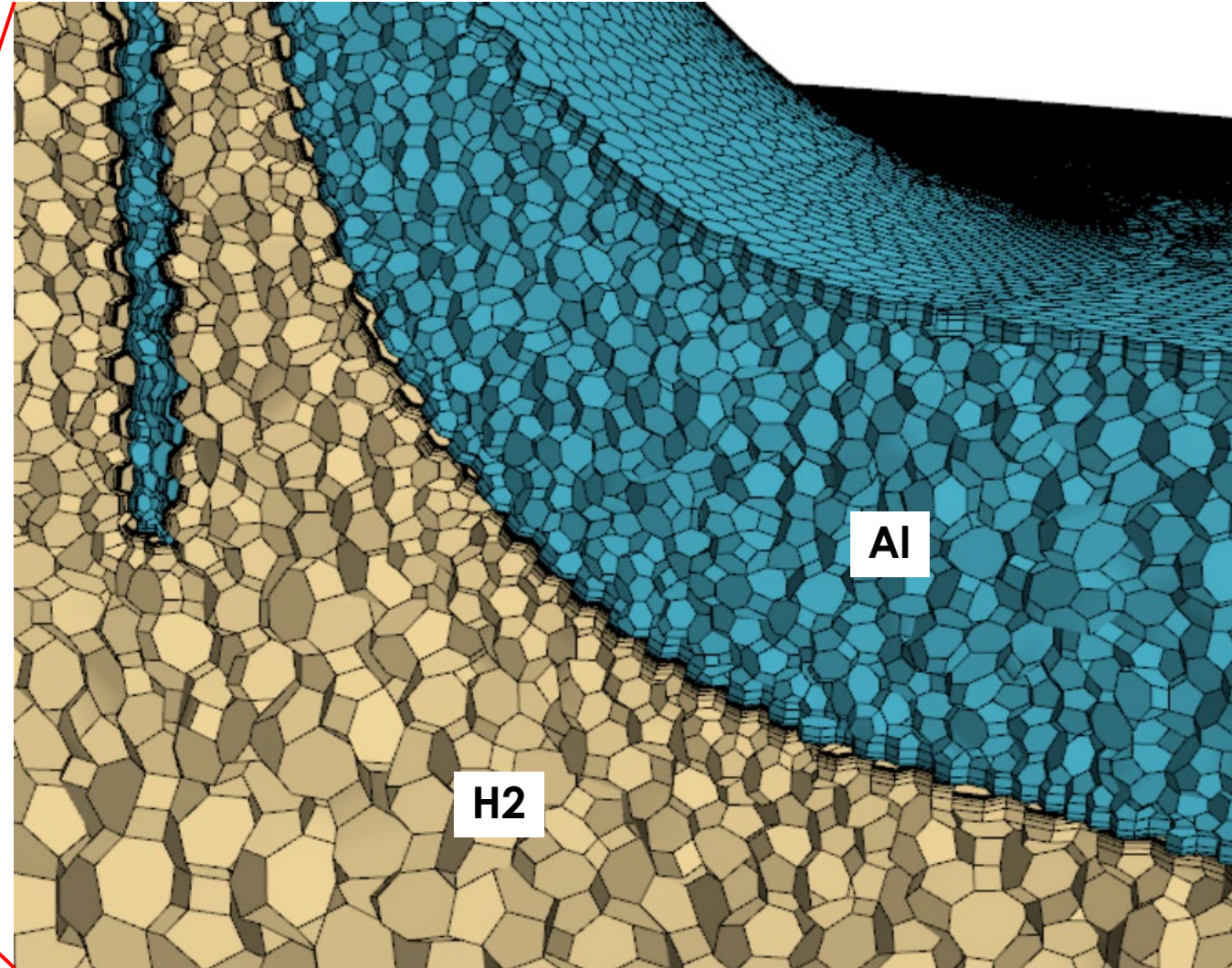
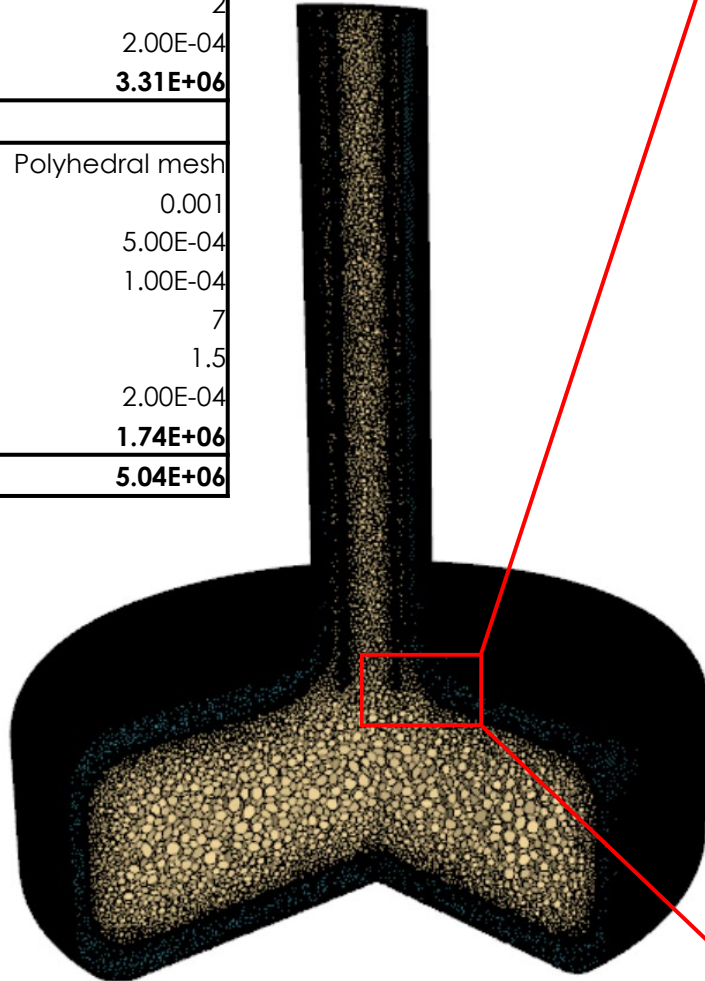
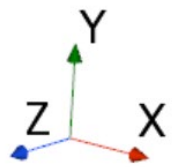


Steady State Heat Transfer Analysis for Tube Moderator, **Geometry**



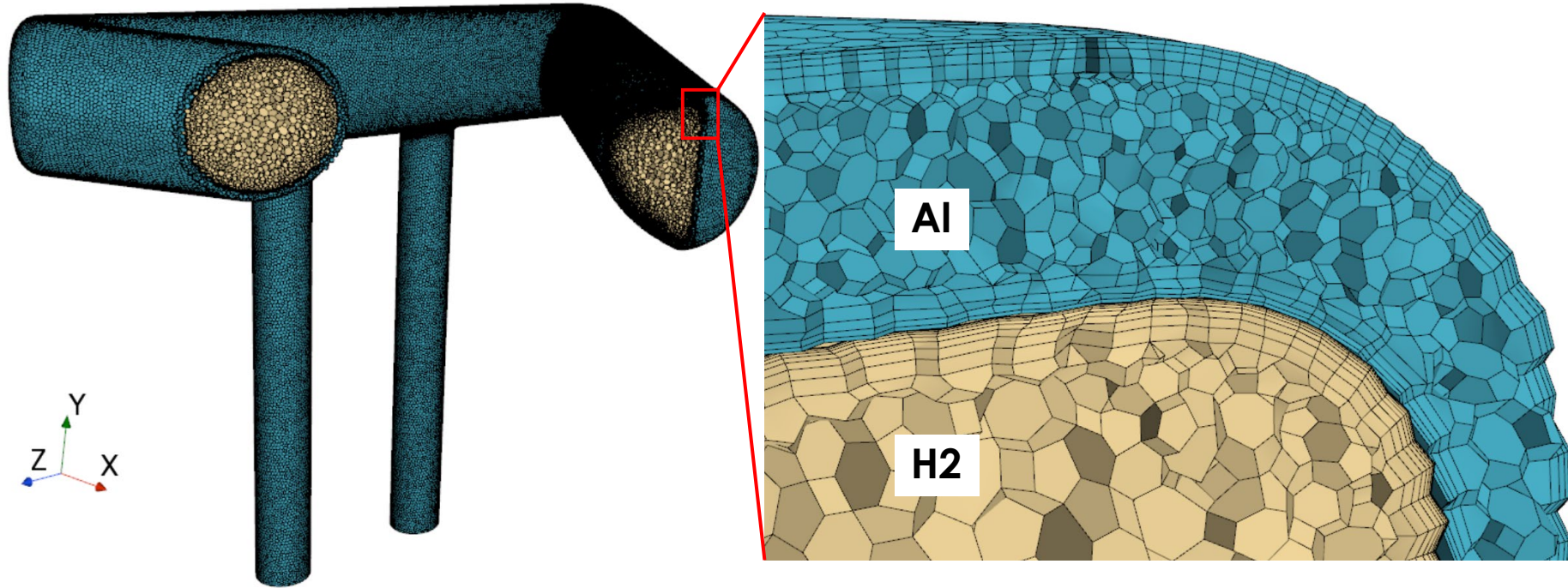
Steady State Heat Transfer Analysis for Cylinder Moderator, Mesh Configuration

Cylinder Moderator	
Al	
Mesh Type	Polyhedral mesh
Base Size (m)	0.001
Target Surface Size (m)	3.60E-04
Minimum Surface Size (m)	1.00E-04
Number of Prism Layers	3
Prism Layer Stretching	2
Prism Layer Total Thickness (m)	2.00E-04
Number of Cells	3.31E+06
H2	
Mesh Type	Polyhedral mesh
Base Size (m)	0.001
Target Surface Size (m)	5.00E-04
Minimum Surface Size (m)	1.00E-04
Number of Prism Layers	7
Prism Layer Stretching	1.5
Prism Layer Total Thickness (m)	2.00E-04
Number of Cells	1.74E+06
Total Cells (Al+H2)	5.04E+06



Steady State Heat Transfer Analysis for Tube Moderator, Mesh Configuration

Tube Moderator	
A1	
Mesh Type	Polyhedral mesh
Base Size (m)	0.0025
Target Surface Size (m)	9.00E-04
Minimum Surface Size (m)	2.50E-04
Number of Prism Layers	4
Prism Layer Stretching	1.5
Prism Layer Total Thickness (m)	2.50E-04
Number of Cells	9.87E+05
H2	
Mesh Type	Polyhedral mesh
Base Size (m)	0.0025
Target Surface Size (m)	9.00E-04
Minimum Surface Size (m)	2.50E-04
Number of Prism Layers	8
Prism Layer Stretching	1.5
Prism Layer Total Thickness (m)	3.50E-04
Number of Cells	9.12E+05
Total Cells (A1+H2)	1.90E+06



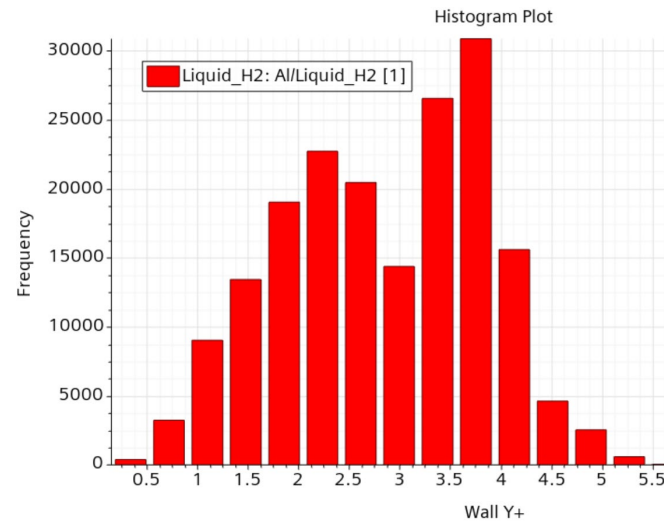
CFD Modeling Details

- Simulation software: **Simcenter STAR-CCM+**
- Computer resource: **Libby cluster at ORNL**
 - ❖ Compute node:
 - ❑ Processors: two 16-core Intel Xeon E5-2683v4
 - ❑ 512 GB RAM
 - ❖ **1-3 nodes** used
- Solution time: **2-3 days**
- Flow and Energy model: **Segregated solver**
- Turbulence model: **Realizable k- ϵ**
- Wall treatment: **Two-layer all y+**
- H2 Volumetric flow rate: **0.5 l/s**
- Unirradiated material properties
- Steady state simulation
- H2 inlet temperature: **19 K**
- H2 outlet pressure: **14.5 bar**
- Heat sources: **MCNP Neutronics (Lukas Zavorka)**

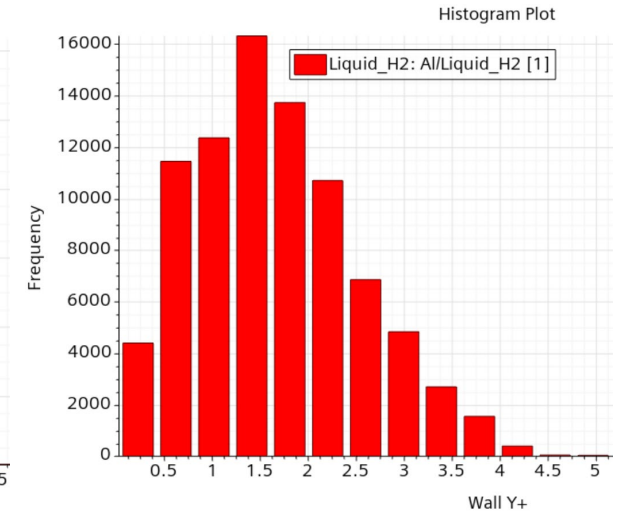
Mesh-Independent Study:

Mesh-independent studies were performed for earlier moderator concepts. The maximum temperature variations for Al and H2 were less than 0.4°C. Similar mesh settings were adopted for the current moderator designs. The wall y+ values in the cylinder and tube moderators are also kept below 5 to ensure the mesh configurations are appropriate for the usage of the two-layer all y+ wall treatment model in the CFD simulations.

Wall Y+ of cylinder moderator



Wall Y+ of tube moderator



Thermal Properties

Material	Thermal Conductivity, k (W/m-K)	Density, ρ (kg/m ³)	Specific Heat, C_p (J/kg-K)
Al (T = 20K)	28.43	2800	8.85
Para-H2	Table(T)	Polynomial in T	Table(T)

Thermal properties of Para-H2 can be found on <https://webbook.nist.gov/chemistry/fluid/>

Thermal properties of Al6061-T6 can be found on https://trc.nist.gov/cryogenics/materials/6061%20Aluminum/6061_T6Aluminum_rev.htm

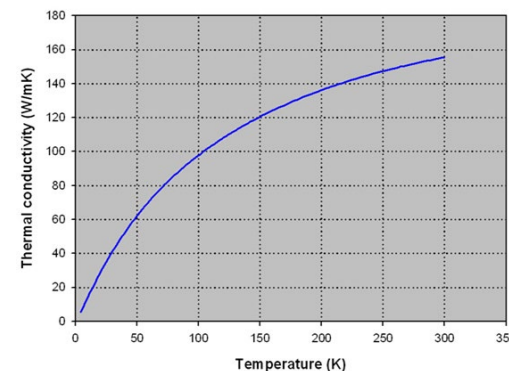
$$\rho_{H_2}(T) = a + bT + cT^2 + dT^3$$

$$k_{Al}(T) = 10^{a+b(\log_{10} T)} + c(\log_{10} T)^2 + d(\log_{10} T)^3 + e(\log_{10} T)^4 + f(\log_{10} T)^5 + g(\log_{10} T)^6 + h(\log_{10} T)^7 + i(\log_{10} T)^8$$

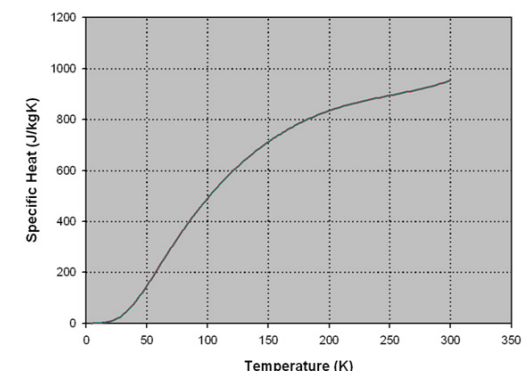
$$Cp_{Al}(T) = 10^{a+b(\log_{10} T)} + c(\log_{10} T)^2 + d(\log_{10} T)^3 + e(\log_{10} T)^4 + f(\log_{10} T)^5 + g(\log_{10} T)^6 + h(\log_{10} T)^7 + i(\log_{10} T)^8$$

Coefficient	ρ_{H_2} (kg/m ³)	k_{Al} (W/m-K)	Cp_{Al} (J/kg-K)
a	138.907	0.07918	46.6467
b	-8.23187	1.0957	-314.292
c	0.370104	-0.07277	866.662
d	-0.00621765	0.08084	-1298.3
e		0.02803	1162.27
f		-0.09464	-637.795
g		0.04179	210.351
h		-0.00571	-38.3094
i		0	2.96344

Thermal Conductivity of AL 6061-T6 from 4K to 300K



Specific Heat of AL 6061-T6 from 4K to 300K



Thermal properties of Al6061-T6 can be found on https://trc.nist.gov/cryogenics/materials/6061%20Aluminum/6061_T6Aluminum_rev.htm

Thermal Properties of Para-H2 @1.45 MPa (14.5 bar)

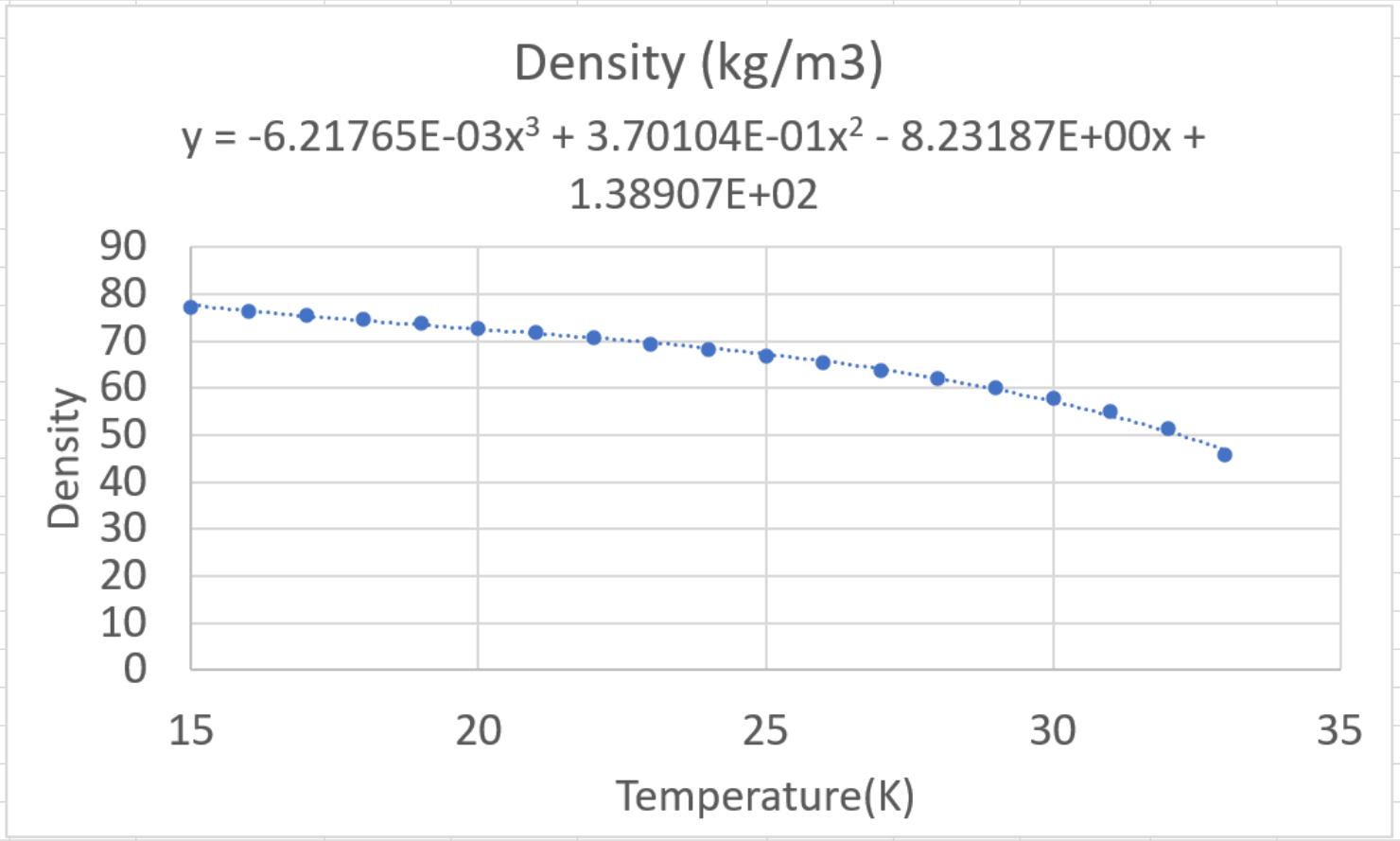
https://webbook.nist.gov/cgi/fluid.cgi?Action=Load&ID=B5000001&Type=IsoBar&Digits=5&P=1.45&THigh=40&TLow=15&Tinc=1&RefState=DEF&TUnit=K&PUnit=MPa&DUnit=kg%2Fm3&HUnit=kJ%2Fkg&WUnit=m%2Fs&VisUnit=Pa*s&STUnit=N%2Fm

Temperature (K)	Pressure (MPa)	Density (kg/m ³)	Volume (m ³ /kg)	Internal Energy (kJ/kg)	Enthalpy (kJ/kg)	Entropy (J/g*K)	Cv (J/g*K)	Cp (J/g*K)	Sound Spd. (m/s)	Joule-Thomson (K/MPa)	Viscosity (Pa*s)	Therm. Cond. (W/m*K)	Phase
15.000	1.4500	77.241	0.012946	-48.154	-29.382	-2.6918	5.2775	7.0899	1277.6	-1.5529	2.4601e-05	0.092173	liquid
16.000	1.4500	76.451	0.013080	-41.113	-22.146	-2.2249	5.3273	7.3893	1261.2	-1.4699	2.2056e-05	0.095267	liquid
17.000	1.4500	75.618	0.013224	-33.762	-14.587	-1.7667	5.3864	7.7374	1244.7	-1.3801	1.9938e-05	0.097931	liquid
18.000	1.4500	74.738	0.013380	-26.058	-6.6569	-1.3136	5.4585	8.1293	1226.8	-1.2869	1.8140e-05	0.10016	liquid
19.000	1.4500	73.806	0.013549	-17.961	1.6851	-0.86267	5.5415	8.5610	1206.8	-1.1922	1.6595e-05	0.10197	liquid
20.000	1.4500	72.820	0.013733	-9.4346	10.478	-0.41178	5.6311	9.0301	1184.5	-1.0969	1.5250e-05	0.10334	liquid
21.000	1.4500	71.775	0.013932	-0.44422	19.758	0.040913	5.7227	9.5370	1160.1	-1.0008	1.4069e-05	0.10430	liquid
22.000	1.4500	70.665	0.014151	9.0459	29.565	0.49705	5.8123	10.085	1133.5	-0.90325	1.3020e-05	0.10484	liquid
23.000	1.4500	69.483	0.014392	19.076	39.944	0.95832	5.8974	10.682	1104.9	-0.80288	1.2081e-05	0.10498	liquid
24.000	1.4500	68.220	0.014659	29.695	50.950	1.4266	5.9763	11.340	1073.9	-0.69779	1.1232e-05	0.10471	liquid
25.000	1.4500	66.862	0.014956	40.964	62.651	1.9042	6.0484	12.078	1040.6	-0.58545	1.0454e-05	0.10405	liquid
26.000	1.4500	65.393	0.015292	52.968	75.141	2.3939	6.1136	12.925	1004.5	-0.46250	9.7355e-06	0.10301	liquid
27.000	1.4500	63.789	0.015677	65.820	88.551	2.8999	6.1729	13.926	965.25	-0.32430	9.0613e-06	0.10164	liquid
28.000	1.4500	62.015	0.016125	79.687	103.07	3.4277	6.2284	15.155	921.99	-0.16406	8.4190e-06	0.099862	liquid
29.000	1.4500	60.021	0.016661	94.820	118.98	3.9859	6.2833	16.742	873.63	0.028890	7.7952e-06	0.097672	liquid
30.000	1.4500	57.719	0.017325	111.63	136.76	4.5883	6.3446	18.948	818.36	0.27297	7.1732e-06	0.095018	liquid
31.000	1.4500	54.952	0.018198	130.89	157.27	5.2609	6.4264	22.384	752.91	0.60440	6.5284e-06	0.091797	liquid
32.000	1.4500	51.357	0.019472	154.29	182.52	6.0618	6.5662	28.974	670.52	1.1108	5.8131e-06	0.087785	liquid
33.000	1.4500	45.670	0.021896	187.70	219.45	7.1966	6.9155	50.428	552.16	2.1104	4.8772e-06	0.082744	supercritical
34.000	1.4500	26.227	0.038129	290.76	346.04	10.961	8.2878	154.04	393.52	5.7891	2.7995e-06	0.072017	supercritical
35.000	1.4500	18.615	0.053721	344.62	422.52	13.185	7.5856	45.216	417.49	6.7857	2.3764e-06	0.050051	supercritical
36.000	1.4500	16.043	0.062333	368.49	458.87	14.210	7.1967	30.303	436.27	6.7671	2.3032e-06	0.045324	supercritical
37.000	1.4500	14.475	0.069086	385.70	485.87	14.950	6.9661	24.392	451.59	6.5915	2.2854e-06	0.043362	supercritical
38.000	1.4500	13.346	0.074928	399.88	508.52	15.554	6.8168	21.189	464.92	6.3739	2.2889e-06	0.042386	supercritical
39.000	1.4500	12.466	0.080217	412.32	528.64	16.077	6.7152	19.171	476.92	6.1480	2.3033e-06	0.041886	supercritical
40.000	1.4500	11.747	0.085129	423.64	547.07	16.544	6.6434	17.781	487.97	5.9262	2.3239e-06	0.041658	supercritical

Thermal Properties of Para-H2 @1.45 MPa (14.5 bar)

https://webbook.nist.gov/cgi/fluid.cgi?Action=Load&ID=B5000001&Type=IsoBar&Digits=5&P=1.45&THigh=40&TLow=15&TInc=1&RefState=DEF&TUnit=K&PUnit=MPa&DUnit=kg%2Fm3&HUnit=kJ%2Fkg&WUnit=m%2Fs&VisUnit=Pa*s&STUnit=N%2Fm

	A	B	C	D	E	F	G	H	I	J	K	L	M	N
1		original data	Polynomial			1.38907E+02			138.907					
2	Temperature (K)	Density (kg/m3)		error(%)		-8.23187E+00			-8.23187					
3	15	77.241	77.72	-0.48		3.70104E-01			0.370104					
4	16	76.451	76.48	-0.03		-6.21765E-03			-0.00621765					
5	17	75.618	75.38	0.24										
6	18	74.738	74.39	0.35										
7	19	73.806	73.46	0.34										
8	20	72.82	72.57	0.25										
9	21	71.775	71.67	0.10										
10	22	70.665	70.73	-0.07										
11	23	69.483	69.71	-0.23										
12	24	68.22	68.57	-0.35										
13	25	66.862	67.27	-0.41										
14	26	65.393	65.79	-0.39										
15	27	63.789	64.07	-0.28										
16	28	62.015	62.09	-0.07										
17	29	60.021	59.80	0.22										
18	30	57.719	57.17	0.55										
19	31	54.952	54.16	0.79										
20	32	51.357	50.73	0.62										
21	33	45.67	46.85	-1.18										
22														
23		Cylinder	Tube											
24	m_dot(l/s)	0.5	0.5											
25	m_dot(m^3/s)	0.0005	0.0005											
26	m_dot(kg/s)	0.0369	0.0369											
27														



↑
↑
Inlet mass flow rate

Energy Deposition from Neutronics Calculation (from Lukas Zavorka)

energy deposition data for MRA

Link:

<https://ornl.sharepoint.com/sites/sts/targetsystems/Shared%20Documents/Forms/AllItems.aspx?id=%2Fsites%2Fsts%2Ftargetsystems%2Fshared%20Documents%2F%2E03%2E02%20Target%20Assembly%2F1%5FCALCULATIONS%2FCALC%2D016%20%2D%20MRA%2FMRA%5FR5%2FNeutronics&viewid=9be9bc88%2D5a13%2D48c7%2D9fff%2Dd22f94ffdeb5>

From: Zavorka, Lukas <zavorkal@ornl.gov>
Sent: Monday, September 12, 2022 1:28 PM
To: Kao, Min-Tsung <kaom@ornl.gov>
Cc: Janney, Jim <jannevjg@ornl.gov>; Remec, Igor <remeci@ornl.gov>
Subject: MRA energy deposition

Min-Tsung,

The energy deposition data for MRA have been uploaded here:

<https://ornl.sharepoint.com/sites/sts/targetsystems/Shared%20Documents/Forms/AllItems.aspx?id=%2Fsites%2Fsts%2Ftargetsystems%2Fshared%20Documents%2F%2E03%2E02%20Target%20Assembly%2F1%5FCALCULATIONS%2FCALC%2D016%20%2D%20MRA%2FMRA%5FR5%2FNeutronics&viewid=9be9bc88%2D5a13%2D48c7%2D9fff%2Dd22f94ffdeb5>

Format as usual, i.e.,

X(cm), Y(cm), Z(cm), Energy(J/cc/pulse), Rel.error(neutrons and photons only), Volume(cm³)

in the .csv files for individual materials. This includes both MRA and backbone.

Total heating is also stored in "mra_total_numbers.xlsx", which gives 30.6 kW for MRA and 30.2 kW for backbone. Please check the total numbers if they match your import.

Please let me know if you have any questions about the data or if you find anything suspicious.

Thanks,

Lukas

Additional heating in MRA aluminum due to $^{27}\text{Al}(n,g)^{28}\text{Al}$

Additional heating from the $^{27}\text{Al}(n,g)^{28}\text{Al}$ reaction and **b-decay** in MRA hydrogen and reflector vessel.

Link:

<https://ornl.sharepoint.com/sites/sts/targetsystems/Shared%20Documents/Forms/AllItems.aspx?id=%2Fsites%2Fsts%2Ftargetsystems%2Fshared%20Documents%2F%2E03%2E02%20Target%20Assembly%2F1%5FCALCULATIONS%2FCALC%2D016%20%2D%20MRA%2FMRA%5FR5%2FNeutronics&viewid=9be9bc88%2D5a13%2D48c7%2D9fff%2Dd22f94ffdeb5>

Additional heating in MRA aluminum due to $^{27}\text{Al}(n,g)^{28}\text{Al}$

ZL
Zavorka, Lukas
To: Kao, Min-Tsung
Cc: Janney, Jim; Remec, Igor
You replied to this message on 9/29/2022 8:13 AM.

Reply Reply All Forward Thu 9/29/2022 2:47 AM

Min-Tsung,

Here:

<https://ornl.sharepoint.com/sites/sts/targetsystems/Shared%20Documents/Forms/AllItems.aspx?id=%2Fsites%2Fsts%2Ftargetsystems%2Fshared%20Documents%2F%2E03%2E02%20Target%20Assembly%2F1%5FCALCULATIONS%2FCALC%2D016%20%2D%20MRA%2FMRA%5FR5%2FNeutronics&viewid=9be9bc88%2D5a13%2D48c7%2D9fff%2Dd22f94ffdeb5>

were uploaded 4 files:

01g_Al_NG_20K_hydrogen_cyl.csv
01g_Al_NG_20K_hydrogen_tube.csv
01g_Al_NG_300K_reflector_cyl.csv
01g_Al_NG_300K_reflector_tube.csv

with the additional heating from the $^{27}\text{Al}(n,g)^{28}\text{Al}$ reaction and b- decay in MRA hydrogen and reflector vessel. (4 files are for tube and cylinder moderator and hydrogen and reflector vessel, as the names indicate). This refers to Igor's note: Al-27 (n, gamma) Al-28 → decay with e- emission with average energy of ~ 1.247 MeV.

This additional energy deposition is in the format as usual:

X(cm), Y(cm), Z(cm), Energy(J/cc/pulse), Rel.error(neutrons and photons only), Volume(cm³)

and shall be added to the original data for energy deposition in Aluminum. The calculations used the same UM model, meaning that the UM cell coordinates and volumes are the same, and adding the data to the previous set should be straightforward.

This heating in CYL hydrogen vessel is 36.37 W, which is additional 18.97% of the heating. (Agrees well with Igor's ~20% prediction)
This heating in CYL reflector vessel is 164.73 W, which is additional 3.42% of the heating.
This heating in TUBE hydrogen vessel is 34.73 W, which is additional 23.0% of the heating. (Agrees well with Igor's ~20% prediction)
This heating in TUBE reflector vessel is 182.93 W, which is additional 3.97% of the heating.

Please let me know if this format is good for you or if you want me to combine this additional heating with the original numbers.

Thank you,

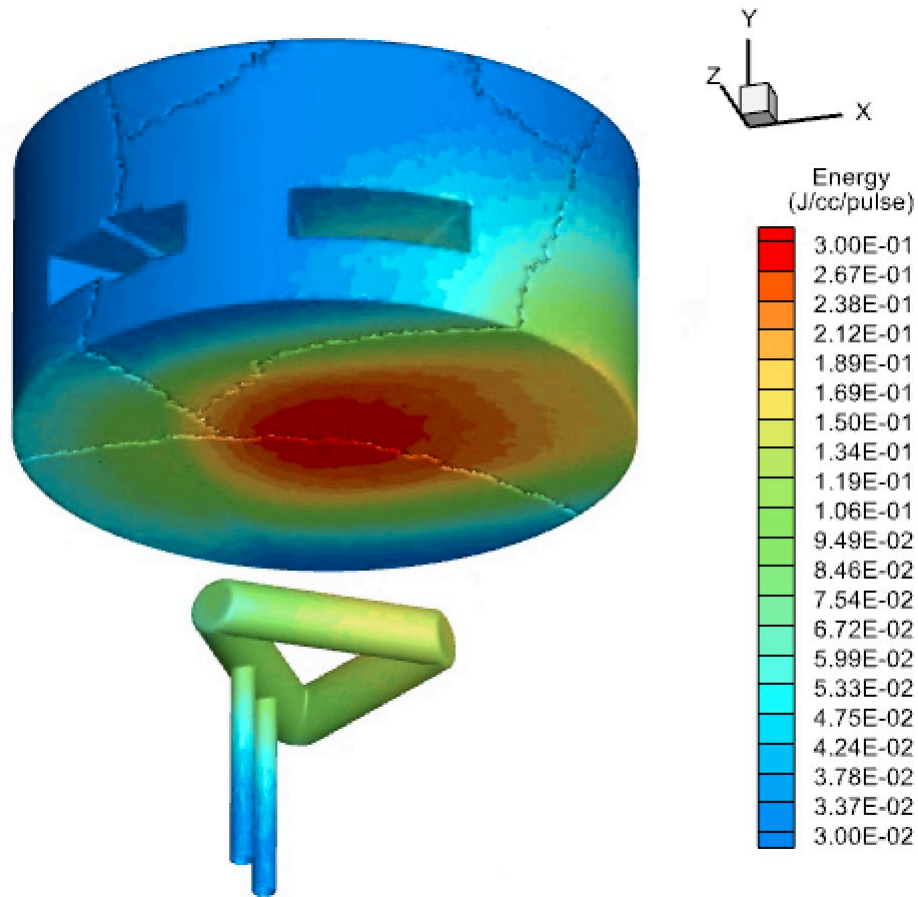
Lukas

Heat Sources for CFD calculations were obtained by multiplying the energy deposition by 15Hz.

Link: <https://ornl.sharepoint.com/sites/sts/targetsystems/Shared%20Documents/Forms/AllItems.aspx?id=%2Fsites%2Fsts%2Ftargetsystems%2Fshared%20Documents%2F%2E03%2E02%20Target%20Assembly%2F9%5FSANDBOX%2FKAO%2F2022%2F0%5FCFD%5FSTS%5FMRA%2FMin%2DTsung%20Kao%5FSTS%5FMRA%5F2022%5F10%5F1%5FCylinder%5Fand%5FTube%5FModerators&viewid=9be9bc88%2D5a13%2D48c7%2D9fff%2Dd22f94ffdeb5>

Energy Deposition from Neutronics Calculation (from Lukas Zavorka)

The energy deposition on Al vessel is not symmetric.



From Lukas:

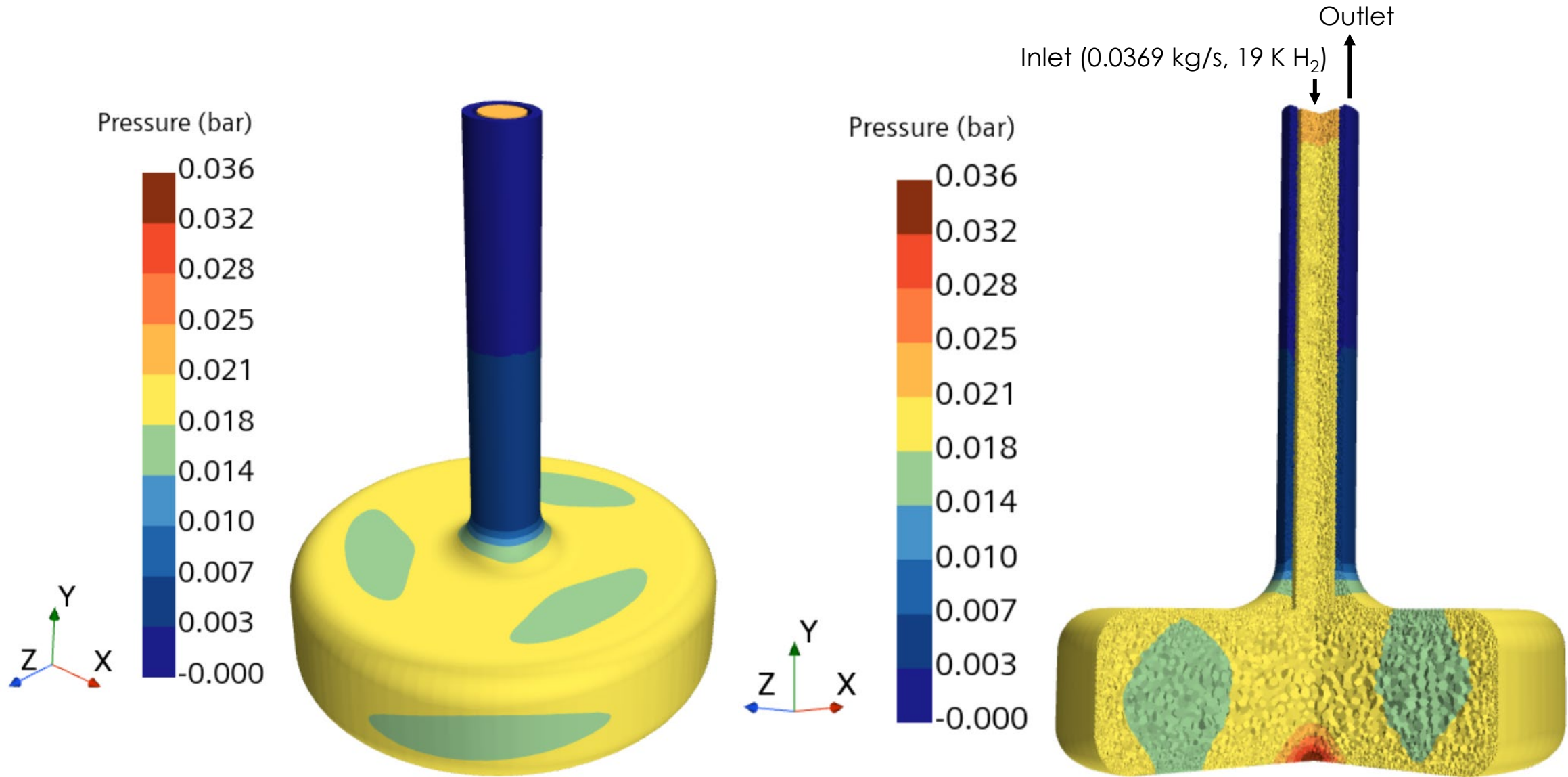
Energy deposition is quite uniform in hydrogen volume, which means that we are in the optimal X position along the beam axis for cold neutron generation.

On the other hand, an **increased energy deposition in aluminum** at the **rear side** of the vessel most probably comes from **slow** and **thermal neutrons** that are generated in the rear portion of the tungsten target (as the proton beam slows down and neutron energy spectrum changes). This can also be seen on the outer/reflector aluminum body – see below.

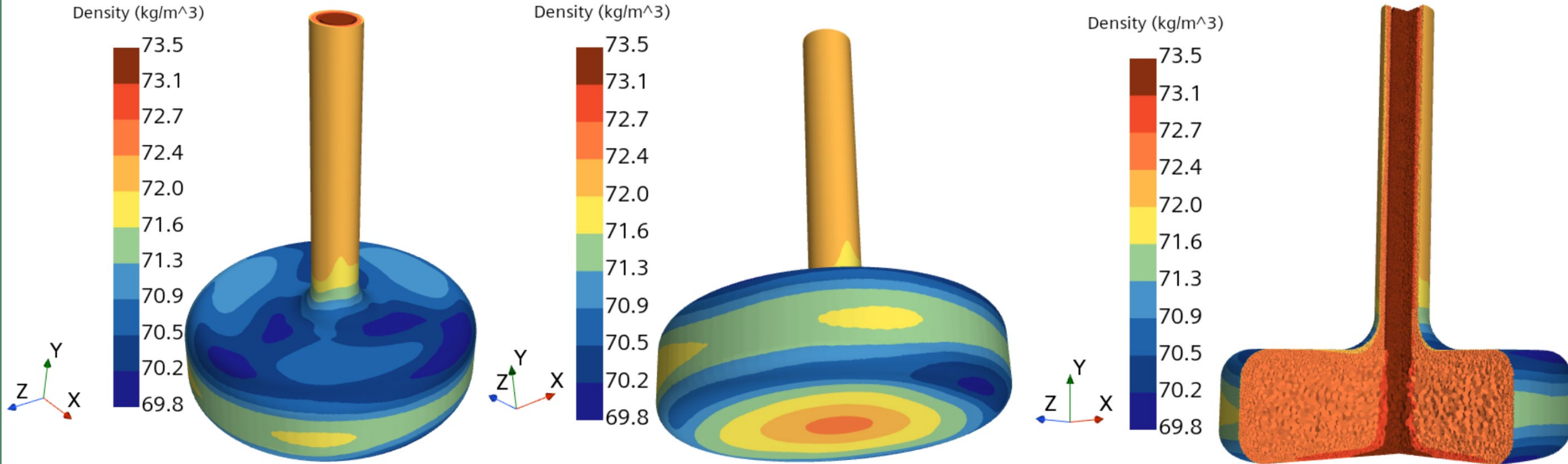
Results of Upper (Cylinder) H₂ Moderator

Steady State Heat Transfer Analysis for Cylinder Moderator, Pressure

$$\Delta P_{inlet-outlet} = 0.023 \text{ bar} (= 2.3 \text{ kPa} = 0.33 \text{ psi} = 0.023 \text{ atm})$$

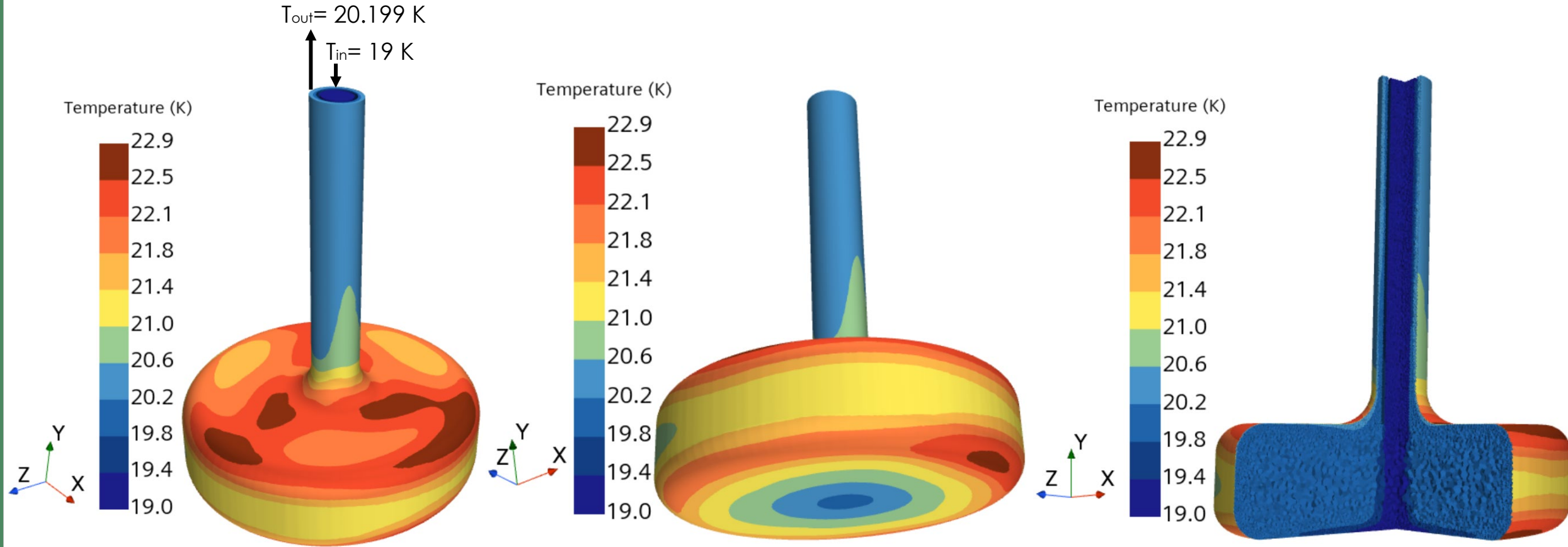


Steady State Heat Transfer Analysis for Cylinder Moderator, Density of H₂

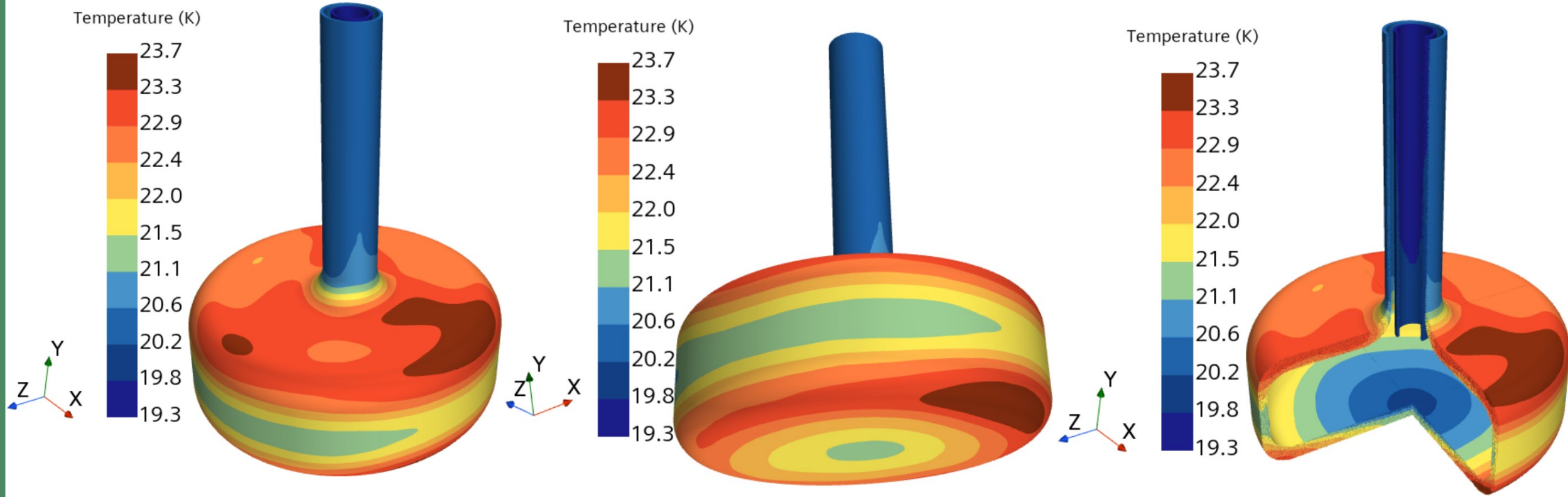


Cylinder (upper) Moderator	
H ₂ Density at 19 K (kg/m ³)	73.806
Average H ₂ Density (kg/m ³)	72.569
Variation (%)	1.68

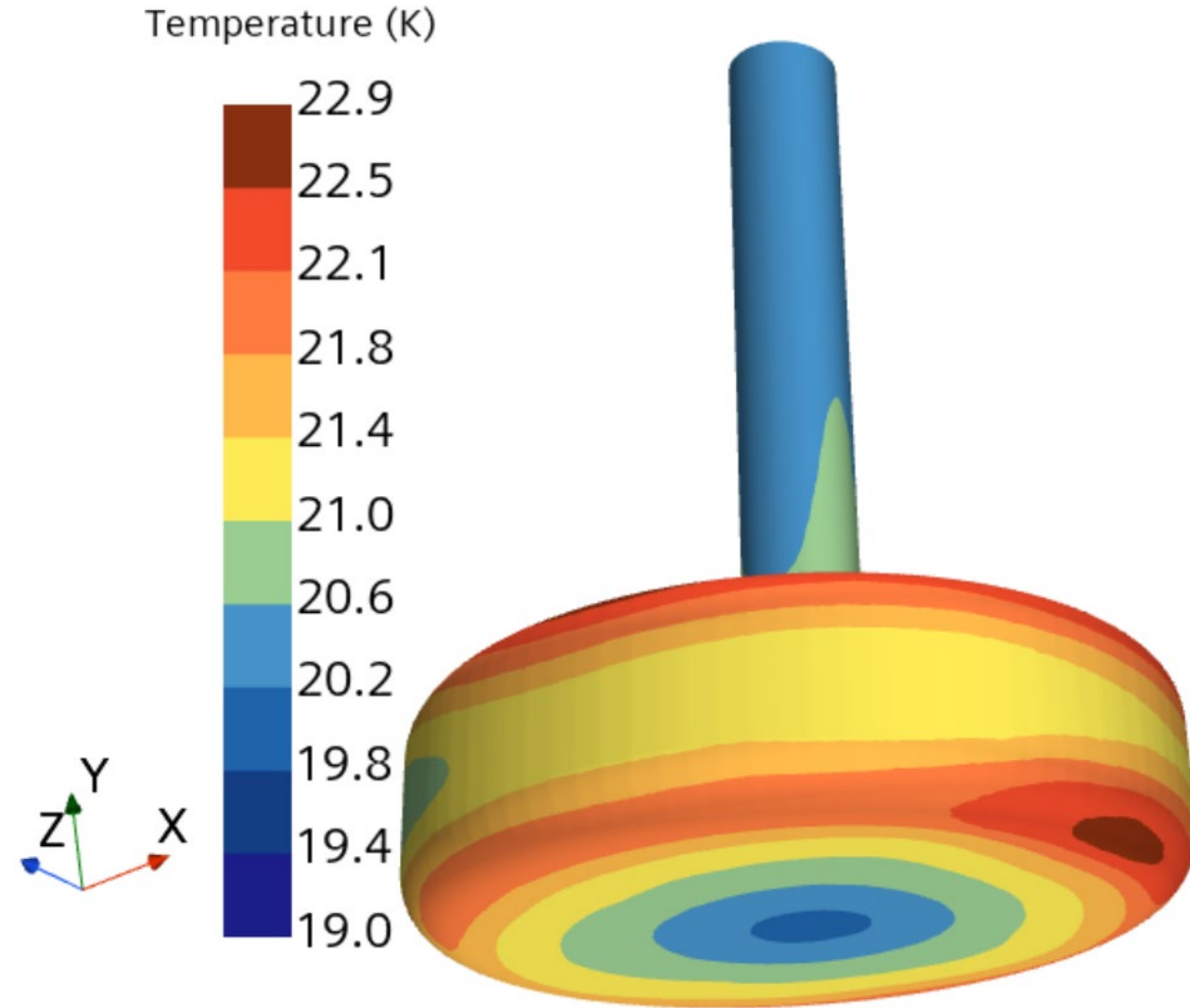
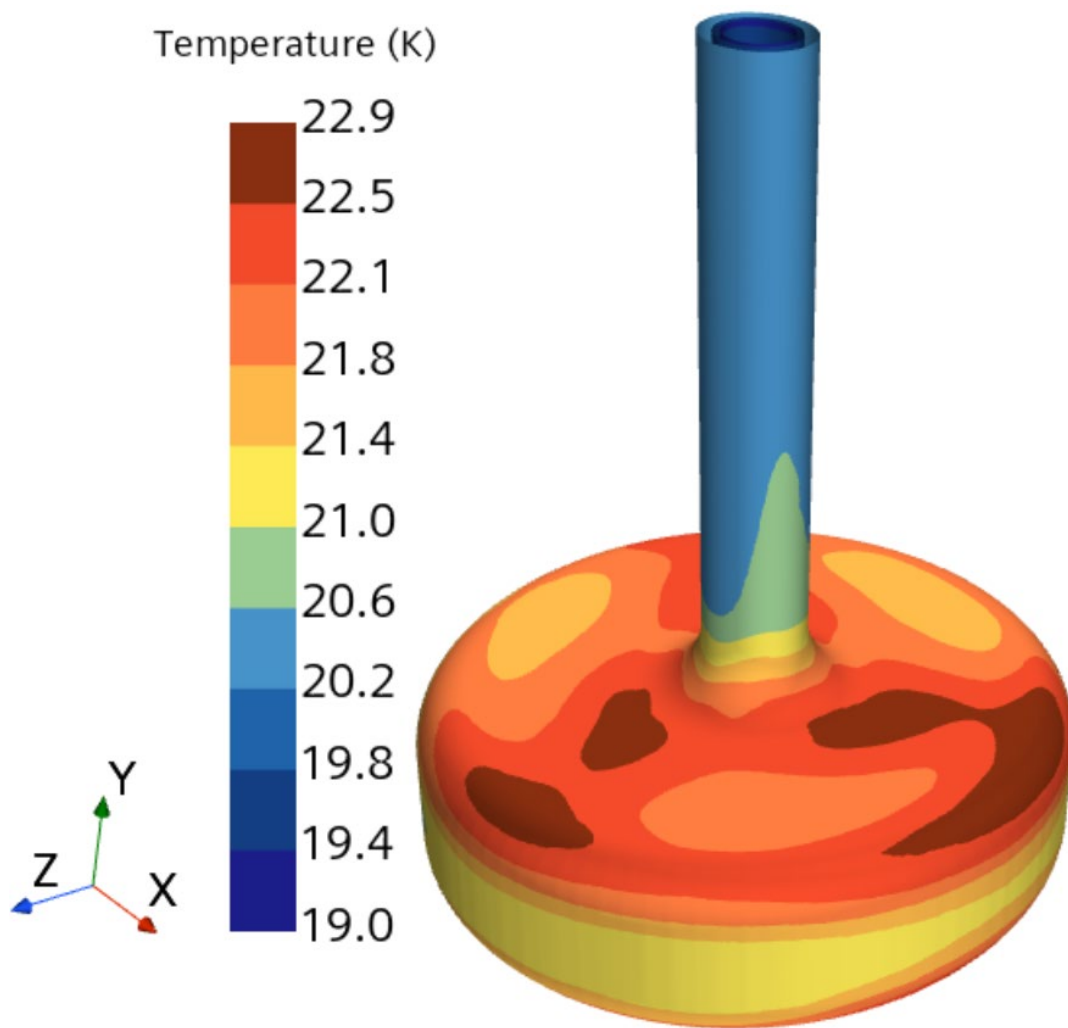
Steady State Heat Transfer Analysis for Cylinder Moderator, Temperature of H₂



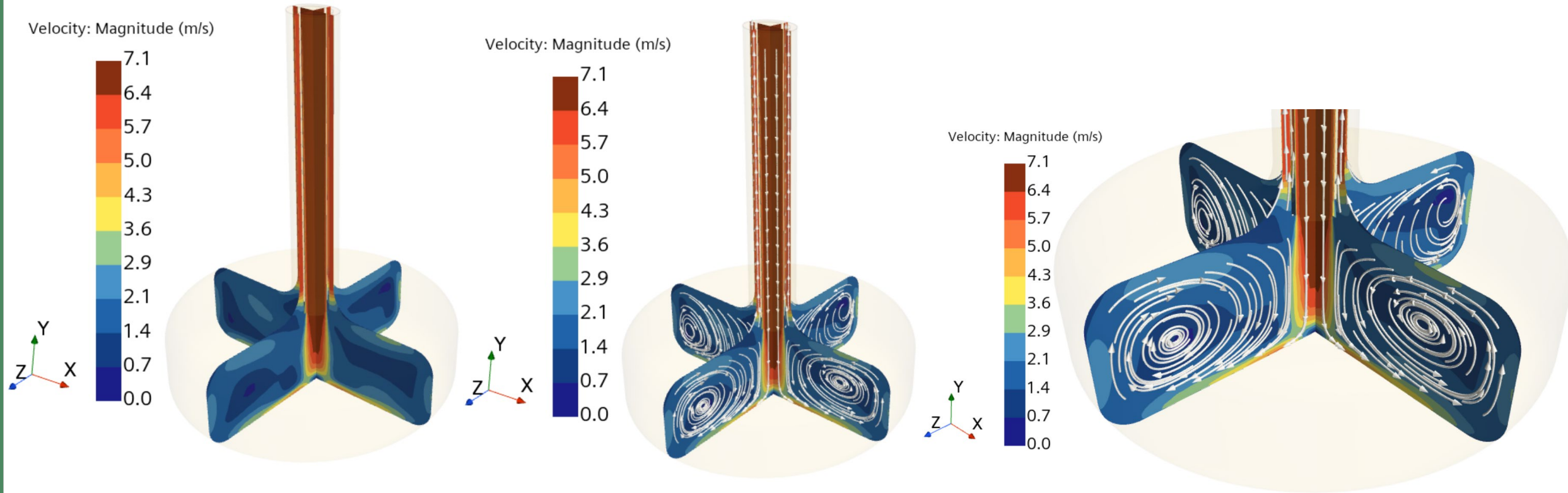
Steady State Heat Transfer Analysis for Cylinder Moderator, Temperature of Al



Steady State Heat Transfer Analysis for Cylinder Moderator, Temperature for Interfaces between Al & H₂

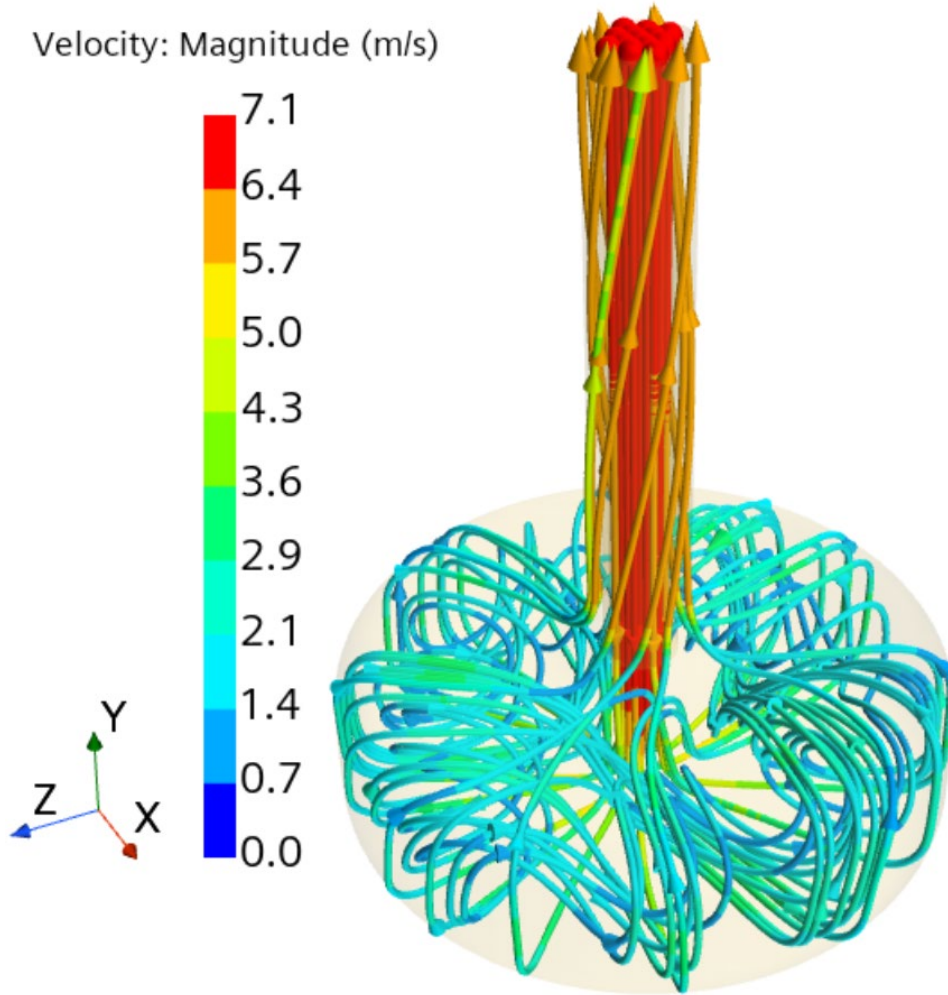


Steady State Heat Transfer Analysis for Cylinder Moderator, Velocity of H₂

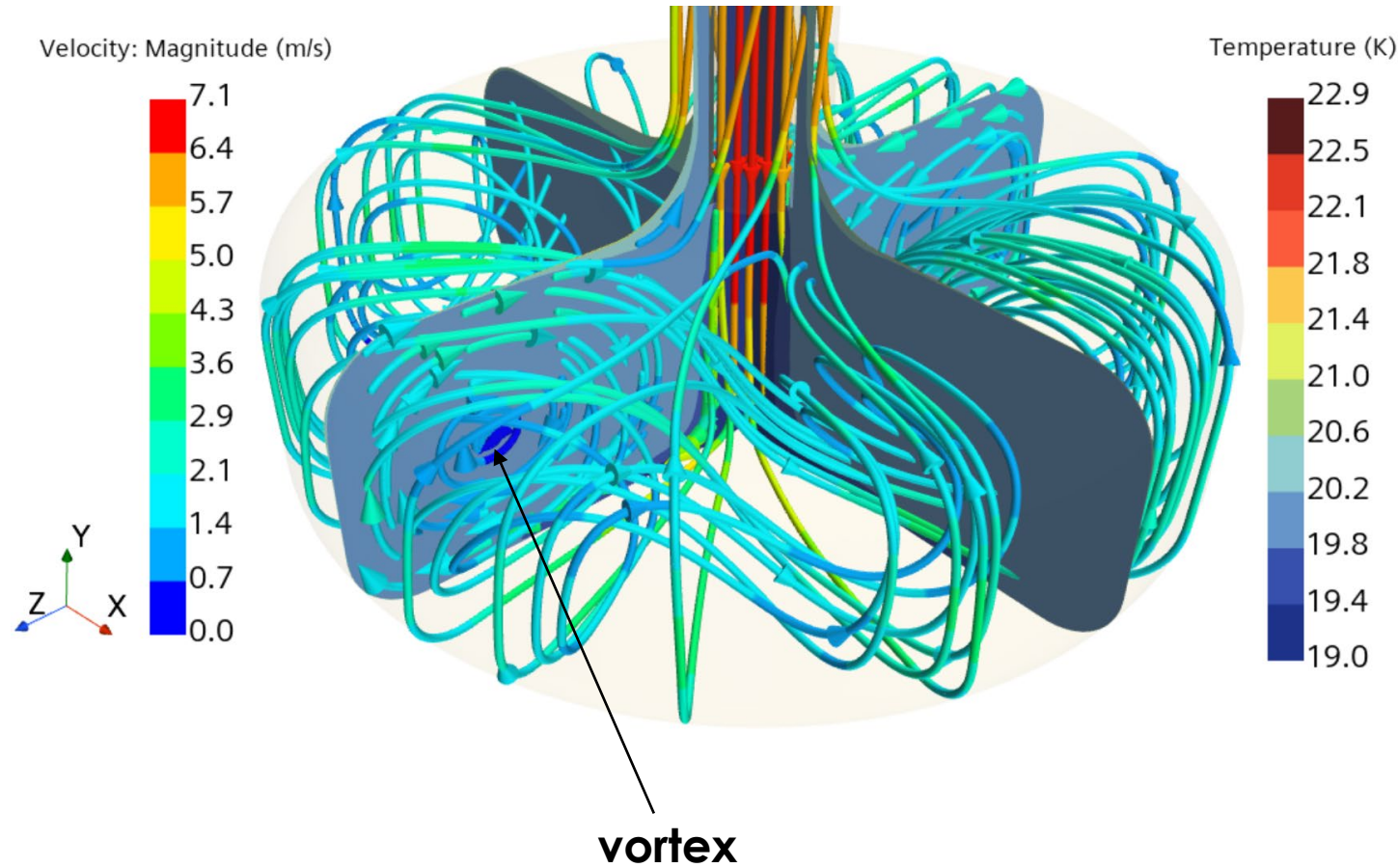


Steady State Heat Transfer Analysis for Cylinder Moderator, Streamlines

Streamlines



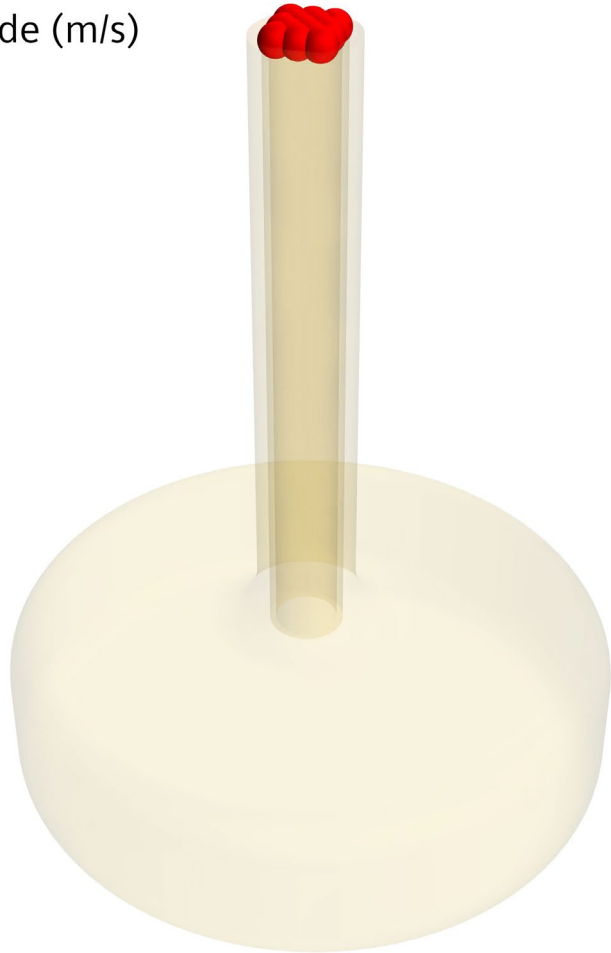
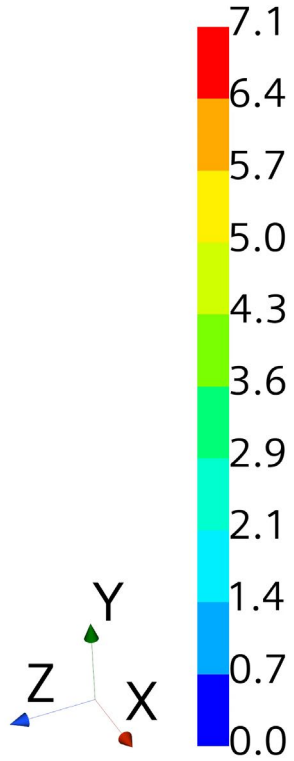
Streamlines and Temperature of H₂



Steady State Heat Transfer Analysis for Cylinder Moderator, **Streamline Animation**

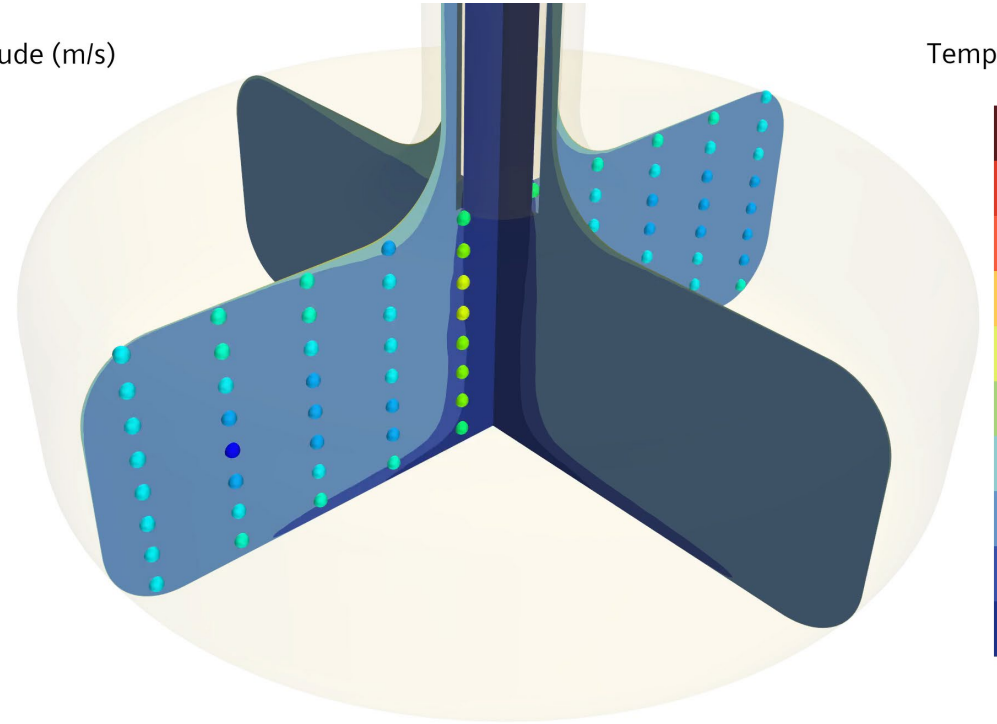
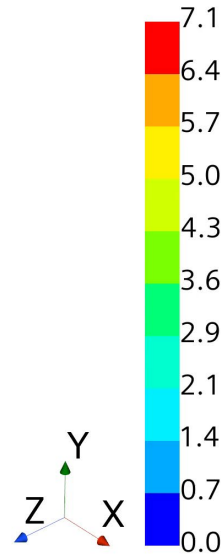
Streamlines

Velocity: Magnitude (m/s)

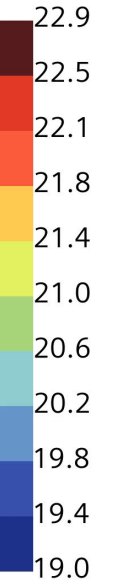


Streamlines and Temperature of H₂

Velocity: Magnitude (m/s)

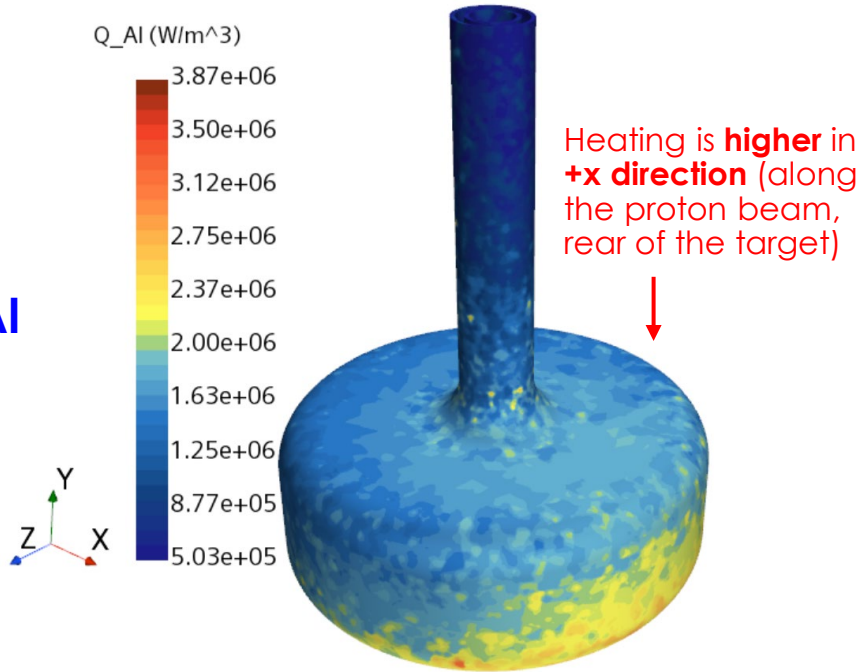


Temperature (K)

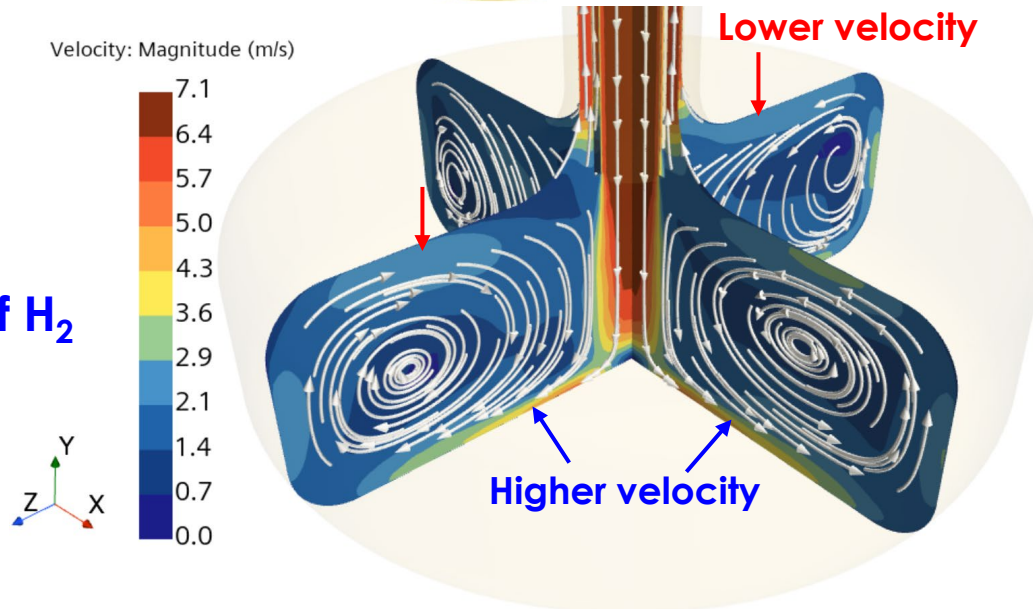


Steady State Heat Transfer Analysis for Cylinder Moderator

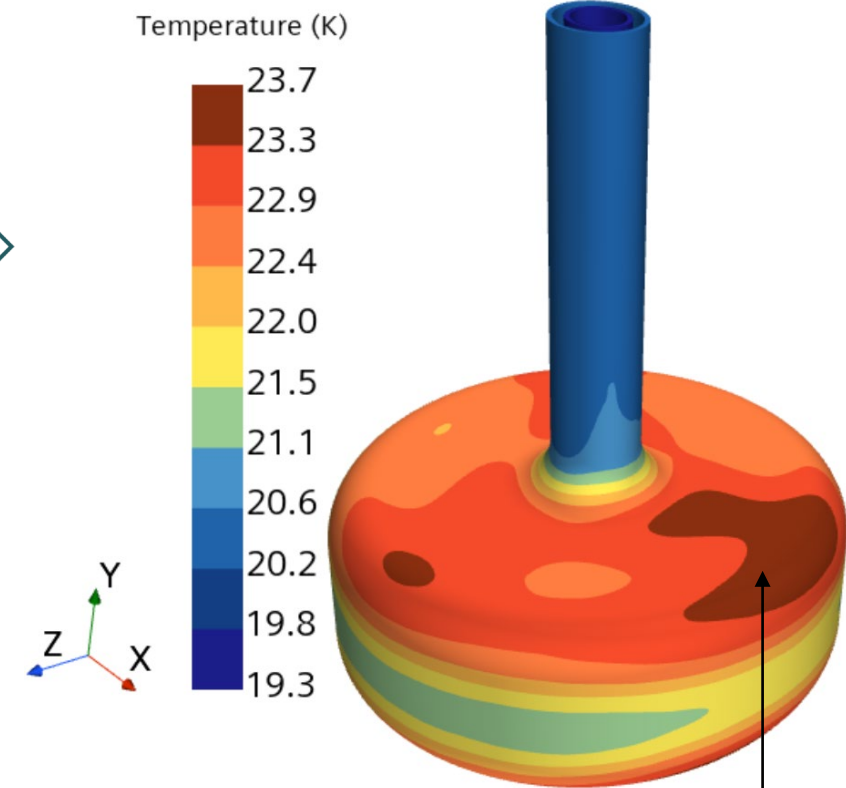
Q of Al



Velocity of H₂

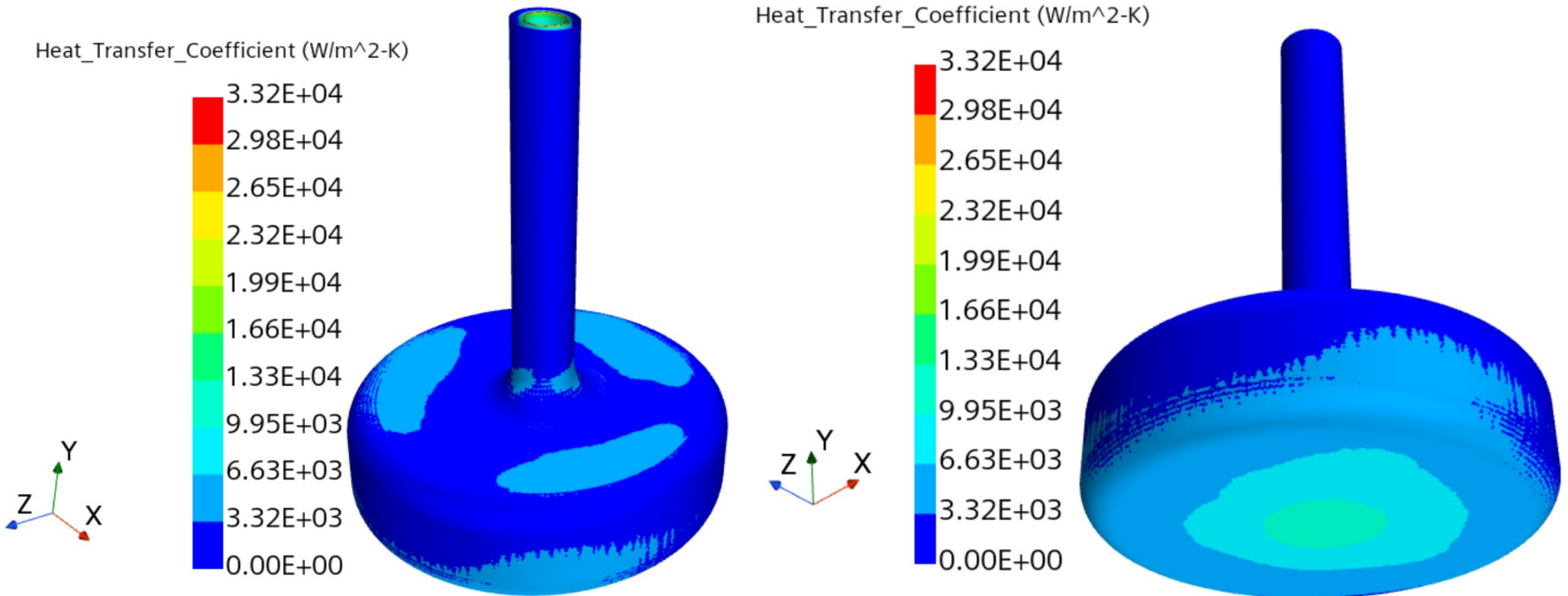


Temperature of Al



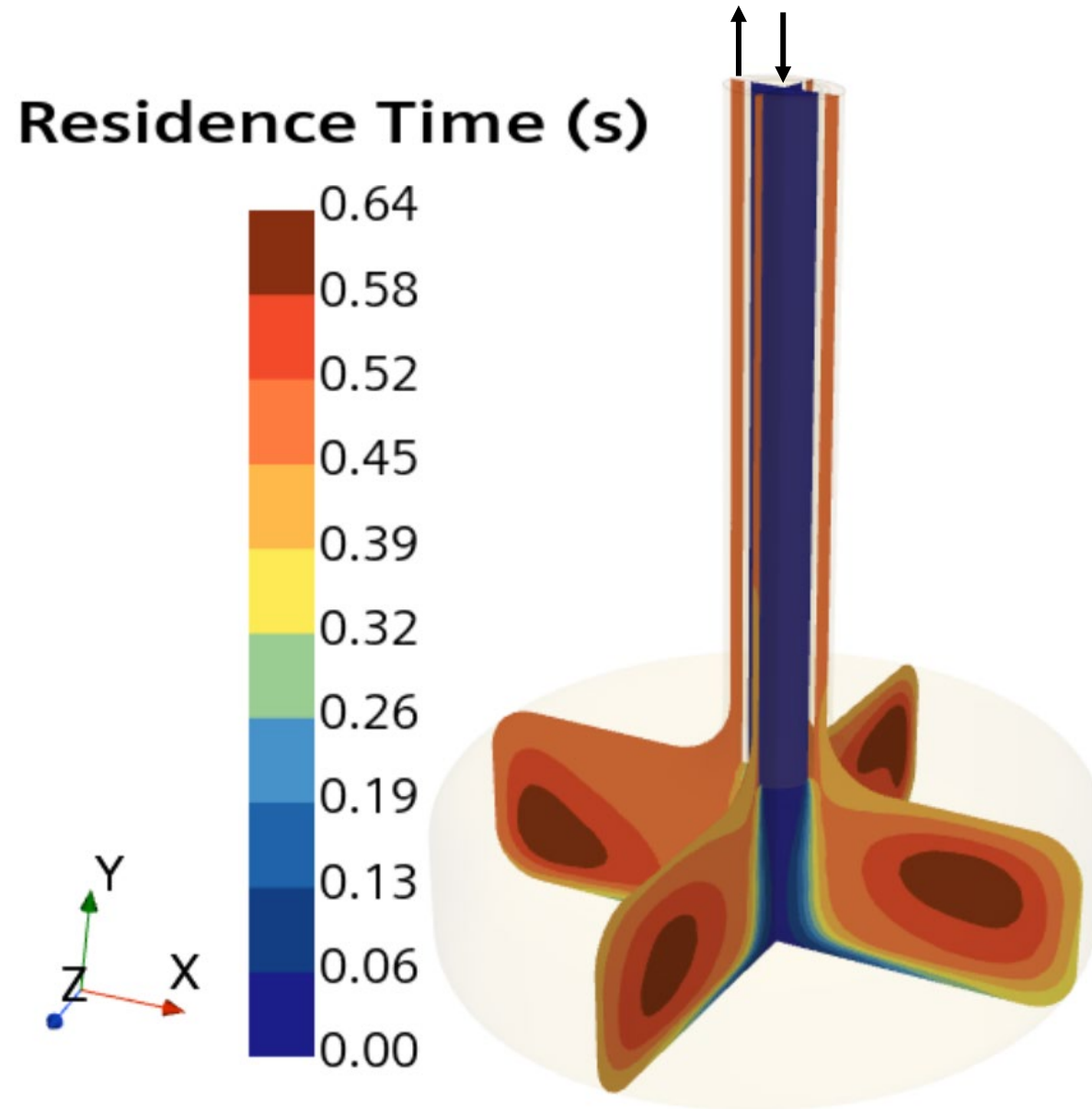
Steady State Heat Transfer Analysis for Cylinder Moderator

Average Heat Transfer Coefficient = 3,691 W/m²-K



Steady State Heat Transfer Analysis for Cylinder Moderator

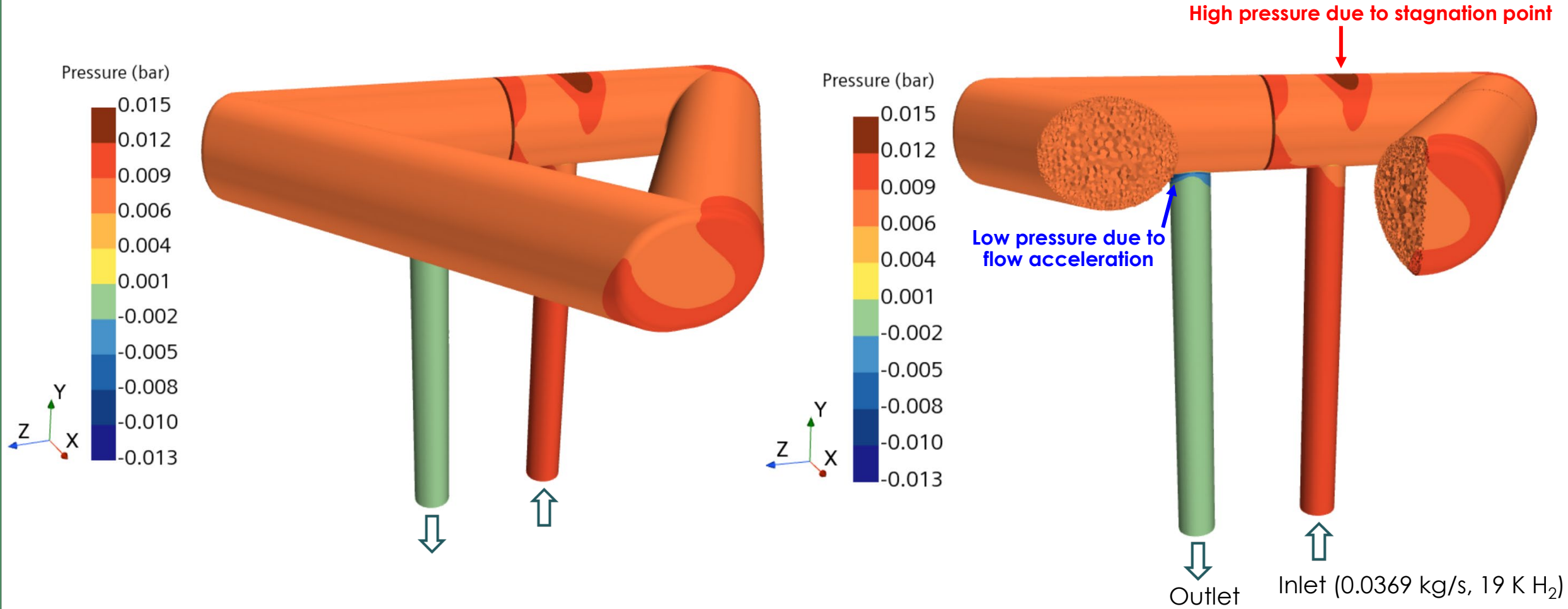
Residence Time



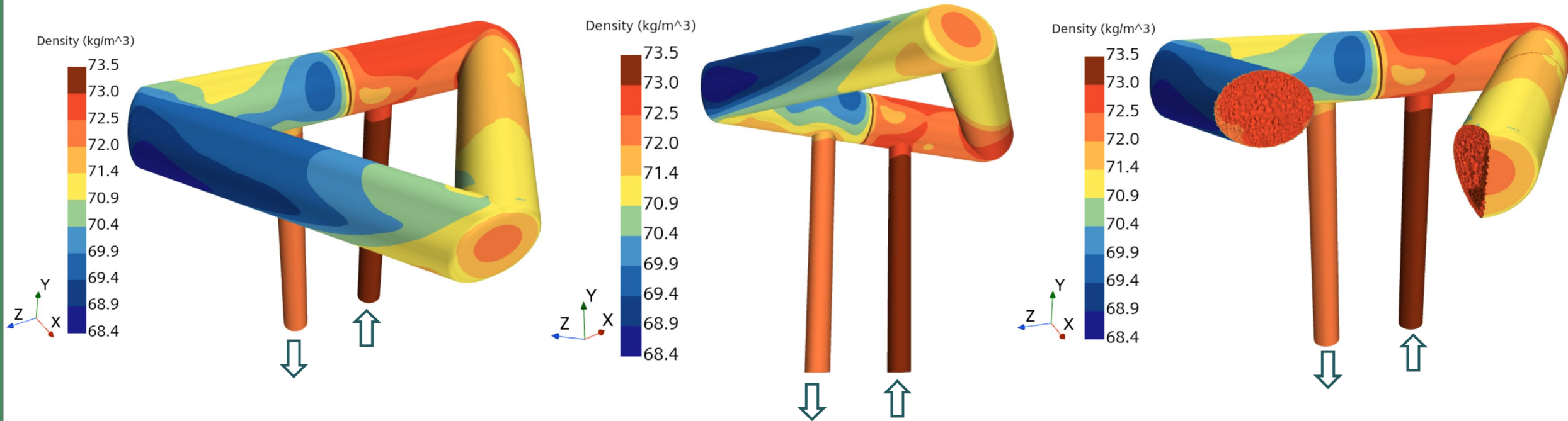
Results of Lower (Tube) H₂ Moderator

Steady State Heat Transfer Analysis for Tube Moderator, Pressure

$$\Delta P_{inlet-outlet} = 0.0106 \text{ bar} (= 1.06 \text{ kPa} = 0.15 \text{ psi} = 0.0105 \text{ atm})$$

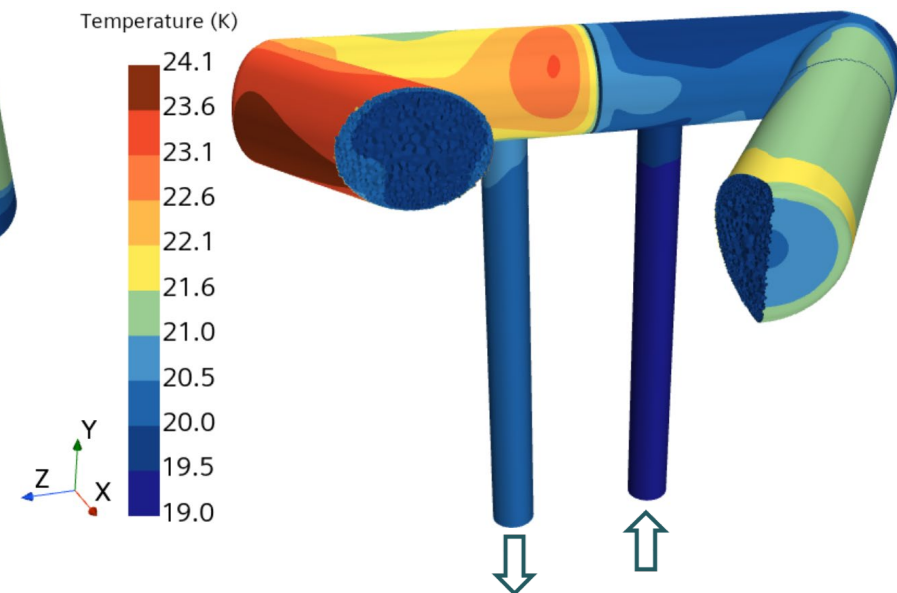
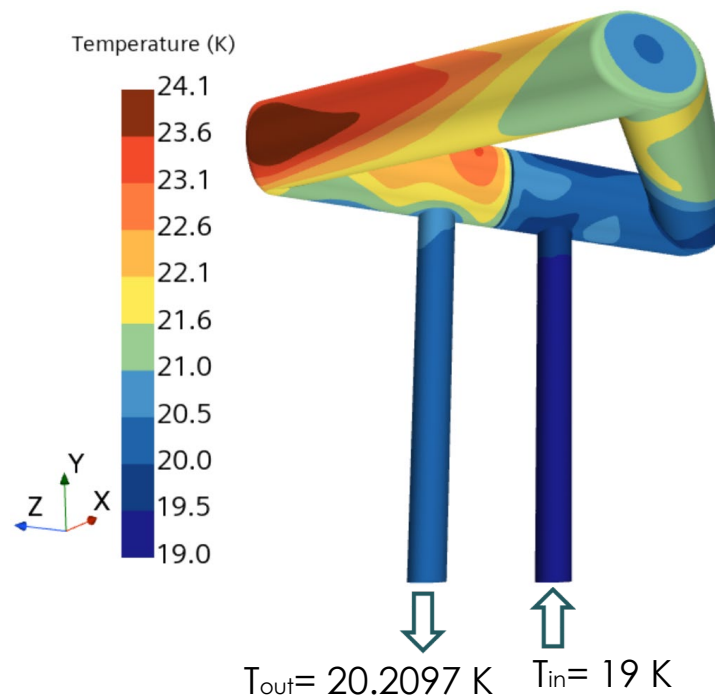
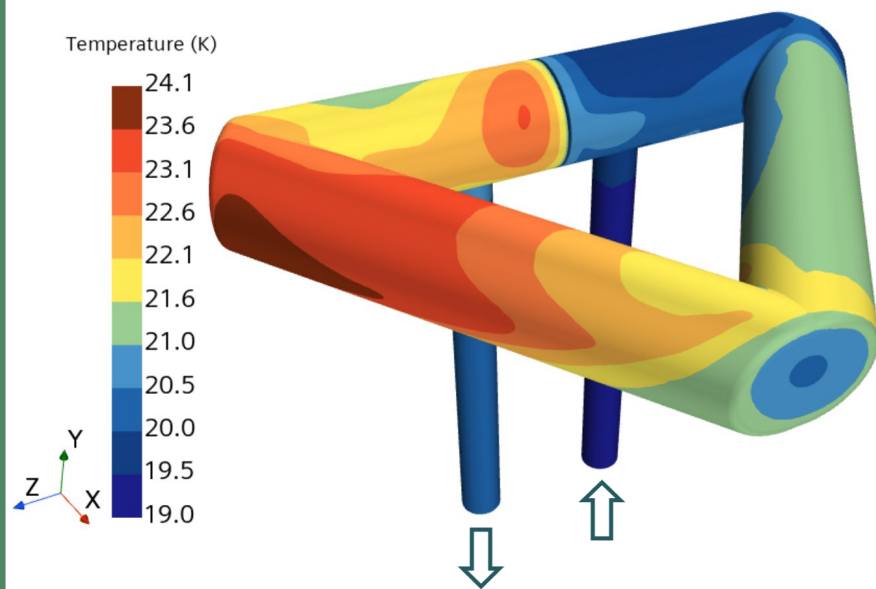


Steady State Heat Transfer Analysis for Tube Moderator, Density of H₂



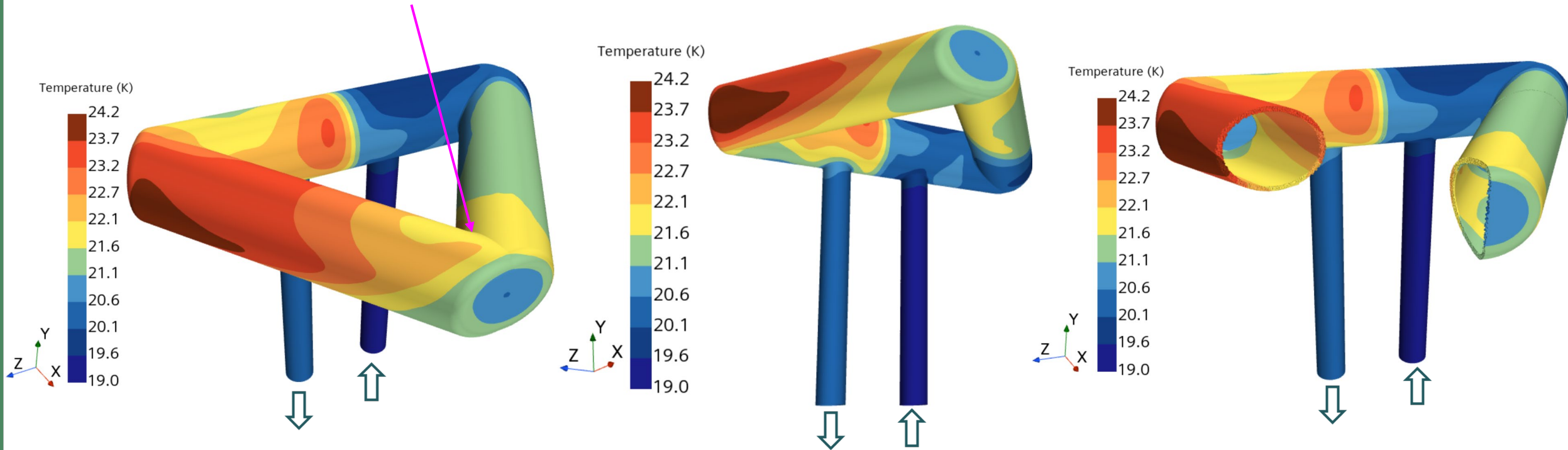
Tube (lower) Moderator	
H ₂ Density at 19 K (kg/m ³)	73.806
Average H ₂ Density (kg/m ³)	72.832
Variation (%)	1.32

Steady State Heat Transfer Analysis for Tube Moderator, Temperature of H₂



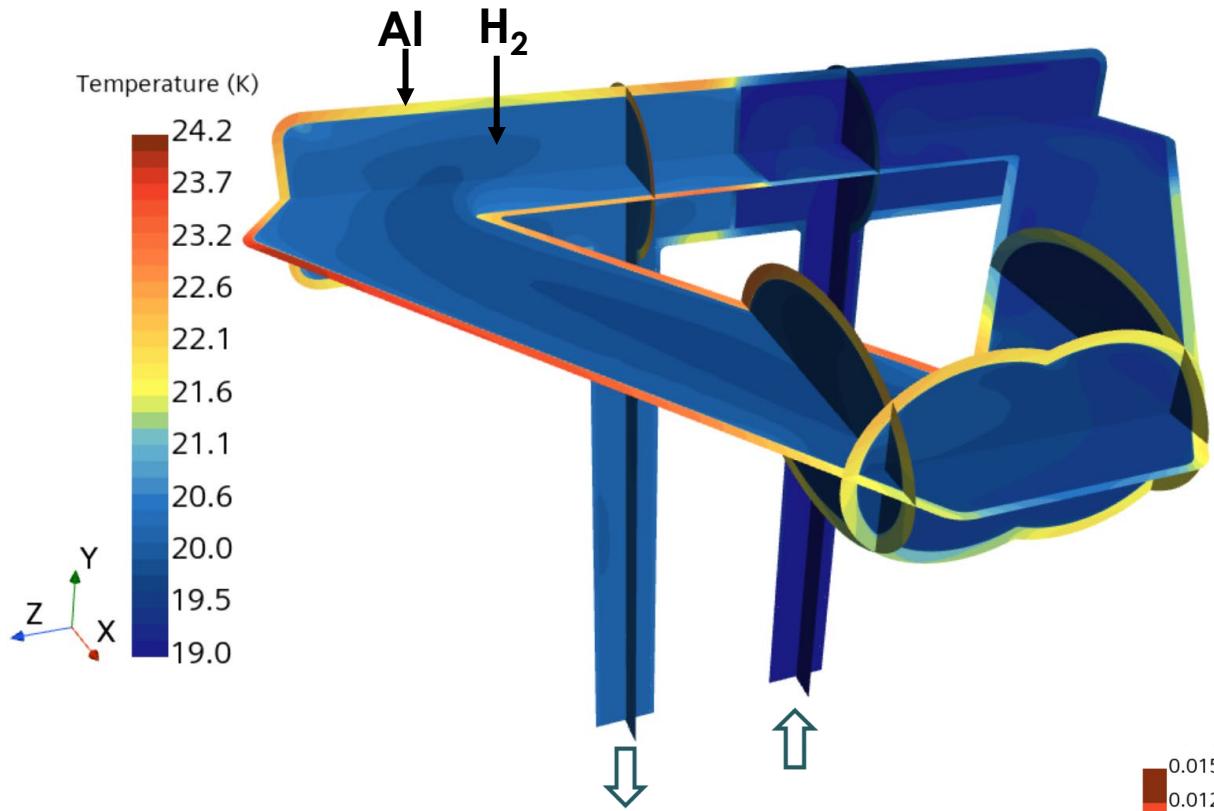
Steady State Heat Transfer Analysis for Tube Moderator, Temperature of Al

Peak heating location is not where the peak temperature occurs.

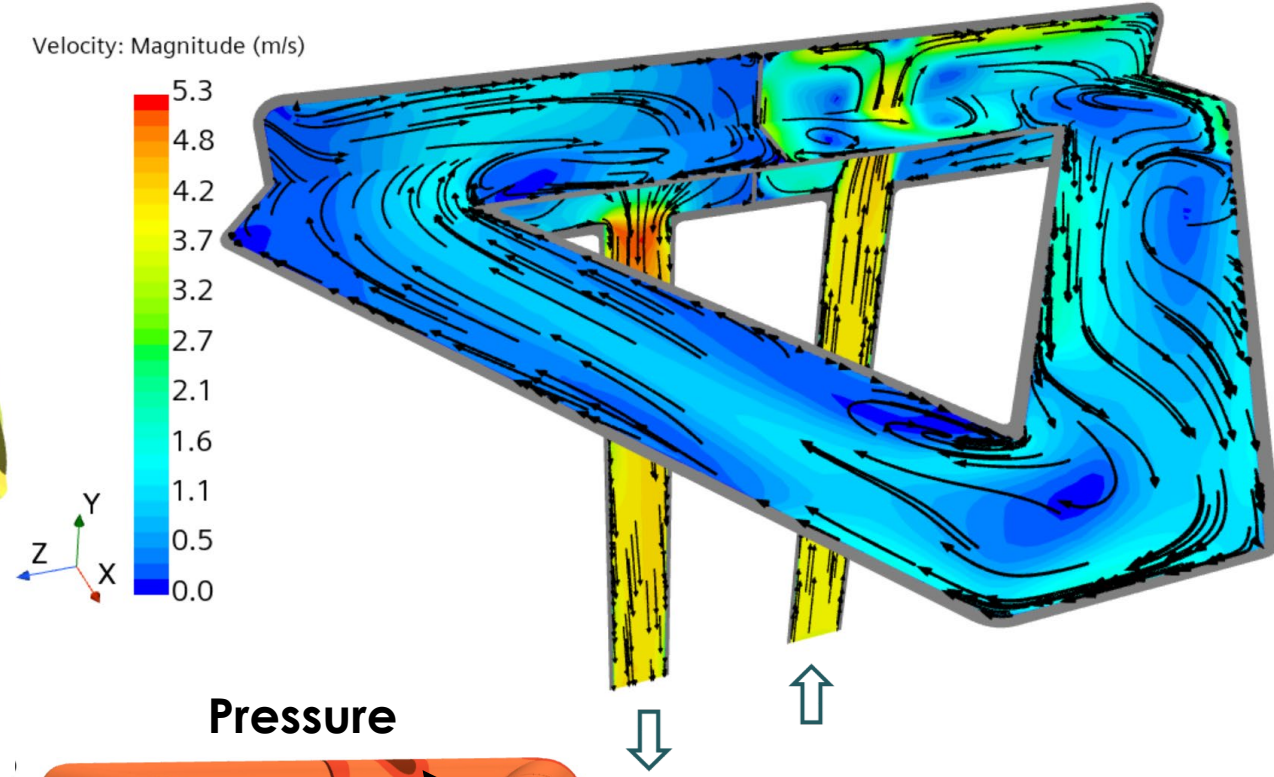


Steady State Heat Transfer Analysis for Tube Moderator, Temperature & Velocity

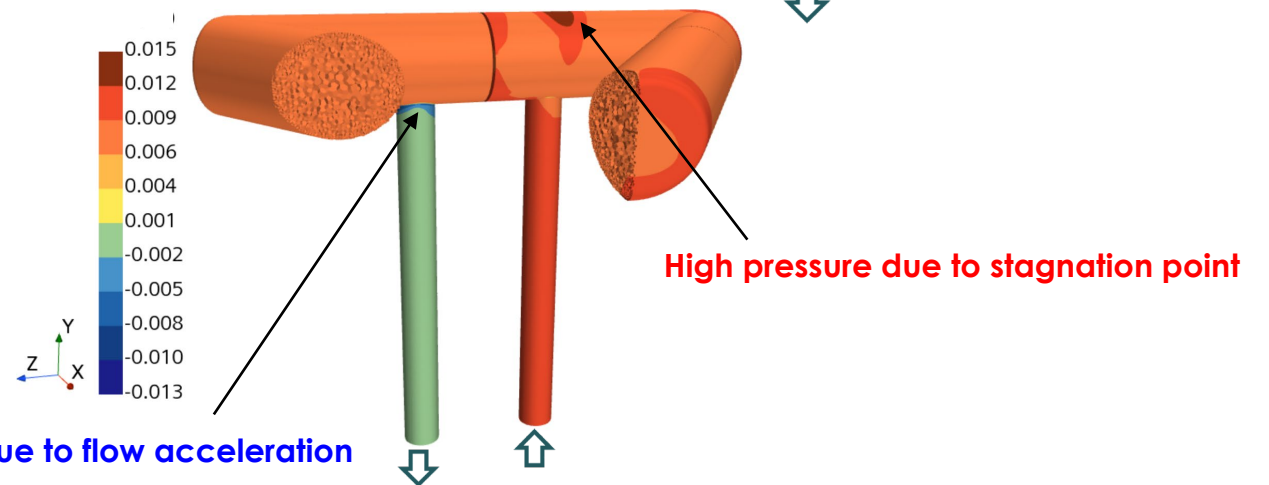
Temperature



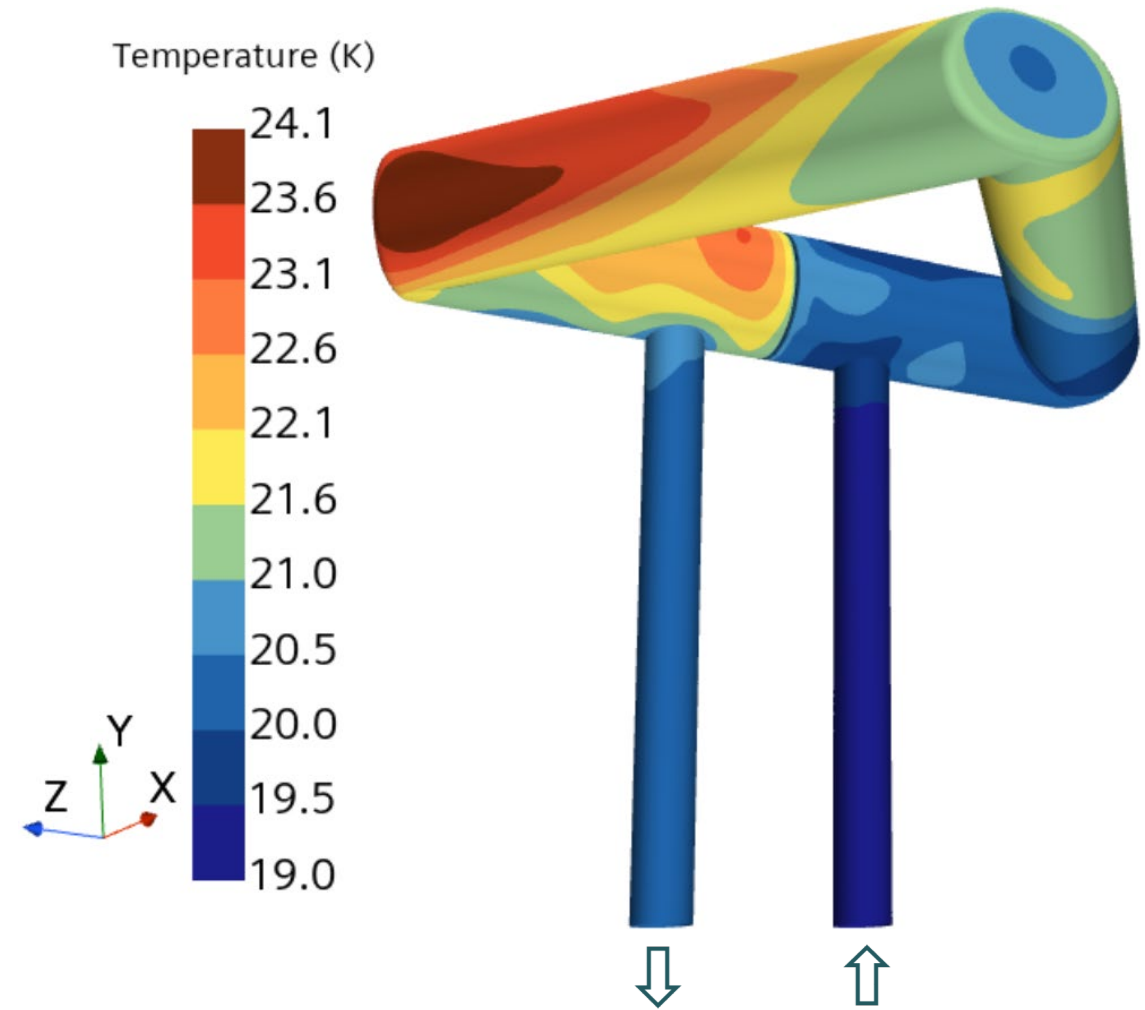
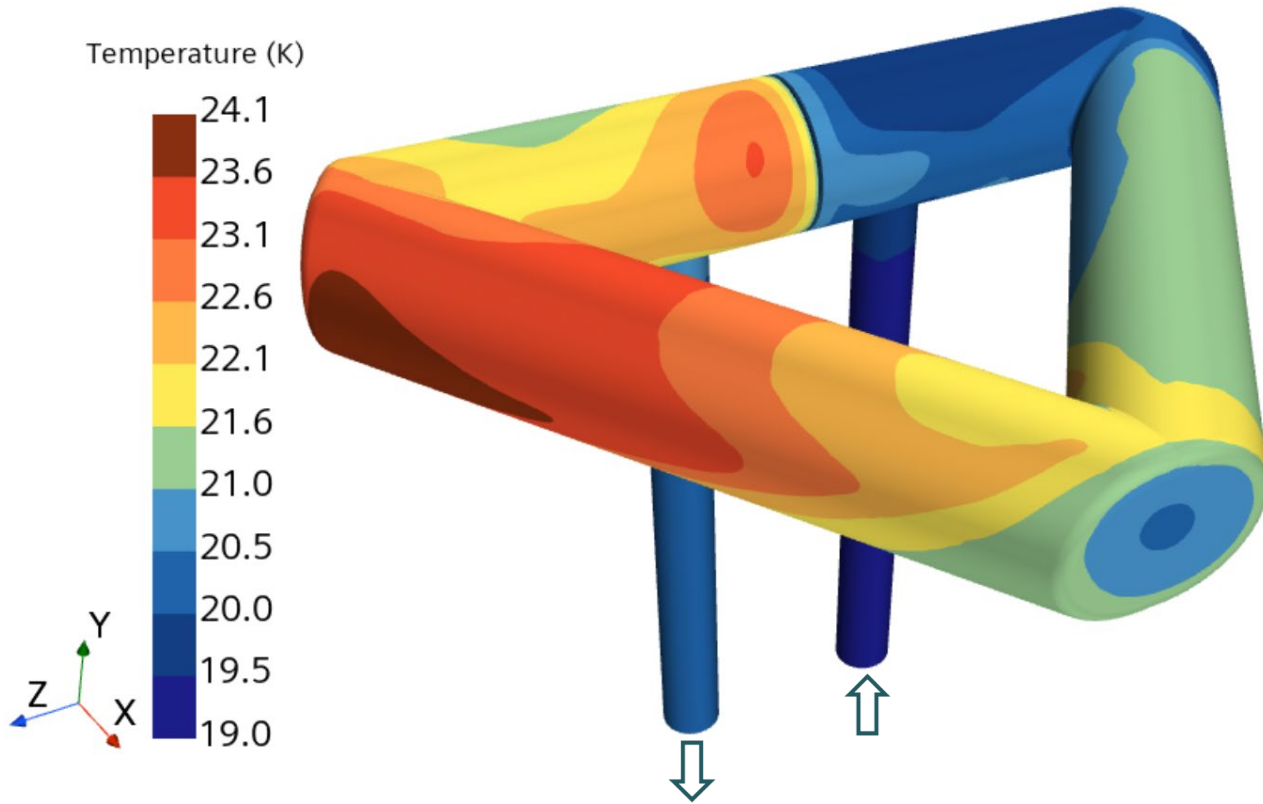
Velocity of H₂



Pressure

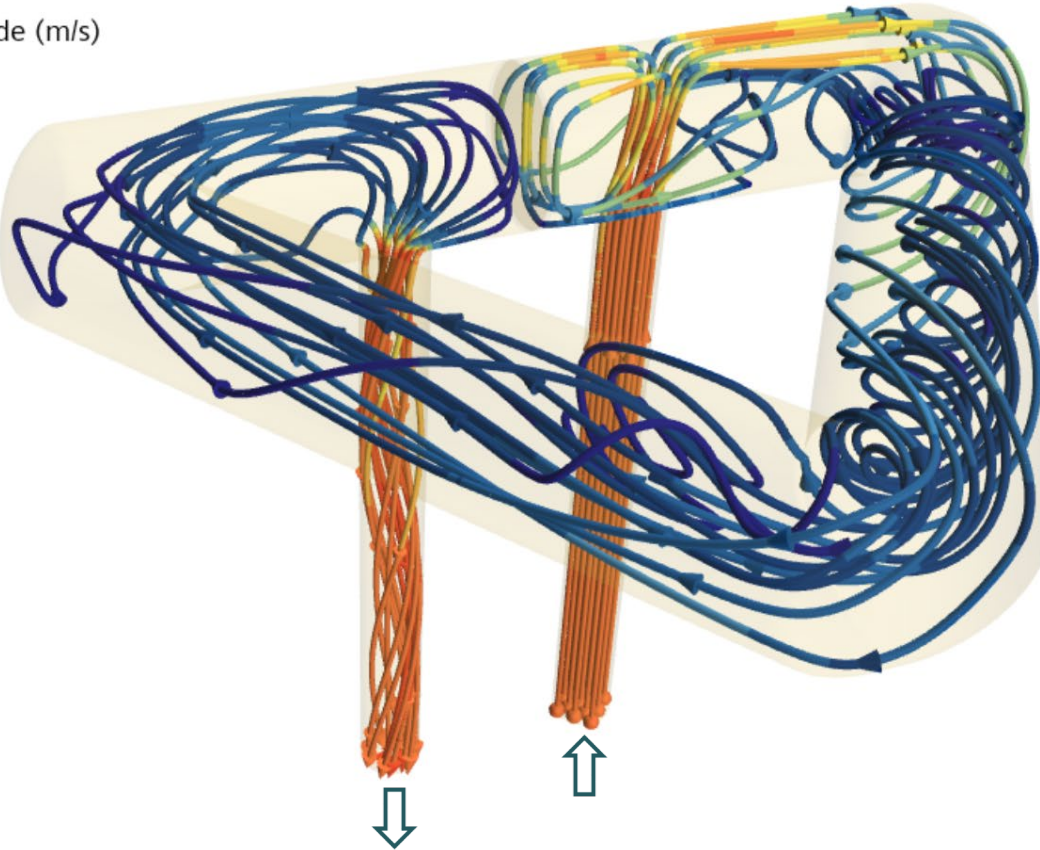
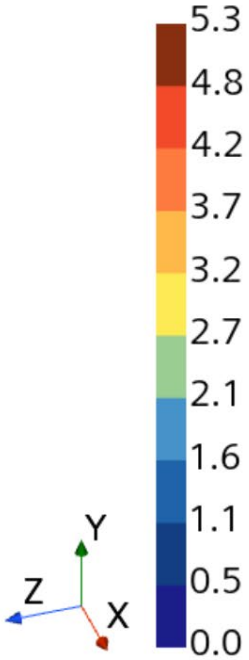


Steady State Heat Transfer Analysis for Cylinder Moderator, Temperature for Interfaces between Al & H₂

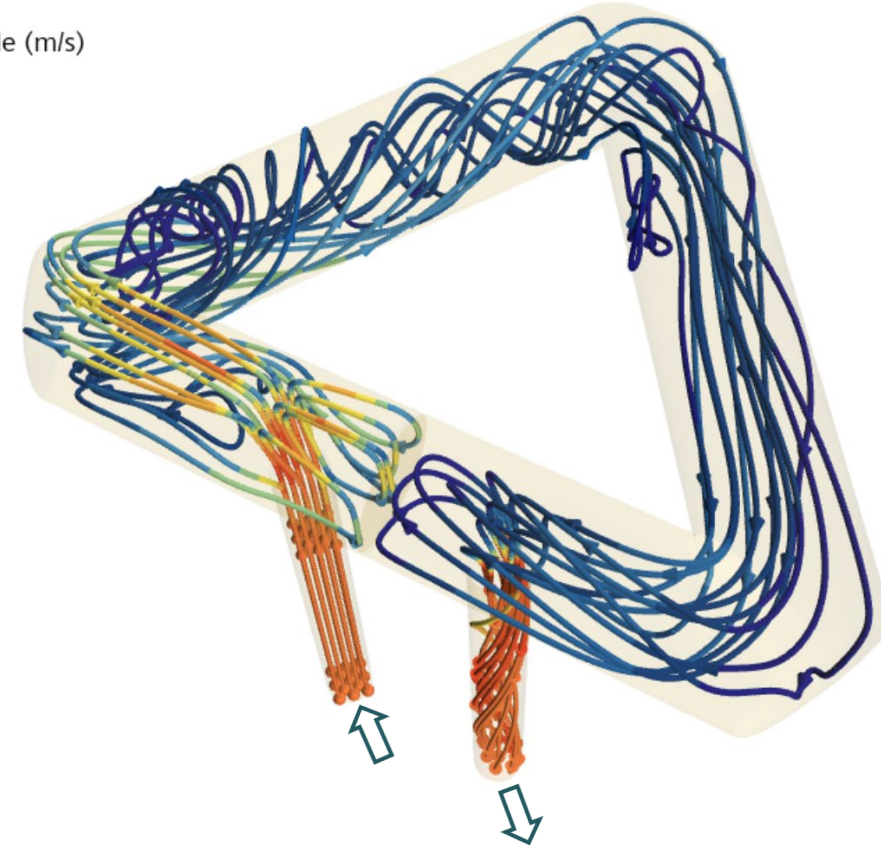
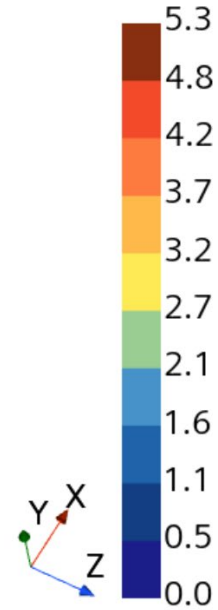


Steady State Heat Transfer Analysis for Tube Moderator, Streamlines

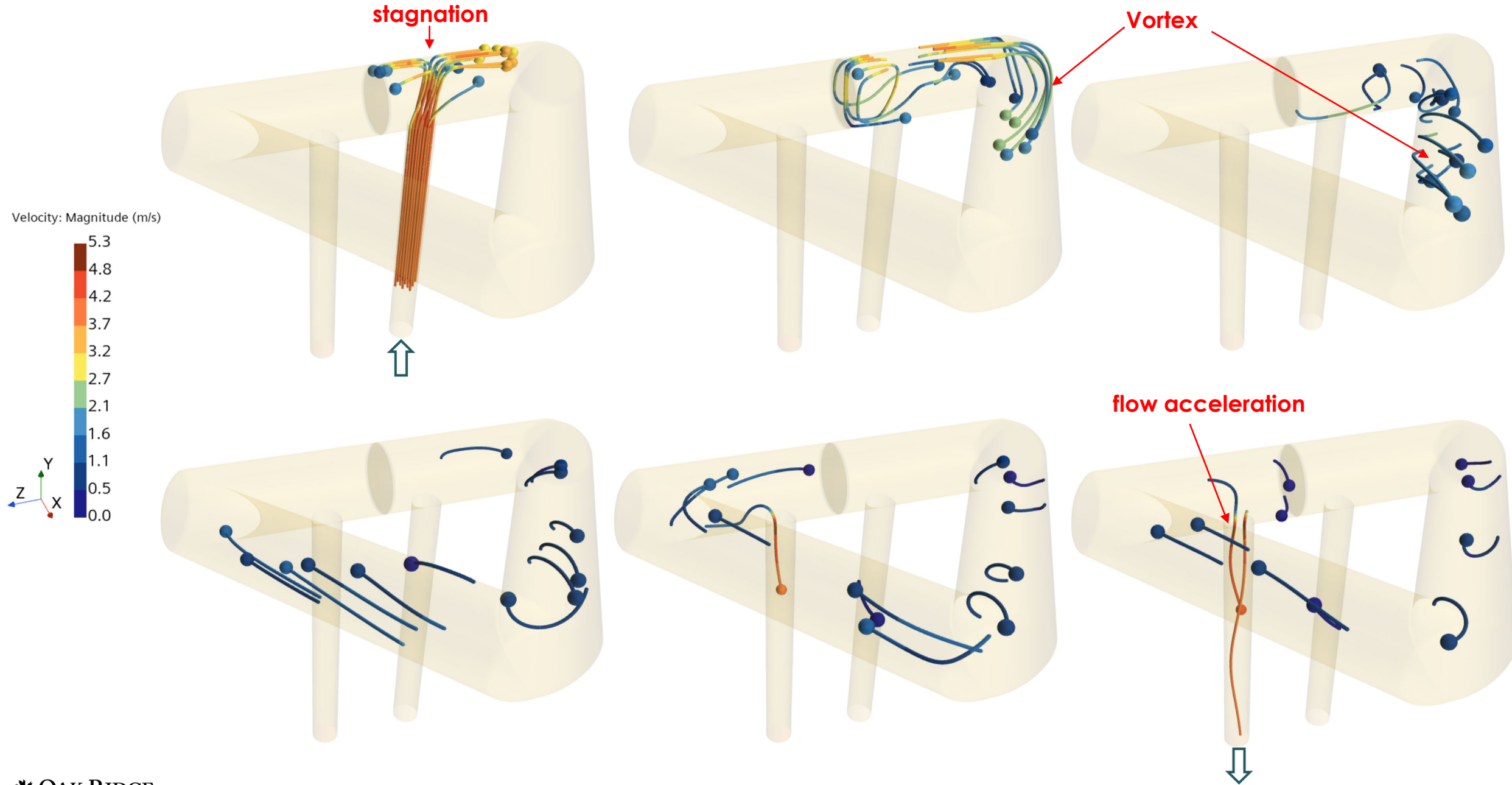
Velocity: Magnitude (m/s)



Velocity: Magnitude (m/s)

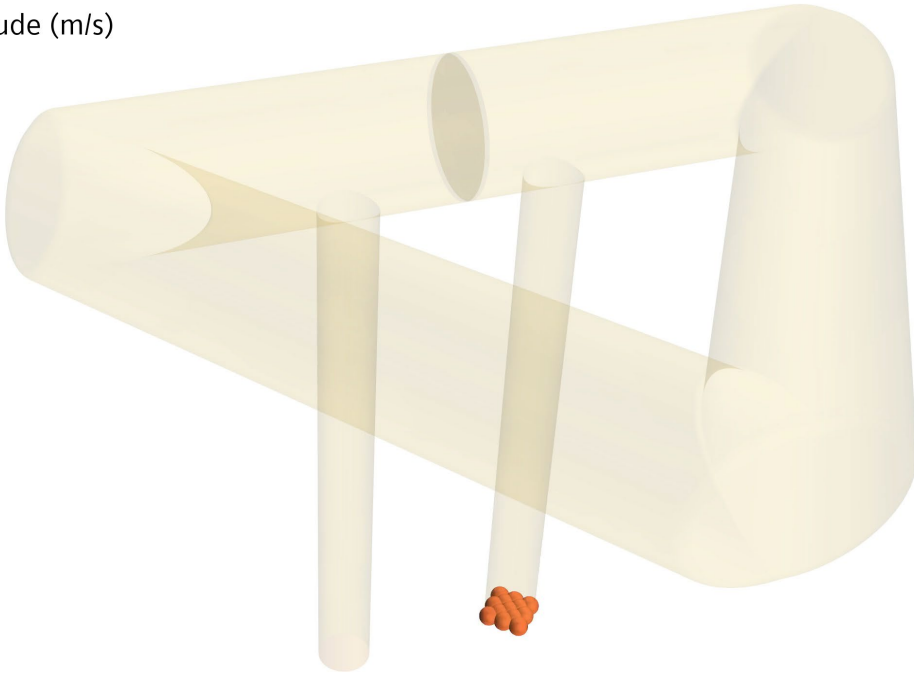
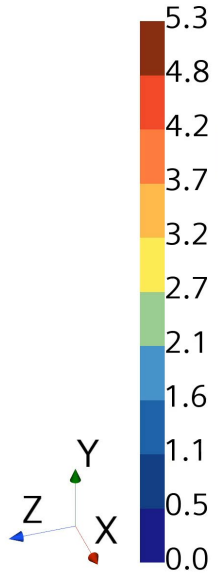


Steady State Heat Transfer Analysis for Tube Moderator, Streamlines

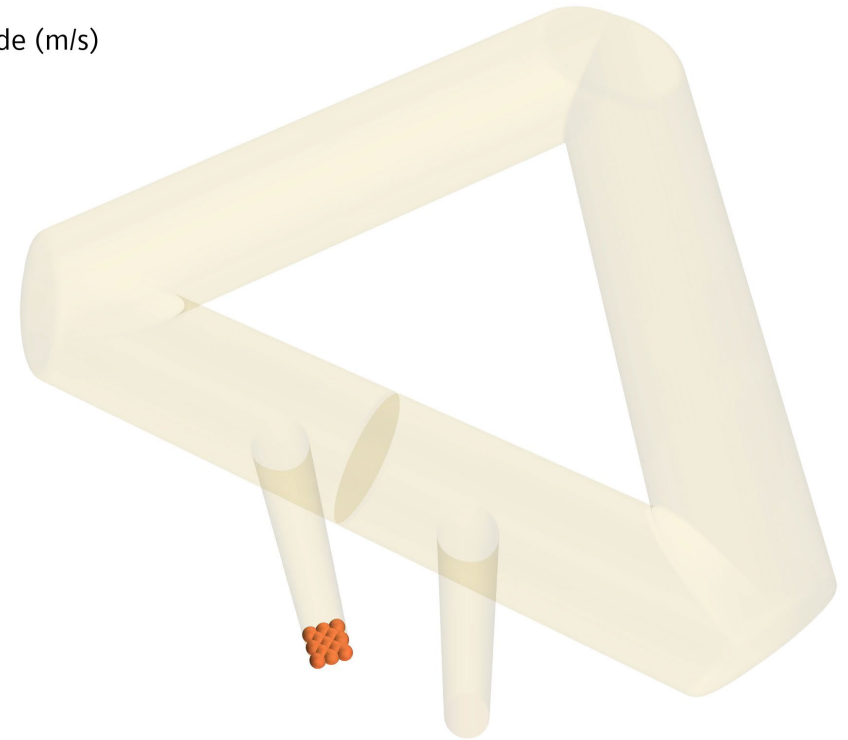
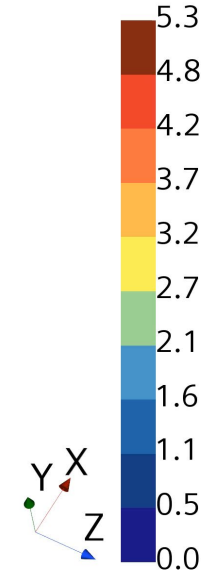


Steady State Heat Transfer Analysis for Tube Moderator, **Streamline Animation**

Velocity: Magnitude (m/s)



Velocity: Magnitude (m/s)

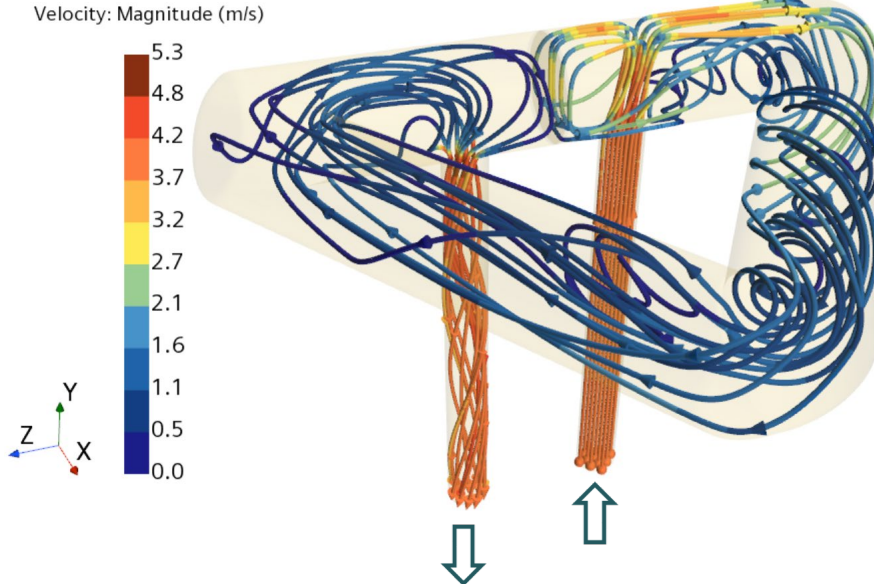
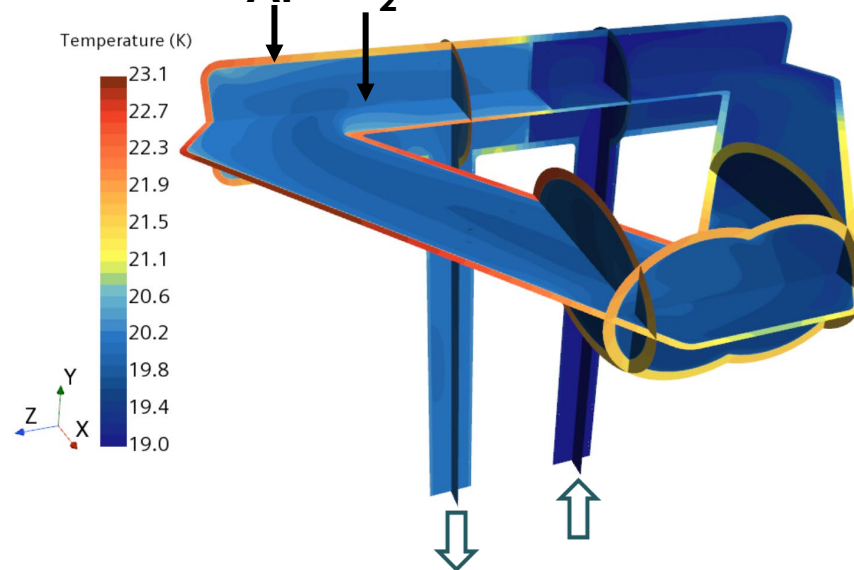
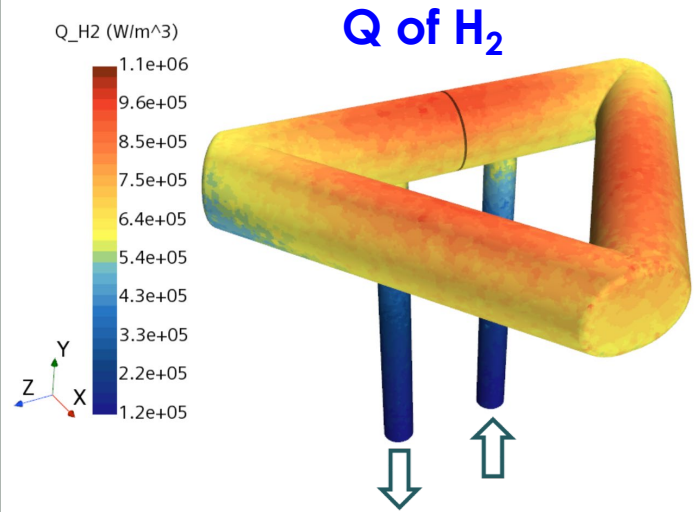
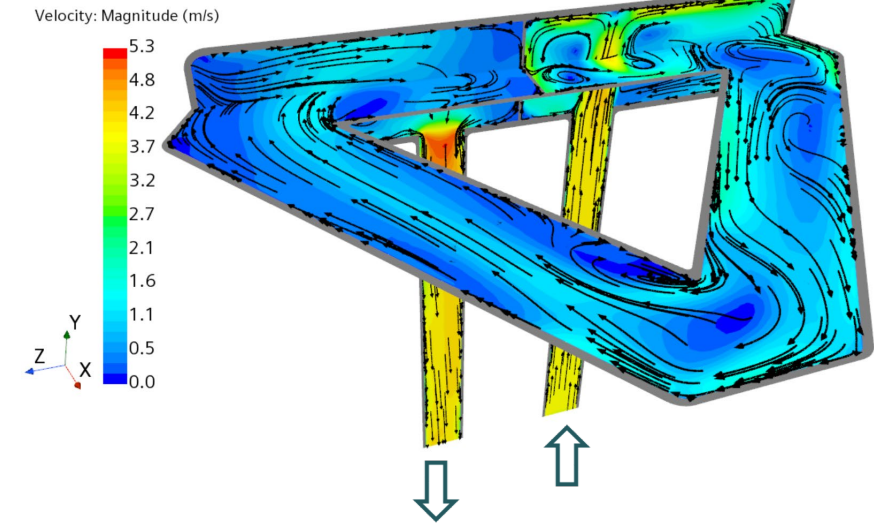
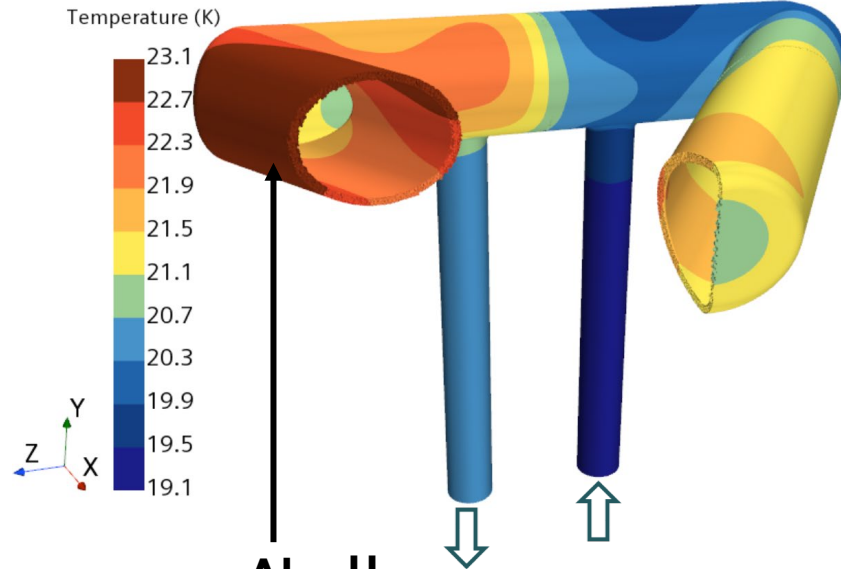
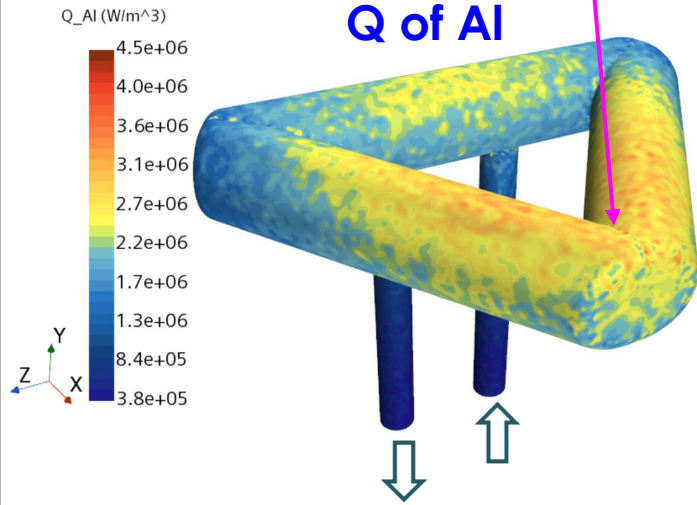


Steady State Heat Transfer Analysis for Tube Moderator, Location of Peak Al Temperature

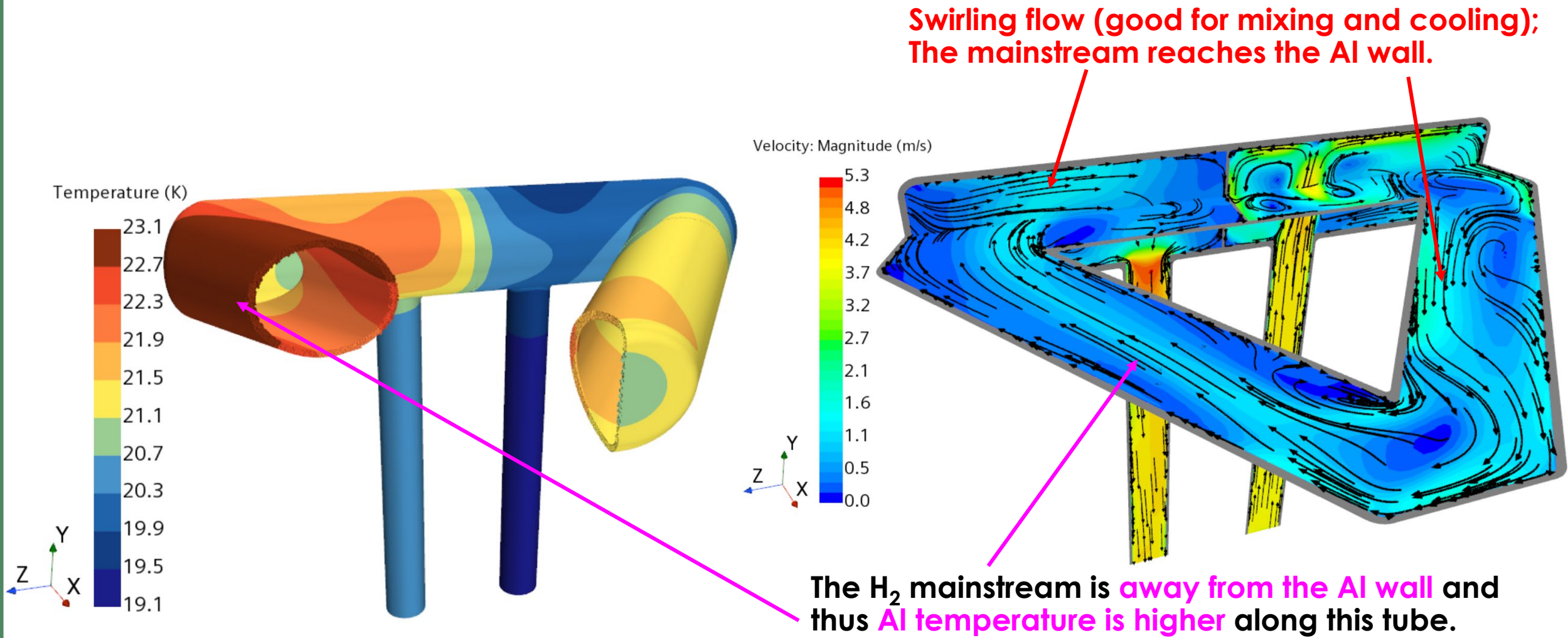
Peak heating

T of Al

Velocity of H₂



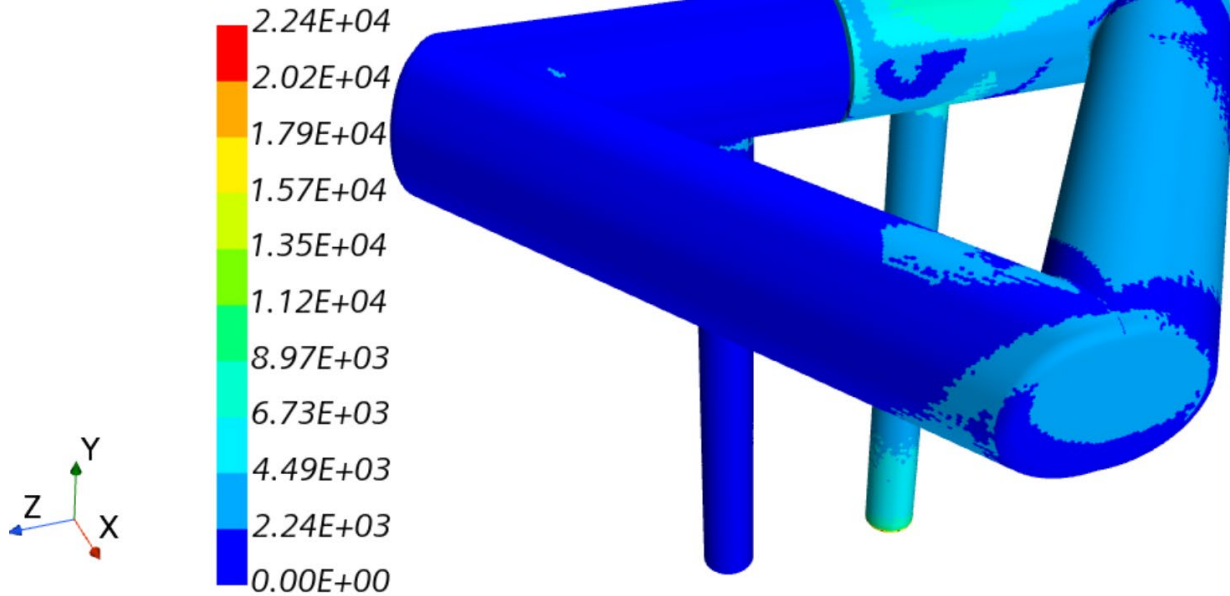
Steady State Heat Transfer Analysis for Tube Moderator, Location of Peak Al Temperature



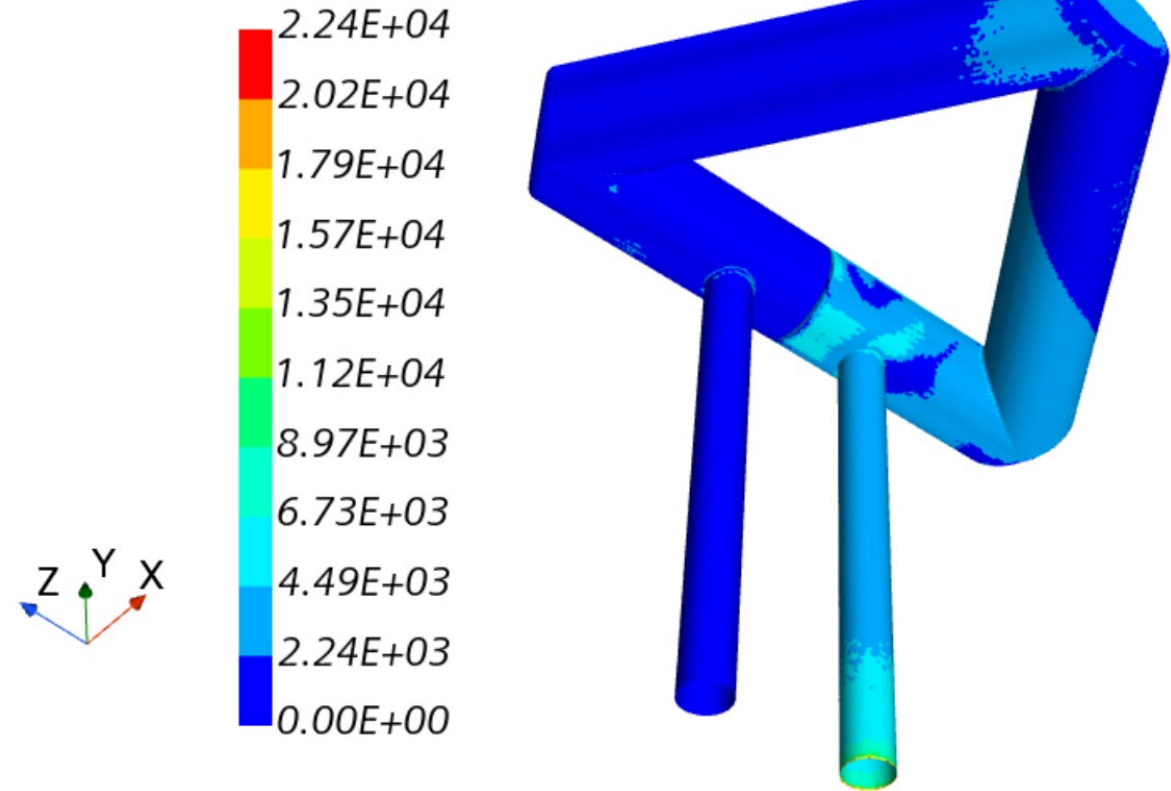
Steady State Heat Transfer Analysis for Tube Moderator

Average Heat Transfer Coefficient = 2309 W/m²-K

Heat_Transfer_Coefficient (W/m²-K)



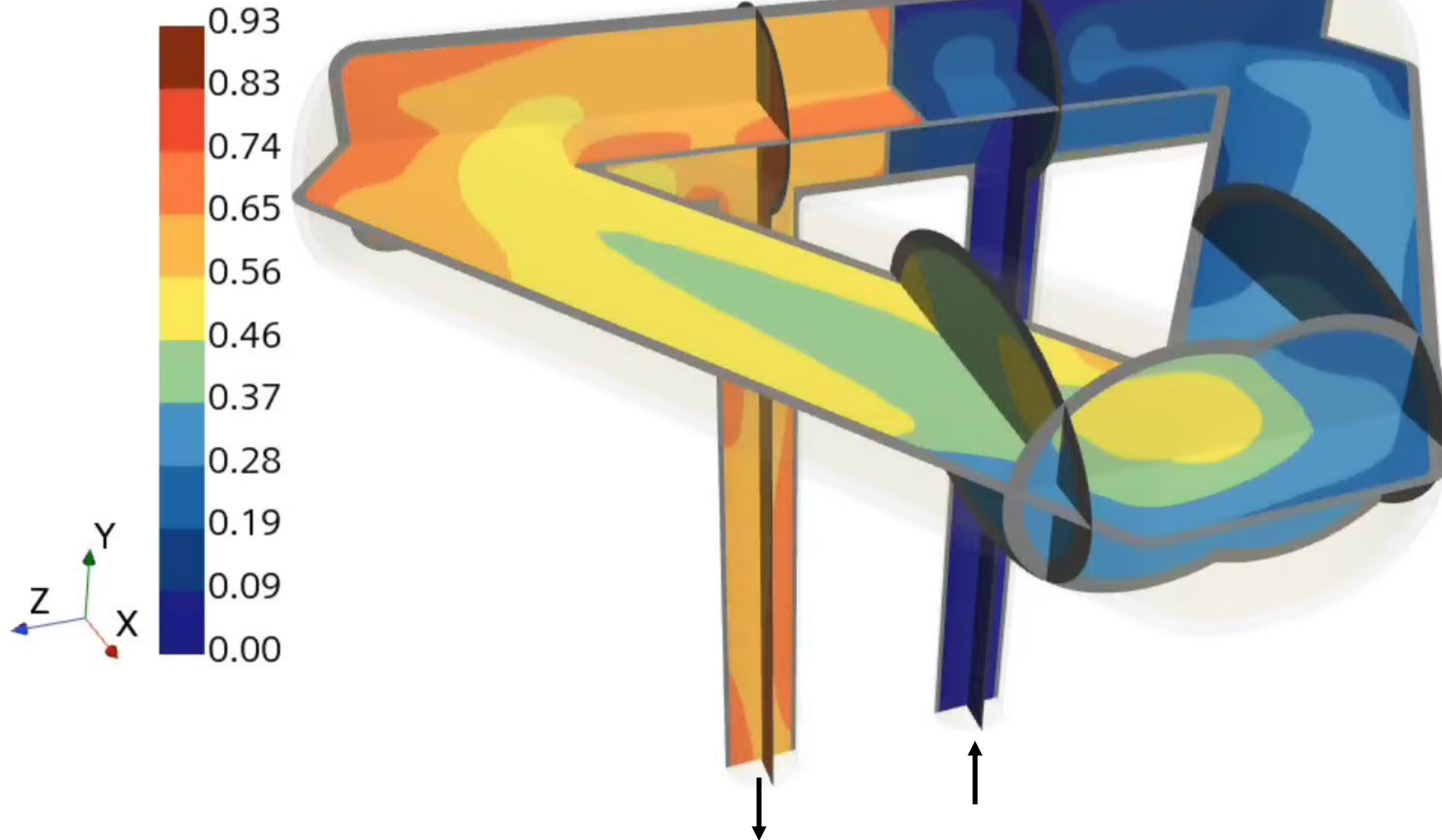
Heat_Transfer_Coefficient (W/m²-K)



Steady State Heat Transfer Analysis for Tube Moderator

Residence Time

Residence Time (s)



Comparison between Requirements and CFD Results

	Requirement	CFD Result	
		Cylinder Moderator	Tube Moderator
Pressure drop (bar)	< 0.05	0.023	0.0106
Maximum hydrogen temperature (K)	< 32	22.9	24.1
Average hydrogen density (kg/m ³)	> 72.9	72.569	72.832
Residence time (s)	> 0.2	0.64	0.93

- Except for average hydrogen density, all requirements are met with at least a factor of 2 margin
 - High confidence that margins are greater than uncertainties
- Neutronics will evaluate sensitivity to hydrogen density in order to develop a new hydrogen density requirement. We expect that the current results will give acceptable neutronic performance and the requirement will be updated.

Summary

- Most requirements are met except for the average hydrogen density (72.9 kg/m^3).
 - All other requirements are met with at least a factor of 2 margin
- Neutronics will evaluate sensitivity to hydrogen density and will update hydrogen density requirement
- Final moderator analysis will include additional details
 - Moderator inlet temperatures updated based on single loop in series CMS design
 - Inclusion of moderator weld backer geometry
 - Inclusion of cylinder moderator transition to concentric flow geometry