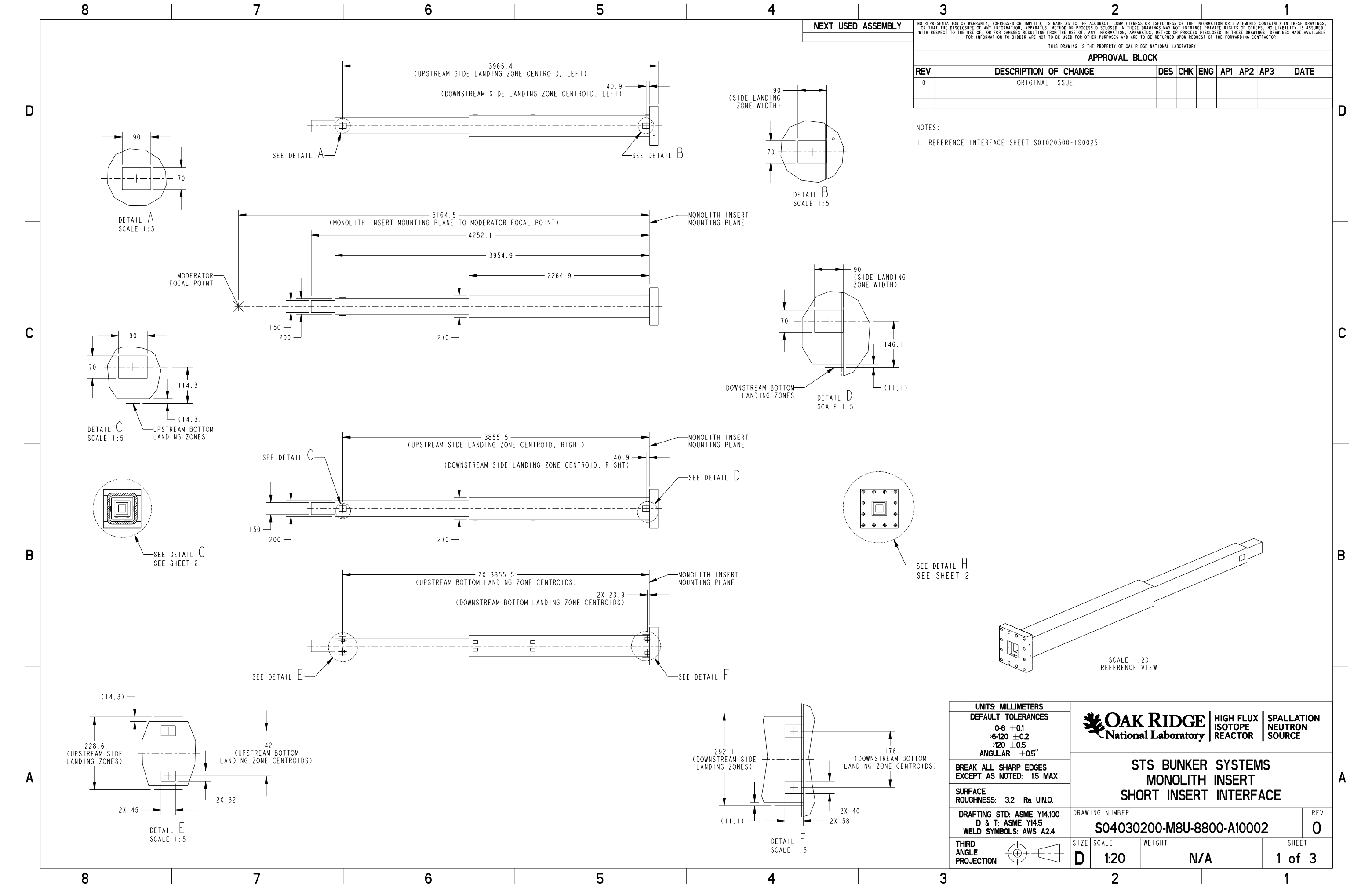




NEXT USED ASSEMBLY

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APPROVAL BLOCK

REV	DESCRIPTION OF CHANGE	DES	CHK	ENG	API	AP2	AP3	DATE
0	ORIGINAL ISSUE							

NOTES:

1. REFERENCE INTERFACE SHEET S01020500-IS0025

UNITS: MILLIMETERS
DEFAULT TOLERANCES
0-6 ±0.1
6-120 ±0.2
120 ±0.5
ANGULAR ±0.5°

BREAK ALL SHARP EDGES
EXCEPT AS NOTED: 15 MAX

SURFACE
ROUGHNESS: 3.2 Ra U.N.O.

DRAFTING STD: ASME Y14.100
D & T: ASME Y14.5
WELD SYMBOLS: AWS A2.4

THIRD
ANGLE
PROJECTION



OAK RIDGE
National Laboratory

HIGH FLUX
ISOTOPE
REACTOR

SPALLATION
NEUTRON
SOURCE

**STS BUNKER SYSTEMS
MONOLITH INSERT
SHORT INSERT INTERFACE**

DRAWING NUMBER

S04030200-M8U-8800-A10002

REV

0

SIZE

SCALE

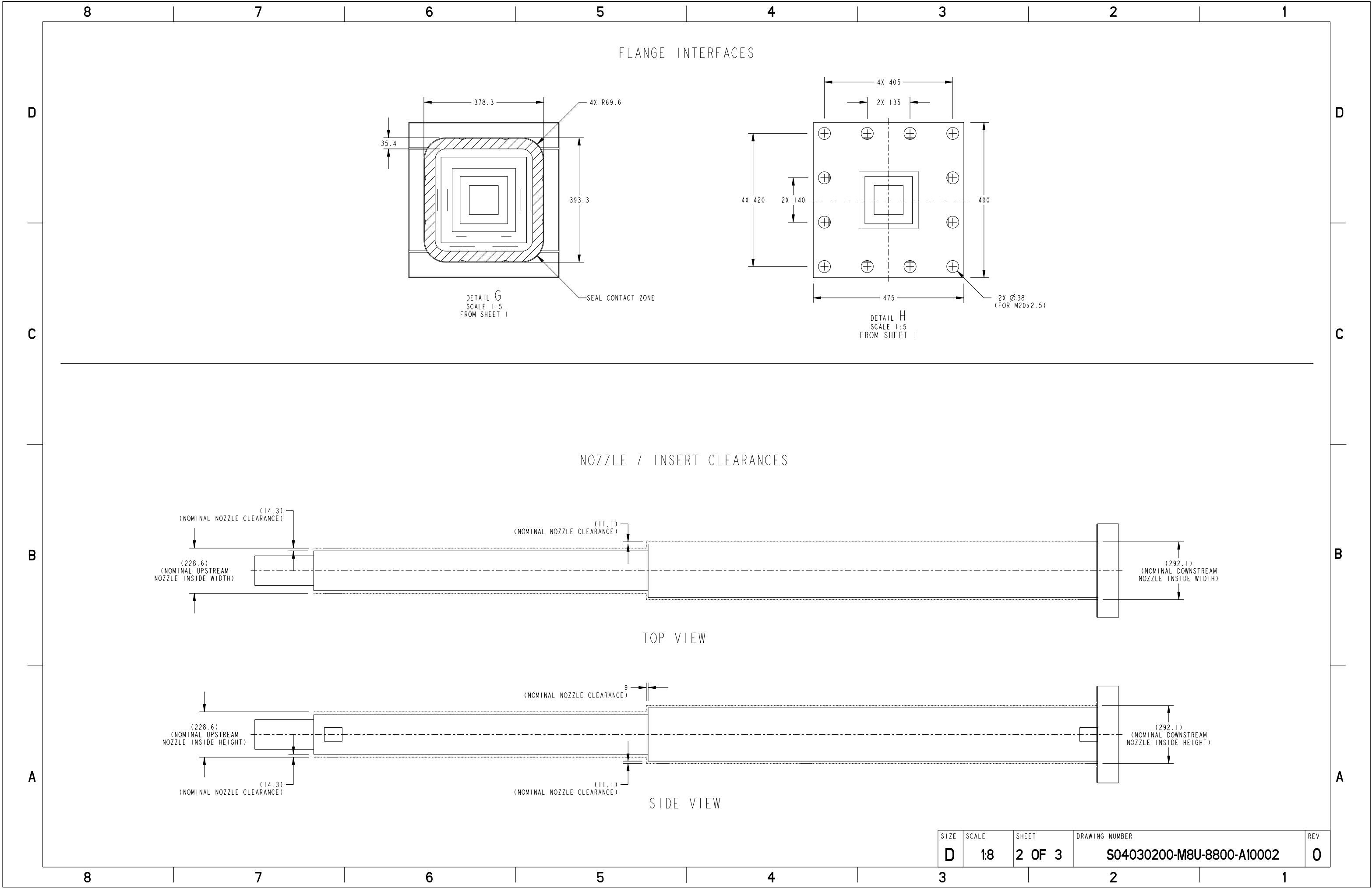
1:20

WEIGHT

N/A

SHEET

1 of 3



SIZE	SCALE	SHEET	DRAWING NUMBER	REV
D	1:8	2 OF 3	S04030200-M8U-8800-A10002	0

