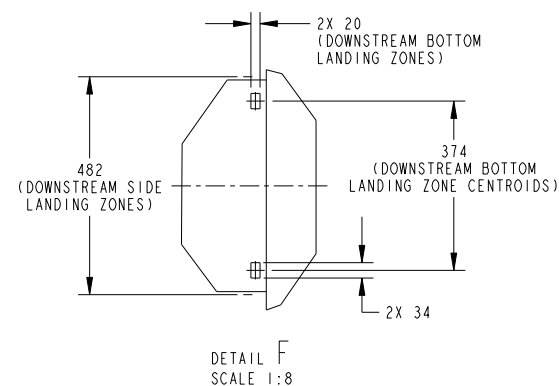
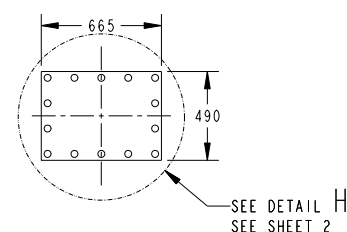
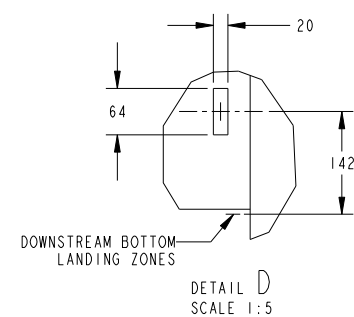
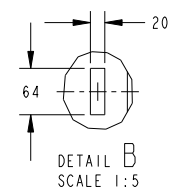
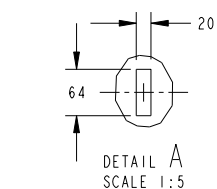


	NEXT USED ASSEMBLY
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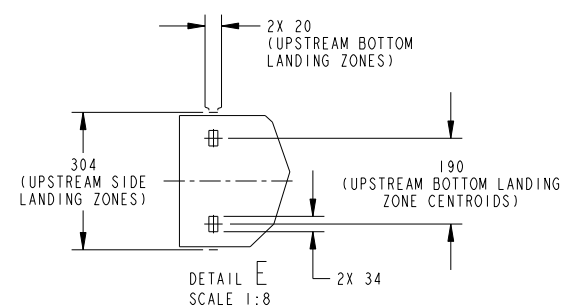
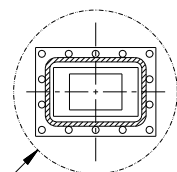
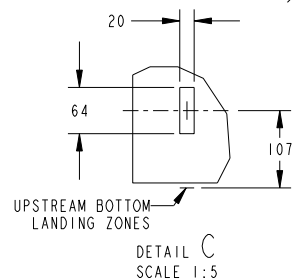
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[illegible]

NOTES:

1. REFERENCE INTERFACE SHEET S01020500-ISxxxxxx



UNITS: MILLIMETERS DEFAULT TOLERANCES 0-6 ±0.1 >6-120 ±0.2 >120 ±0.5 ANGULAR ±0.5°		 OAK RIDGE National Laboratory		HIGH FLUX ISOTOPE REACTOR	SPALLATION NEUTRON SOURCE
BREAK ALL SHARP EDGES EXCEPT AS NOTED: 15 MAX		STS BUNKER SYSTEMS DUAL-CHANNEL INSERT INSERT TO NOZZLE INTERFACE			
SURFACE ROUGHNESS: 3.2 Ra U.N.O.					
DRAFTING STD: ASME Y14.100 GDT: ASME Y14.5 WELD SYMBOLS: AWS A2.4		DRAWING NUMBER			REV -
THIRD ANGLE PROJECTION		DCI-INTERFACE			
		SIZE D	SCALE 1:20	WEIGHT N/A	SHEET 1 of 3

