

### Vessel Systems and Target Station Shielding Thermal Analysis

Chris Anton Min-Tsung Kao Darren Dugan Hogan Knott Mike Strong April 22, 2025



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# **Presentation Outline**

#### Nozzle Extension Analysis



#### CV Cooled Shielding Analysis





### CV Uncooled Shielding Analysis







#### Target Station Shielding Analysis







### Vessel Systems (S.03.06) Core Vessel Thermal Hydraulic Analysis

Min-Tsung Kao

09/06/2023



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# **CV Introduction and Requirements**

- The position of the following components are impacted by the CV thermal performance:
  - Target Assembly
  - Moderator Reflector Assembly
  - Core Vessel Shielding
  - Monolith Inserts (neutron guide optics)
  - Target Viewing Periscope

### **Core Vessel Thermal Requirements:**

- Maximum stainless steel temperature = 200 C
- Maximum pressure drop = 15 PSI
- Maximum cooling water temperature = 100 C
  - Soft requirement to avoid water boiling within the shielding



# Simplified Core Vessel Model used for thermal analysis



### **Core Vessel, Cooling Channel**



# **Core Vessel, Cooling Channel**

 $\downarrow$  : inlet, 0.5 kg/s (8 GPM) 32.2°C H<sub>2</sub>O

**†** : outlet, 45 psia





### **Material Properties**

#### **SS316 Material Properties From Ansys**

Stainless steel, 316, annealed Data compiled by Ansys Granta, incorporating various sources including JAHM and MagWeb.

Density (kg/m³)	7969
Coefficient of Thermal Expansion (1/K)	1.61E-05
Specific Heat (J/kg-K)	486.1
Thermal Conductivity (W/m-K)	14.58
Young's Modulus (Pa)	1.95E+11
Poisson's Ratio	0.27
Bulk Modulus (MPa)	1.413E5
Shear Modulus (MPa)	76772
Tensile Ultimate Strength (MPa)	565.1
Tensile Yield Strength (MPa)	252.1

Zero Thermal Strain Reference Temperature (°C) 32.2



# **Core Vessel, Mesh Configuration for CFD Analysis**

Polyhedral meshes: 25,375,561



### **Core Vessel, Heat Source (SS316)**



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### **Core Vessel, Heat Source (SS316)**

*Q<sub>ss</sub>* = 1,868 W









### **Core Vessel, Streamlines**



### **Core Vessel, Stainless Steel Temperature**

Peak: 43°C

Temperature (C) Temperature (C) Q\_CV (W/m^3) > 5.00e+02 43.0 43.0 Fron 4.50e+02 Rear 4.00e+02 41.9 41.9 3.50e+02 3.00e+02 40.9 40.9 2.50e+02 2.00e+02 39.8 39.8 1.50e+02 .00e+02 5.00e+01 38.7 38.7 3.10e-05 37.6 37.6 36.5 36.5 Q\_CV (W/m^3) 35.4 35.4 3.08e+02 Front 2.78e+02 Rear 34.4 2.47e+02 34.4 2.16e+02 1.86e+02 Х Х 33.3 33.3 7 1.55e+02 1.24e+02 32.2 32.2 9.35e+01 6.28e+01 X 3.21e+01 .42e+00



No cooling channel in this plate

**Heat Source** 

### **Core Vessel, Stainless Steel Temperature**

Peak: 43°C





### **Core Vessel, Water Temperature**

Peak: 38.8°C





# **Core Vessel Thermal Analysis Summary**







### Vessel Systems (S.03.06) Shield Block #1 Thermal and Structural Analysis

Min-Tsung Kao 09/04/2024

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# Shield Block #1 Introduction and Requirements

- The position of the following components are impacted by Shield Block #1 thermal performance:
  - Target Assembly Snubber
  - Moderator Reflector Assembly
  - Core Vessel Shielding
  - Target Viewing Periscope

#### **Shield Block #1 thermal requirements:**

- Maximum stainless steel temperature = 200 C
- Maximum pressure drop = 15 PSI
- Maximum cooling water temperature = 100 C
  - Soft requirement to avoid water boiling within the shielding







#### Water pressure + Thermal + Gravity

### **Stacked Plate Design**

Deformation scale = 180

#### Peak Stress : 488 MPa SS316 Yield Strength: 252 MPa





# **Cooled Block #1 Current Design**

### Water Volume ~ 20 gallons



### Cover Design





# **Cooled Block #1 Thermal Analysis**

Stainless Steel			
Density	7750	) kg/m³	
Structural		×	
✓Isotropic Elasticity			
Derive from	Young's Modulus	Young's Modulus and Poisson's Ratio	
Young's Modulus	1.93e+11	Pa	
Poisson's Ratio	0.31	l	
Bulk Modulus	1.693e+11	Pa	
Shear Modulus	7.3664e+10	) Pa	
Isotropic Secant Coefficient of Thermal Expansion	1.7e-05	5 1/°C	
Compressive Ultimate Strength	(	) Pa	
Compressive Yield Strength	2.07e+08	3 Pa	
Tensile Ultimate Strength	5.86e+08	3 Pa	
Tensile Yield Strength	2.07e+08	} Pa	
Thermal		<b>~</b>	
Isotropic Thermal Conductivity	15.1	W/m.ºC	
Specific Heat Constant Pressure	480	) J/kg.°C	





# **Apply Convection Boundary Condition**

#### **Analytical Approach**

- Steady state thermal analysis with estimated water convection was used
  - Provides a quick method to evaluate cooling geometry
- Convection coefficient calculated using the Dittus-Boelter equation
- A more thorough CFD analysis will be performed during final design





# **Apply Heat Generation**





### **Temperature Results**





# **Shield Block #1 Analysis Summary**

#### **Shield Block #1 Analysis Results:**

- Maximum stainless steel temperature = 200 C
  - ANSYS results: Maximum stainless steel temperature = 65.5 C → PASS
- Maximum pressure drop = 15 PSI
  - ANSYS results: TBD → Unconfirmed
- Maximum water temperature = 100 C
  - ANSYS results: TBD→ Unconfirmed







### Vessel Systems (S.03.06) Shield Block #3 Thermal and Structural Analysis

Min-Tsung Kao 12/24/2024

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# Shield Block #3 Introduction and Requirements

- The position of the following components are impacted by Shield Block #3 thermal performance:
  - Target Assembly Snubber
  - Core Vessel Shielding
  - Target Viewing Periscope

### Shield Block #3 thermal requirements:

- Maximum stainless steel temperature = 200 C
- Maximum pressure drop = 15 PSI
- Maximum cooling water temperature = 100 C
  - Soft requirement to avoid water boiling within the shielding





### Layer 2 cooled shield block history







**B: Static Structural** Equivalent Stress Type: Equivalent (von-Mises) Stress Unit: MPa Time: 1 s







## Layer 2 Shield Block Latest Design





### Shield Block #3 (Design\_31), SS316 Temperature





# Shield Block #3 (Design\_31), Water Temperature





# Shield Block #3 (Design\_31), Water Pressure



 $\Delta P_{inlet_1-outlet_1} = 9.5 \, psi \, (8 \text{GPM})$  $\Delta P_{inlet_2-outlet_2} = 13.2 \, psi \, (8 \text{GPM})$  $\Delta P_{inlet_3-outlet_3} = 12.9 \, psi \, (8 \text{GPM})$ 

# **Shield Block #3 Analysis Summary**

#### Shield Block #3 Analysis Results:

- Maximum stainless steel temperature = 200 C
  - ANSYS results: Maximum stainless steel temperature = 53.2 C → PASS
- Maximum pressure drop = 15 PSI
  - ANSYS results: Maximum pressure drop =  $13.2 \rightarrow PASS$
- Maximum water temperature = 100 C
  - ANSYS results: Maximum water temperature = 40 C  $\rightarrow$  PASS






#### **CV Uncooled Shield Block Thermal Analysis**

#### Hogan Knott



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# **Uncooled Shielding Introduction and Requirements**

- The position of the following components are impacted by uncooled shielding thermal performance:
  - Target Viewing Periscope

#### **Uncooled Shielding Thermal Requirements:**

• Maximum carbon steel temperature = 200 C





### **Vessel Shielding Area Definition**



# **Thermal Model Boundary Conditions**

Assume surfaces contacting stainless steel are maintained at 35°C





# **Thermal Model Boundary Conditions**

- Assume thermal contact resistance of  $R''_{t,c} = 0.0025 \text{ m}^{2*}\text{K/W}$  between all contacting resting surfaces [1]
- Conservative assumption for stainless steel contact under vacuum conditions
- No convective or radiative effects applied





# **Apply Heat Generation Plot**





#### **B: Uncooled Blocks** Imported Heat Generation Time: 1. s Unit: W/m<sup>3</sup> 4/9/2025 1:07 PM 1.2277e5 Max 1.0912e5 95484 81843 68203 54562 40922 27281 13641 2.6399e-5 Min Imported Heat



#### **Temperature Results**



Max

.

#### **B: Uncooled Blocks** Temperature Type: Temperature Unit: °C Time: 1 s 4/9/2025 1:08 PM 292.49 Max 263.85 235.2 206.56 177.92 149.28 120.64 91.994 63.351 34.709 Min





### **Temperature Results Removable Blocks**



B: Uncooled Blocks Temperature 2 Type: Temperature Unit: °C Time: 1 s 4/10/2025 4:55 PM 292.49 Max 267.16 241.84 216.51 191.19

165.86

140.53

115.21

89.881

64.555 Min





### **Temperature Results Stationary Blocks**





B: Uncooled Blocks Temperature 3 Type: Temperature Unit: °C Time: 1 s 4/10/2025 4:57 PM







# **Uncooled Shielding Analysis Summary**

#### **Uncooled Shielding Analysis Results:**

- Maximum stationary shielding stainless steel temperature = 200 C
  - ANSYS results: Maximum stainless steel temperature = 56.6 C → PASS
- Maximum removable shielding stainless steel temperature = 200 C
  - ANSYS results: Maximum stainless steel temperature = 292.5 C → FAIL







### **CV Nozzle Extension Thermal Analysis**

#### Min-Tsung Kao



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# **Nozzle Extensions Introduction and Requirements**

- The position of the following components are impacted by nozzle extension thermal performance:
  - Monolith Inserts (with guide optics)

#### **Nozzle Extensions Thermal Requirements:**

• Maximum stainless steel temperature = 200 C





## **CV Nozzle Extensions Analyzed in This Presentation**



The nozzle extensions at QIKR, ST10, and ST11 are chosen for the thermal analysis because:

- ST10: facing the lower MRA (~1 m), forward direction of proton beam, higher energy deposition, active cooling
- ST11: facing the upper MRA (~1 m), forward direction of proton beam, higher energy deposition, active cooling
- QIKR: farther away from MRA (~1.9m), backward direction of proton beam, lower energy deposition, passively cooled





# **Geometry (ST10)**





### Geometry, Nozzle Extension @ ST10, ST11, and QIKR

**ST11** 

**ST10** 

**QIKR** 

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- This presentation discusses the **temperature profile** of nozzle extensions.
- The results in this presentation are extracted from the thermal analyses done for the QIKR and Monolith Insert Modules at ST10 and ST11. More details can be found : <u>Monlith\_Insert\_PDR\_CFD\_Analysis\_06\_25\_2024.pptx</u>

MTK\_QIKR\_Heat\_Transfer\_Analysis\_2025\_03\_07\_Updated.pptx

- The front surface of the nozzle extension is welded to the well-cooled core vessel beltline (active cooling).
- A separate CFD analysis was done for the core vessel beltline, and the obtained temperature profile was used to set the boundary condition for the nozzle extension.



Assume @ 35°C (conservative) **Contact Surface** 32.3°C Temperature (C) 32.5 32.5 32.4 32.4 32.4 QIKR 32.4 32.3 32.3 CV 32.3 32.2 32.2 CAK RIDGE SECON National Laboratory

Gap (No Contact)

QIKR

- Front surface is welded to the core vessel beltline.
- ST10 & ST11 have active cooling circuits.
- QIKR is only passively cooled through the contact with CV; therefore, its front surface is assumed at a higher temperature (35°C, conservative assumption).

#### **Boundary Conditions:**

- front surface of ST10 & ST11: **34°C**
- front surface of QIKR: **35°C**



**ST11** 

**ST10** 

#### Heat Source, Nozzle Extension of QIKR

#### • Energy deposition of QIKR from Kristel Ghoos

#### $1 \text{ kW/m}^3 = 1 \text{ mW/cc}$







#### **Temperature, Nozzle Extension of QIKR**

**Peak: 36.8°C** 





#### Heat Source, Nozzle Extensions of ST10 & ST11

• Energy deposition of ST10 & ST11 from Thomas Miller





# **Nozzle Extension Analysis Summary**

#### **Uncooled Shielding Analysis Results:**

- Maximum standard nozzle extension stainless steel temperature = 200 C
  - ANSYS results: Maximum stainless steel temperature = 46.6 C  $\rightarrow$  PASS
- Maximum QIKR Nozzle Extension stainless steel temperature = 200 C
  - ANSYS results: Maximum stainless steel temperature = 36.8 C  $\rightarrow$  PASS
- Maximum Dual Channel Nozzle Extension stainless steel temperature = 200 C
  - ANSYS results: TBD → Unconfirmed







#### **CV & TSS PDR Neutronics Contributions: Monolith Heating**

#### Thomas M Miller, Min-Tsung Kao, Kumar Mohindroo

March 27, 2025



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# **Target Station Shielding Introduction and Requirements**

- The target station shielding provides significant radiation shielding to the monolith
- The target station shielding also provides thermal protection for the monolith concrete, reducing the amount of neutronic heating is seen in the concrete

#### **Target Station Shielding Thermal Requirements:**

- Maximum carbon steel temperature = 200 C
- Maximum concrete temperature = 65 C





- Objective is to ensure the concrete temperature is below 65°C
- A greatly simplified geometry was analyzed for preliminary design







cooled.

Zavorka



#### **Heat Removal on Boundaries**

Portion of the 519 W in **top steel** and the heat in **top concrete** flow **outwards** to the **concrete outer surface**. Therefore, it is ok to assume perfect contact radially between concrete and steel because the top concrete is mainly cooled by the 35°C environment, not by the 40°C cooled surface.





• Heat transfer coefficient, h = 1.38 W/m<sup>2</sup>-K

**Steel Temperature** 

#### **Peak: 47.9°C Peak: 47.0°C** Temperature (C) Temperature (C) Temperature (C) 47.9 47.9 47.0 46.8 47.1 45.9 45.6 46.3 44.9 44.4 45.5 43.8 43.3 44.7 42.7 42.1 44.0 41.7 41.0 43.2 40.6 39.8 42.4 39.6 x<sup>Y</sup> z XY X<sup>Y</sup> z 38.7 41.6 38.5 Z 37.4 37.5 40.8 36.4 36.4 40.0

Average outer surface temperature is 36.5°C.

**Concrete Temperature** 

This value was used to evaluate heat transfer coefficient.



**Steel + Concrete Temperature** 

# **Target Station Shielding Analysis Summary**

#### **Uncooled Shielding Analysis Results:**

- Maximum carbon steel temperature = 200 C
  - ANSYS results: Maximum stainless steel temperature = 47.9 C  $\rightarrow$  PASS
- Maximum concrete temperature = 65 C
  - ANSYS results: Maximum concrete temperature = 44 C → PASS







# **Backup Slides**



*Q<sub>ss</sub>* = 1,868 W



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### Heat Source (SS316) of Core Vessel and Cooling Channel

Only the region near the **inlet of Loop\_4** has **higher heating**. The heating rate for the **rest of Loop\_4** is **low** (Loop\_3 is similar).





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*Q<sub>ss</sub>* = 1,868 W

#### Q\_CV (W/m^3) Q\_CV (W/m^3) 3.08e+02 > 5.00e+02 Front Front 4.50e+02 Rear 2.78e+02 Rear 4.00e+02 2.47e+02 3.50e+02 2.16e+02 3.00e+02 1.86e+02 2.50e+02 1.55e+02 2.00e+02 1.24e+02 1.50e+02beam 9.35e+01 1.00e+02 6.28e+01 X ž 5.00e+01 3.21e+01 3.10e-05 1.42e+00




### Water Pressure Loop\_1 & Loop\_2



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## Water Pressure Loop\_1 & Loop\_2

#### Loop\_1



Loop\_2



# Velocity Loop\_1 & Loop\_2



## **Core Vessel, Water Temperature**

Loop\_1





Inlet Temperature : 32.20°C Outlet Temperature : 32.89°C

Inlet Temperature : 32.20°C Outlet Temperature : 32.33°C



## **Core Vessel, Water Temperature**

Loop\_3





Inlet Temperature : 32.20°C Outlet Temperature : 32.24°C Inlet Temperature : 32.20°C Outlet Temperature : 32.26°C



## **Shield Block #1, Stainless Steel Temperature**

Peak: 71.4°C





Animation





#### Animation











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# Shield Block # 1(from 02/05/2024), SS316, Solid



### Heat Source and Cooling Channel of Shield Block #1 (SS316)



# **Shield Block #1, Stainless Steel Temperature**

**Peak: 71.4°C** 

56.8 53.2 49.5 45.9 42.3

38.6

35.0

Х





#### Water pressure + Thermal + Gravity

### **Von-Mises Stress**

Deformation scale = 180

#### Peak Stress : 488 MPa SS316 Yield Strength: 252 MPa





### Water pressure + Thermal + Gravity

### **Displacement**

B: Static Structural



#### Water Pressure 5 bar **Displacement B: Static Structural** Directional Deformation\_X Type: Directional Deformation(X Axis) **Total Deformation** Unit: mm Global Coordinate System Time: 1 s **B: Static Structural** 0.63484 Max **Total Deformation** 0.4942 0.35357 Type: Total Deformation **X** - Deformation Max 0.21293 Unit: mm 0.072294 Time: 1 s Max -0.068341 -0.20898 -0.34961 0.99545 Max -0.49025 0.88484 -0.63088 Min 0.77424 0.00 500.00 1000.00 (mm) 0.66363 750.00 250.00 0.55303 0.44242 B: Static Structural 0.33182 Directional Deformation\_Y 0.22121 Type: Directional Deformation(Y Axis) Unit: mm 0.11061 Global Coordinate System 0 Min Time: 1 s 0.99545 Max 0.85368 0.00 500.00 1000.00 (mm) 0.71191 Y - Deformation 0.57015 750.00 250.00 0.42838 0.28661 0.14484 **B: Static Structural** 0.0030758 Deformation 1 -0.13869 -0.28046 Min Type: Total Deformation Unit: mm 0.00 500.00 1000.00 (mm) 250.00 750.00 Time: 1 s Max 0.99545 Max **B: Static Structural** Directional Deformation\_Z 0.88484 Type: Directional Deformation(Z Axis) 0.77424 Unit: mm Global Coordinate System 0.66363 Time: 1 s 0.55303 0.19867 Max 0.44242 0.15428 0.10988 0.33182 **Z** - Deformation 0.06548 0.22121 0.021082 Max 0.11061 -0.023317 -0.067715 0 Min -0.11211 -0.15651 -0.20091 Min

0.00

500.00 1000.00 (mm)

750.00

#### 1

500.00

750.00

0.00

250.00

1000.00 (mm)

#### Thermal Only

### **Von-Mises Stress**

Deformation scale = 500

#### Peak Stress : 83 MPa SS316 Yield Strength: 252 MPa







#### **Thermal Only**

### **Displacement**

**B: Static Structural** 



**Gravity Only** 

### **Von-Mises Stress**

Deformation scale = 100

#### Peak Stress : 13 MPa SS316 Yield Strength: 252 MPa





